Welcome to the International Manufacturing Research Conference 2017

We are pleased to welcome you to the 2017 International Manufacturing Research Conference, a joint conference of the 45th Society of Manufacturing Engineers (SME)’s North American Manufacturing Research Conference (NAMRC45), the American Society of Mechanical Engineers (ASME)’s International Manufacturing Science and Engineering Conference (MSEC 2017), and the Japan Society of Mechanical Engineers (JSME)’s International Conference on Materials Processing (ICM&P 2017), being held at the campus of the University of Southern California in Los Angeles, California.

The North American Manufacturing Research Conference (NAMRC) and International Manufacturing Science and Engineering Conference (MSEC) are two major international conferences held annually on manufacturing technology. In this year the International Conference on Materials Processing (ICM&P) will join together to promote enhanced conversations with Japanese researchers. The joint conferences truly represent a premier international forum on the latest development of manufacturing technologies and bring together both academic researchers and industrial practitioners from around the world for interchange of ideas and to promote research collaboration.

This flagship international meeting establishes a platform to showcase the newest ideas, cutting-edge research results, and emerging methodologies and tools. In addition to the excellent technical program, the International Manufacturing Research Conference will offer a number of receptions and social events on all four days of the conference including receptions in California Science Center and Los Angeles Memorial Coliseum, and three award luncheons. The program also includes a number of events, including a conference–wide breakfast for all attendees each morning, early career forum and student reception on Wednesday evening, and plant tours on Thursday afternoon.

A successful conference depends on many dedicated conference organizing committee, technical program committee, symposium organizers, authors, and reviewers. We would like to extend our sincerest appreciation to these members of our community who are devoted to the advances of manufacturing technology. Especially we would like to thank Prof. Lihui Wang (KTH), Prof. Johnson Samuel (RPI), and Prof. Satoshi Kishimoto (NIMS) for organizing the three conferences’ paper review. We also wish to thank our keynote speakers, Prof Jim Davis (UCLA), Professor Friedrich Prinz (Stanford), and Mr. Scott Willoughby (Northrop Grumman) for sharing their experience and insight into the challenges of manufacturing research. Finally, special thanks to Ms. Shelly Lewis at USC for her assistance on administrative side to bring the conferences together.

We wish all of you for an enjoyable conference experience and a wonderful stay in Los Angeles.

Prof. Yong Chen  
University of Southern California, USA  
Conference Chair

Prof. Xiaochun Li  
University of California Los Angeles, USA  
Conference Co-Chair
Welcome from the
2017 NAMRC-MSEC-ICM&P Scientific Committee Chairs

On behalf of the Scientific and Technical Program Committees, we welcome you to the joint International Manufacturing Conference consisting of the 45th North American Manufacturing Research Conference (NAMRC 45), sponsored by the North American Manufacturing Research Institution of SME (NAMRI/SME), the 12th ASME International Manufacturing Science and Engineering Conference (MSEC 2017), sponsored by the Manufacturing Engineering Division (MED) of ASME, and the sixth International Conference on Materials and Processing (ICM&P 2017), sponsored by the Materials and Processing Division of the Japan Society of Mechanical Engineers (JSME) and ASME, collocated and hosted by the University of Southern California (USC), from June 4 to June 8, 2017, in Los Angeles, California. As leading world-class societies in the Mechanical and Manufacturing Engineering fields, SME, ASME and JSME act as global bridges between industries, government laboratories, and academic institutions. This joint conference symbolizes the continued collaboration between these esteemed organizations in research exchange and knowledge dissemination in the Manufacturing and Materials Processing fields.

Each of the collocated conferences includes technical sessions covering the full range of manufacturing topics. Every single paper submitted to the conferences was put through a rigorous peer review process. We are in debt to all reviewers for their critical assessment of a very large number of submissions.

NAMRC 45 received over 180 technical paper submissions. Following the review process, 140 papers were accepted for publication in the Proceedings of NAMRI/SME and presentation at the conference in 50 technical sessions. The papers included in the conference address a wide range of basic and applied manufacturing research topics in six tracks: Manufacturing Systems, Manufacturing Processes, Additive Manufacturing, Cyber-Physical Systems in Manufacturing, Manufacturing Education, and Manufacturing Implementation. Workforce Development and Outreach are combined with the Track of Manufacturing Education. This year, NAMRC 45 will feature the inaugural NAMRI/SME David Dornfeld Manufacturing Vision Award and Blue Sky Competition, funded by the National Science Foundation. The winner of the Blue Sky Competition will receive the NAMRI/SME Dornfeld Manufacturing Vision Award, named in honor of the late Professor David Dornfeld, to recognize outstanding vision and leadership within the manufacturing community. NAMRC 45 will also include a Student Research Presentations Competition.

MSEC 2017 received over 291 draft papers and 50 poster submissions. After a rigorous peer review process, 259 technical papers and 42 posters were accepted for presentation in over 96 technical sessions. In addition, the conference has 9 industry-sponsored research presentations and a workshop on ‘Game-changing Ideas for Cost-effective Low-Volume Manufacturing’ organized by MForeSee: The Alliance for Manufacturing Foresight. This year, MSEC has 30 symposia in 5 Technical Tracks: Additive Manufacturing, Processes, Materials, Manufacturing Equipment and Systems, and Bio and Sustainable Manufacturing. MSEC will also feature the Symposium-Invited Speakers Program, jointly with NAMRC and ICM&P, in three emerging areas: Big Data Implications for Manufacturing Innovation, Additive Manufacturing, and Nanotribology. The conference also includes three student-centric events: Early Career Forum, Student Manufacturing Design Competition and the Reusable Abstractions of Manufacturing Processes (RAMP) Competition.

ICM&P 2017 has a total of 112 presentations, including 3 keynote talks and 67 papers in over 34 technical sessions. This year the conference has 18 symposia in 4 Technical Tracks: Materials, Processing, Measurement and Evaluation, and Recent Trends in Materials/Processing. This is the fourth joint event between MSEC and ICM&P. ICM&P participants have abundant expertise in dealing with different conventional and emerging engineering materials such as, metals, ceramics, various types of composites, and multi-functional as well as smart materials. In addition they have expertise in the areas of both novel and traditional manufacturing processes. The collocated conference highlights strong technical areas of coherence between SME, ASME and JSME, while simultaneously also being an expression of
their distinct identities. This format will unquestionably cultivate a dynamic and stimulating environment to all the participants.

The conference program is the result of the outstanding efforts of many people. We would like to thank all the authors for their technical paper and poster submissions. We also express our gratitude to all the organizers for their dedicated management of the tracks, symposia as well as for guarding the quality of the papers and posters to be presented, which has contributed a great deal to the success of the conference technical program. We would also like to thank the host Organizing Committee, the Conference Coordinating Committee, the NAMRI/SME Scientific Committee, the ICM&P Scientific Committee, and the ASME MED Executive and Technical Committees. Our thanks also go to the SME and ASME staff for their outstanding job in presenting conference information on the Internet, managing the submitted technical papers and posters, and ensuring high-quality publication of the conference proceedings for NAMRC 45, MSEC 2017, and ICM&P 2017. We would like to extend our gratitude to all sponsors for providing financial support. Additionally, we would like to thank the Advanced Manufacturing Cluster within the Civil, Mechanical, and Manufacturing Innovation (CMMI) Division of the National Science Foundation for sponsoring the MSEC Early Career Forum, the NAMRC “Blue Sky” Competition, and for providing registration and accommodation support for student participants from US universities.

We wish you a productive and enjoyable conference experience at USC in Los Angeles, California. We hope that the proceedings are beneficial and we sincerely wish that you have a long-lasting affiliation with the future of NAMRC, MSEC and ICM&P.

Lihui Wang
KTH Royal Institute of Technology,
Sweden, NAMRI/SME Scientific Committee Chair

Johnson Samuel
Rensselaer Polytechnic Institute, USA
MSEC 2017 Technical Program Chair

Satoshi Kishimoto
National Institute for Materials Science,
Japan, ICM&P 2017 Conference Vice-chair
and Executive Committee Chair
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Conference General Information

Los Angeles: Since its founding on September 4, 1781, Los Angeles has grown into a dynamic metropolis with its eye on the future, while preserving its extraordinary cultural heritage. LA is one of the most ethnically diverse cities in the world, making it a truly global city. From San Pedro to the San Fernando Valley, LA is home to 211 sites that are on the National Register of Historic Places, including the Los Angeles Memorial Coliseum, the Bradbury Building, Watts Towers and the Ennis House. As the entertainment capital of the world and home to more creative residents than any other city, LA has a long history with film, TV, music and literature. From the world class LA Philharmonic to the Walt Disney Concert Hall, J. Paul Getty Museum and LACMA, LA’s cultural legacy continues to grow. Diners across the world recognize LA as the birthplace of the Cobb Salad and French Dip, and a major influence on California and ethnic cuisines.

Registration: Registration will be located in the Engineering Plaza. The hours of operation are:
- Sunday: 3:30 PM – 6:30 PM
- Monday: 7:30 AM – 6:00 PM
- Tuesday: 7:30 AM – 6:00 PM
- Wednesday: 7:30 AM – 6:00 PM
- Thursday: 9:00 AM – 11:00 AM (Information Only)

Coffee Breaks: There will be morning and afternoon breaks with coffee, tea, water, and light snacks located in the Engineering Plaza. There are also numerous restaurants on campus should you wish other options.

Laboratory Tours: 2 of the 3 USC lab tours are off campus and bus transportation will be provided. Pick up and drop off will be at the Engineering Plaza.

Name Badges: Please wear your badge at all times and especially to all conference events. Admission to events will be determined by your badge and all attendees must have a ticket for meals including guests. Your name badge is also useful information for other attendees.

Registrants with Disabilities: Whenever possible, we will make arrangements for registrants with disabilities. Advance notice is preferred. For on-site assistance, please visit the registration desk.

Internet Access: The University of Southern California has free wireless access points throughout the campus under USC Guest.

Exhibitors: Exhibitor/Sponsor booths are located in the Engineering Plaza

Luncheons:
- Monday: JSME Awards Luncheon, Ronald Tutor Campus Center Ballroom
- Tuesday: ASME Awards Luncheon, Ronald Tutor Campus Center Ballroom
- Wednesday: SME Awards Luncheon, Ronald Tutor Campus Center Ballroom
- Everyone else will eat in Town & Gown (Check your ticket)

General Help: Look for the volunteers in Black Conference shirts for assistance
OUR GENEROUS SPONSORS

ASME
namri | sme
DFG Deutsche Forschungsgemeinschaft
Manufacturing USA
KISTLER measure. analyze. innovate.
Tytus3D
USC Viterbi
School of Engineering
David J. Epstein Department of
Industrial and Systems Engineering

Nanovea®
NSF
Springer

Zeiss
Sanrio
Department of Engineering Professional Development
University of Wisconsin-Madison

USC University of Southern California
Hitachi Zosen
G-Con Manufacturing Inc.
STUDENT TRAVEL AWARD RECIPIENTS

A National Science Foundation grant will provide support to select students from U.S. institutions to attend the collocated 2017 ASME Manufacturing Science & Engineering Conference (MSEC2017), the SME 45th North American Manufacturing Research Conference (NAMRC45), and the JSME Japan Society of Mechanical Engineers (ICM&P 2017), at the University of Southern California in Los Angeles, California.

The organizers of the NAMRC45/MSEC2017/ICM&P2017 gratefully acknowledge the generous support of the National Science Foundation in providing financial support to the following students to attend the conference:

<table>
<thead>
<tr>
<th>Name</th>
<th>Institution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Omar Castiblanco</td>
<td>Bradley University</td>
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<tr>
<td>Ragh Vendra Raphadu</td>
<td>Bradley University</td>
</tr>
<tr>
<td>Mario Perez-Dewey</td>
<td>Bucknell University</td>
</tr>
<tr>
<td>Jingyi Zhang, Case Western Reserve University</td>
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<tr>
<td>Stephanie Hulsey</td>
<td>Clemson University</td>
</tr>
<tr>
<td>Saheem Absar, Clemson</td>
<td>Clemson University</td>
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<tr>
<td>Jamie Skovron, Clemson</td>
<td>Clemson University</td>
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<tr>
<td>Matthew Krugh, Clemson</td>
<td>Clemson University</td>
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<tr>
<td>Xiao Jia, Clemson</td>
<td>Clemson University</td>
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<tr>
<td>Dakai Bian, Columbia</td>
<td>Columbia University</td>
</tr>
<tr>
<td>Arkadeeep Kumar, Georgia</td>
<td>Institute of Technology</td>
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<tr>
<td>Yixuan Feng, Georgia</td>
<td>Institute of Technology</td>
</tr>
<tr>
<td>Roby Lynn, Georgia</td>
<td>Institute of Technology</td>
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<tr>
<td>Dakota Morgan, Iowa State</td>
<td>University</td>
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<tr>
<td>Pedram Parandoush, Kansas</td>
<td>State University</td>
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<td>John Paul Sibbitt, Kansas</td>
<td>State University</td>
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<tr>
<td>Yang Yang, Kansas</td>
<td>State University</td>
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<tr>
<td>Mojtaba Khanzadehdaghalian,</td>
<td>Mississippi State University</td>
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<tr>
<td>Amir M. Aboutaleb, Mississippi State University</td>
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<tr>
<td>He Li, Missouri University</td>
<td>of Science &amp; Technology</td>
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<tr>
<td>Md. Md. Monirul Islam,</td>
<td>Missouri University of Science &amp; Technology</td>
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<tr>
<td>Jianle Jianlei Zhang, North</td>
<td>Carolina State University</td>
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<tr>
<td>Lokesh Karthik Narayanan,</td>
<td>North Carolina State University</td>
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<tr>
<td>Weizhao Zhang, Northwestern</td>
<td>University</td>
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<tr>
<td>Nicolas Martinez-Prieto,</td>
<td>Northwestern University</td>
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<tr>
<td>Kamyar Raoufi, Oregon State</td>
<td>University</td>
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<tr>
<td>Hari Prashanth Narayan</td>
<td>Nagarian, Oregon State University</td>
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<tr>
<td>Elham Mirkoohi, Oregon State</td>
<td>University</td>
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<tr>
<td>Samantha N. Muhhuku, Penn</td>
<td>State University, Erie</td>
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<tr>
<td>William Edwards, Penn State</td>
<td>University, Erie</td>
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<tr>
<td>Derek Shaffer, Penn State</td>
<td>University, Erie</td>
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<tr>
<td>Tyler Grimm, Penn State</td>
<td>University, Erie</td>
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<tr>
<td>Haris Ali Kahn, Penn State</td>
<td>University, UP</td>
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<tr>
<td>Chen Chen, Purdue University</td>
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<tr>
<td>Christopher Katinas, Purdue</td>
<td>University</td>
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<tr>
<td>Alaaeldin Olleak, Rutgers</td>
<td>University</td>
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<tr>
<td>Nick Duong, Saint Louis</td>
<td>University</td>
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<tr>
<td>Houzhu Ding, Stevens Institute of Technology</td>
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<tr>
<td>Mohammad Samie Tootooni, SUNY</td>
<td>Binghampton</td>
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<tr>
<td>Roozbeh Salary, SUNY-Binghamton</td>
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<tr>
<td>Xinyan Ou, SUNY-Stony Brook</td>
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<tr>
<td>Qian Ye, SUNY-Stony Brook</td>
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<tr>
<td>Yi-Tang Kao, Texas A&amp;M</td>
<td>University</td>
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<tr>
<td>Behrouz Takabi, Texas A&amp;M</td>
<td>University</td>
</tr>
<tr>
<td>Xiaorui Ren, Texas A&amp;M</td>
<td>University</td>
</tr>
<tr>
<td>Srikumar Krishnamoorthy,</td>
<td>Texas Tech University</td>
</tr>
<tr>
<td>Zhichao Liu, Texas Tech</td>
<td>University</td>
</tr>
</tbody>
</table>
Yingbin Hu, Texas Tech University
Hui Wang, Texas Tech University
Jun Liu, The University of Akron
Hao Zhang, The University of Akron
Anil Yuksel, The University of Texas at Austin
Joon Hyong Cho, The University of Texas at Austin
Hamdy Ibrahim, The University of Toledo
Kuldeep Singh Sidhu, University of Cincinnati
Abishek Balsamy Kamaraj, University of Cincinnati
Anne Brant, University of Cincinnati
Anay Joshi, University of Cincinnati
Max Stein, University of Florida
Kyle Christensen, University of Florida
Lu Lu, University of Illinois at Chicago
Malek Nofal, University of Illinois at Chicago
Honghan Ye, University of Kentucky
Amin Abedini, University of Kentucky
Ayotunde Olayinka, University of Louisiana at Lafayette
Kevin Li, University of Maryland, College Park

Yang Liu, University of Michigan
Dian-Ru Li, University of Michigan
Xin Dong, University of Michigan
Deokkyun Yoon, University of Michigan
Kai Chen, University of Michigan
Shunyi Zhang, University of New Hampshire
Benjamin R. Mitchell, University of New Hampshire
Jacqueline McNally, University of New Hampshire
Brandon P. Smith, University of Washington – Seattle
Daniel Fanke, University of Wisconsin – Madison
Sinan Kesrikioglu, University of Wisconsin – Madison
Woongjo Choi, University of Wisconsin – Madison
Xavier Kelly, Virginia State
Che Hao Yang, Washington State University
Hossein Mohammadi, Washington State University
<table>
<thead>
<tr>
<th>Time</th>
<th>Event</th>
<th>Location</th>
</tr>
</thead>
<tbody>
<tr>
<td>8:30am - 5:30pm</td>
<td>NAMRI Board Meeting</td>
<td>Radisson 1880 Room</td>
</tr>
<tr>
<td>12:00pm - 6:00pm</td>
<td>NSF Proposal Writing Workshop</td>
<td>Ronald Tutor Campus Center TCC227-Rosen Family Room</td>
</tr>
<tr>
<td>3:30pm - 6:00pm</td>
<td>Registration</td>
<td>Epstein Family Engineering Plaza</td>
</tr>
<tr>
<td>6:00pm - 9:00pm</td>
<td>Reception</td>
<td>California Science Center – Samuel Oschin Shuttle Endeavor Display Pavilion</td>
</tr>
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</table>
12:00pm – 6:00pm

NSF Proposal Writing Workshop
Room TCC-227

Effective proposal writing is important for both the National Science Foundation (NSF) and principal investigators. To aid researchers in communicating clear research objectives and improving proposal quality, an NSF proposal writing workshop will be hosted at the NAMRC/MSEC Conference 2017, on Sunday, June 4, from 12 pm to 6 pm, which will be held at the University of Southern California in Los Angeles. The workshop will include a working lunch (12 pm to 1 pm), presentations by NSF program managers, breakout sessions to discuss example research objectives, and a question/answer period. Interested researchers may register on the conference website http://2017namrc-msec.usc.edu/. There is a $25 fee to cover food costs. The number of attendees is limited to 70 on a first come-first serve basis.
On October 30, 2012, Space Shuttle Endeavour opened to the public in the Science Center’s newly built Samuel Oschin Pavilion. In the Pavilion, guests are able to see Endeavour up close and discover some of the science behind this amazing space vehicle. The Samuel Oschin Pavilion also features SPACEHAB, a workshop for astronauts while in space, and a space shuttle main engine (SSME) which helped push the shuttle into orbit. Before entering the Pavilion, guests will be able to enjoy an introductory experience, Endeavour: The California Story, which celebrates Endeavour’s many scientific achievements and its strong connection to California where all the orbiters were built. The California Story includes the Rocketyne Operations Support Center (ROSC), which monitored the first 8½ minutes of every shuttle launch, Endeavour’s space potty and galley, and the tires from STS-134, Endeavour’s final mission. In addition to the orbiter, our unique collection of Air and Space Exhibits explores the design of aircraft, spacecraft, and space probes for specific tasks by applying the principles of air, space, and flight.

Moving space shuttle Endeavour across the United States was a massive undertaking. Endeavour first flew on the back of a Boeing 747 from Cape Canaveral, Florida to Edwards Air Force Base in California, while making several stops along the way. After arrival, Endeavour honored many California landmarks as it flew over the State from Sacramento to Southern California while onlookers marveled at the sight all along the way. After landing at Los Angeles International Airport, the biggest adventure was yet to come, transporting Endeavour through the heart of urban Los Angeles to its new home at the California Science Center. At 78 feet wide, 57 feet high and 122 feet long—longer than two school buses—navigating the streets of Los Angeles and Inglewood required the guidance and skill of over 100 people. Police controlled traffic; engineers and technicians lifted power lines and took down traffic lights while approximately 1.5 million people lined the sidewalks to celebrate the event. Photographers and filmmakers were on hand to document this once-in-forever moment in history.

Mission 26: The Big Endeavour features photographs highlighting some of the spectacular scenes witnessed during space shuttle Endeavour’s flight over California and her 12-mile, 68-hour journey through city streets to its final destination in the Samuel Oschin Pavilion at the California Science Center.
## OVERVIEW

<table>
<thead>
<tr>
<th>Time</th>
<th>Event</th>
<th>Location</th>
</tr>
</thead>
<tbody>
<tr>
<td>7:30am - 6:00pm</td>
<td>Registration</td>
<td>Epstein Family Engineering Plaza</td>
</tr>
<tr>
<td>8:00am - 10:00am</td>
<td>Vendor Set up</td>
<td>Epstein Family Engineering Breezeway</td>
</tr>
<tr>
<td>10:00am - 5:00pm</td>
<td>Exhibits</td>
<td>Epstein Family Engineering Breezeway</td>
</tr>
<tr>
<td>8:00am-9:00am</td>
<td>Breakfast</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
</tr>
<tr>
<td>8:00am - 8:10am</td>
<td>Welcome - Dean Vannis Vortsov (USC)</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
</tr>
<tr>
<td>8:10am - 8:20am</td>
<td>Updates on Mfg USA – Frank Gayle (Deputy Director of Adv. Mfg National Program Office)</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
</tr>
<tr>
<td>8:20am - 9:05am</td>
<td>Keynote: Jim Davis (UCLA Provost): Integrating Operations and Information Technology (OT/IT) Systems and the Practice of Smart Manufacturing</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<tr>
<td>9:10am - 12:00pm</td>
<td>MED Executive Committee Meeting</td>
<td>Ronald Tutor Campus Center TCC232</td>
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<tr>
<td>9:15am - 10:45am</td>
<td>Technical Parallel Session - 1</td>
<td>Epstein Family Engineering Plaza</td>
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<tr>
<td>10:00am - 12:30pm</td>
<td>Student Manufacturing Design Competition - 1</td>
<td>Ronald Tutor Campus Center Franklin Suites (TCC 351/352)</td>
</tr>
<tr>
<td>11:00am - 12:30pm</td>
<td>MSEC Symposium Invited Speaker : Dr. William Regli (DARPA) - Big Data Implications for Manufacturing and Design Innovation</td>
<td>SGM 123</td>
</tr>
<tr>
<td>12:30pm - 1:50pm</td>
<td>JSME Awards Luncheon, ICM&amp;P</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<tr>
<td>12:30pm - 1:50pm</td>
<td>JSME Plenary 1 - Dr. Hideki Kyogoku - The Current Status and Prospects of Metal Additive Manufacturing in Japan</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<tr>
<td>1:40pm - 1:50pm</td>
<td>Stefan Altevogt/German Research Foundation DFG Talk</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<tr>
<td>12:30pm - 1:50pm</td>
<td>Luncheon-Open to All</td>
<td>Town &amp; Gown</td>
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<tr>
<td>12:30pm - 1:50pm</td>
<td>JSME Editor’s Meeting</td>
<td>Ronald Tutor Campus Center TCC450</td>
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<tr>
<td>2:00pm - 3:30pm</td>
<td>Student Manufacturing Design Competition - 2</td>
<td>Ronald Tutor Campus Center Franklin Suites (TCC 351/352)</td>
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<tr>
<td>2:00pm - 3:30pm</td>
<td>Cost-Effective Low-Volume Manufacturing: Part 1</td>
<td>SGM 124</td>
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<tr>
<td>2:00pm - 3:30pm</td>
<td>Technical Parallel Session - 3</td>
<td>Epstein Family Engineering Plaza</td>
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<tr>
<td>3:30pm - 3:45pm</td>
<td>Afternoon Break</td>
<td>SGM 124</td>
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<tr>
<td>3:45pm - 5:15pm</td>
<td>Cost-Effective Low-Volume Manufacturing: Part 2</td>
<td>SGM 124</td>
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<tr>
<td>3:45pm - 5:15pm</td>
<td>Technical Parallel Session - 4</td>
<td>Ronald Tutor Campus Center Franklin Suites (TCC 351/352)</td>
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<tr>
<td>5:30pm - 6:00pm</td>
<td>ASME MED Membership Meeting</td>
<td>Ronald Tutor Campus Center Franklin Suites (TCC 351/352)</td>
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<td>6:00pm - 6:30pm</td>
<td>NAMRI SME Membership Meeting</td>
<td>Ronald Tutor Campus Center Franklin Suites (TCC 351/352)</td>
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<tr>
<td>7:00pm - 9:30pm</td>
<td>Reception</td>
<td>Los Angeles Memorial Coliseum</td>
</tr>
</tbody>
</table>
Keynote Speech

Monday - June 5, 2017  8:20Am – 9:05Am  Ronald Tutor Campus Center Ballroom (RTCC)

Title - “Integrating Operations and Information Technology (OT/IT) Systems and the Practice of Smart Manufacturing”

Speaker: Dr. Jim Davis, Vice Provost, IT and CTO at UCLA

Abstract: Smart Manufacturing (SM) is the technology practice of applying advanced sensors, controls, platforms and modeling not only as advanced technologies but as integrated operations and information (OT/IT) technology systems. SM Technology practice is aligned with the opportunity/business oriented practice of end-to-end use of real-time, networked, data based intelligence for enterprise integration of dynamic market demands, high precision/qualified products, and enterprise and ecosystem optimization. Business and technology practice also combine to accelerate transformational use of data, extensive application of enterprise manufacturing intelligence, provider and practitioner market changes and adoption of advanced technologies to radically improve the precision, performance and efficiency of U.S. manufacturing. Increased economic, energy, and material productivity, zero incidents, reduced industry energy usage, and environmental sustainability all become competitive advantages. The Clean Energy Smart Manufacturing Innovation Institute (CESMII) is the 9th U.S. institute under the White House-led “Manufacturing USA” initiative.

Biosketch:

Jim co-founded the Smart Manufacturing Leadership Coalition (SMLC) that was recently selected to lead DOE’s Clean Energy Smart Manufacturing Innovation Institute (CESMII), the 9th Manufacturing USA Institute and the 3rd DOE institute to be awarded.

Jim is Vice Provost, IT and CTO at UCLA with broad responsibilities focused on the investment and deployment of information technology in the university’s academic research, education, and public service mission. He has accountability for university-wide planning and strategic investment in computational research, research informatics, educational technologies, mobility applications, research and education data strategies, privacy/security and internal and external community partnerships. Jim oversees UCLA’s Institute for Digital Research and Education (IDRE).

Jim is also on UCLA’s Department of Chemical and Biomolecular Engineering where he has done research and consulted extensively on AI, machine learning, intelligent systems, monitoring and control, and data/modeling systems across diverse industries including chemicals, refining, paper, packaging, metals and glass. Jim has work experience with Amoco Chemicals.
MSEC Symposium Invited Speaker Program

Monday, June 5, 2017  11:00Am - 12:30Pm  SGM 123

MSEC Session: 8-3-2 Big Data Implications for Manufacturing & Design Innovation

Title – “A New Kind of Thinking: Revolutionizing Design and Manufacturing”


Abstract: The revolution underway in manufacturing is the product of a diverse set of disciplines that have reached a level of maturity to offer radically new tools and capabilities. Because of these simultaneous advances in materials science, process control, robotics—and especially computation, data and machine intelligence—we can begin to envision design and production as an information-centric and algorithmic process. Somewhat surprisingly, however, many of our most advanced approaches to design and fabrication remain firmly grounded in methodologies and processes that literally go back centuries.

As we enter this era of computation, data and machine intelligence, we are offered the opportunity to reframe, tabula rasa, the system of design and production. We will discuss the need (and opportunities) for a paradigm shift in design and manufacturing and provide several examples of what the new scientific questions might be like. Ultimately, for each of these questions, the challenge is how to integrate human creativity and insight with computing machinery in order to have the machines not just as our tools—but as our partners.

Biosketch:

Dr. William Regli became the Acting Director of the Defense Sciences Office (DSO) in January 2017. For the past two years, Dr. William Regli was the Deputy Director of DSO. Dr. Regli is a computer scientist with a passion for addressing interdisciplinary and use-inspired problems using knowledge representation, physics-based modeling and other computational techniques. His most recent activities have focused on deploying cyber-infrastructure systems to capture and curate engineering and science data, and ensure the long-term sustainability of data. Dr. Regli’s current interests include computational tools to exploit the properties of advanced materials, additive manufacturing systems and enabling new paradigms for design and production.

Dr. Regli has published more than 250 technical articles, including those in leading venues for research in computer graphics, artificial intelligence, robotics, wireless networking, tissue engineering, and engineering design and manufacturing. His research has spawned two start-up technology companies (one focused on mobile communications for public safety, the other on information management in edge networks) and resulted in five U.S. Patents. He is a Fellow of the Computer Society of the Institute of Electrical and Electronics Engineers (IEEE) and a senior member of both the Association of Computing Machinery (ACM) and Association for the Advancement of Artificial Intelligence (AAAI).
ICM&P 2017 Plenary

Monday, June 5, 2017  12:30Pm – 13:40Pm  Ronald Tutor Campus Center Ballroom

JSME Awards Luncheon

Title – “The current status and prospects of metal Additive Manufacturing in Japan”

Speaker: Dr. Hideki Kyogoku, Professor, Faculty of Engineering, Kindai University. Technology Research Association for Future Additive Manufacturing (TRAFAM), Project Leader

Abstract: A new research association, Technology Research Association for Future Additive Manufacturing (TRAFAM), was established by the Ministry of Economy, Trade and Industry (METI) of Japan in FY2014 in order to perform “Manufacturing revolution program centering on 3D printing technology” including two projects of (A) Next-generation industrial 3D printers project and (B) Innovative 3D printer using a binder jetting process. By the result of these projects, it is strongly expected that the design and manufacturing technology performs innovation in the manufacturing industry in Japan, and the competitiveness of the Japanese manufacturing industry is reinforced. The membership of TRAFAM includes three academic institutions and 34 companies. The association’s mission is the development of innovative Additive Manufacturing systems that will meet the world’s highest standards and the development of manufacturing technologies for high value-added products. TRAFAM is currently developing Powder Bed Fusion and Direct Energy Deposition types of metal AM machines with electron or laser beams. Two test benches and five types of prototype AM machines have been developed at the end of FY2014 and improved since then. In the presentation, the history, the current status and R&D activities of metal AM technology in Japan are introduced.

Biosketch:

Professor Hideki Kyogoku, Faculty of Engineering, Kindai University, is a Councillor of Kindai University and a Fellow of Japan Society of Mechanical Engineers. He obtained a MS degree in Materials Science from Ehime University in 1979 and a Doctor of Engineering degree in Mechanical Systems Engineering from Tokyo Institute of Technology in 1989. He worked at Hiroshima Prefectural Technology Research Institute during 1979-1993. He started his academic career (Associate Professor) at Kindai University, Hiroshima, in 1993 and was promoted to a full professor in 1999. He worked at The University of Texas at Austin as a visiting research associate during 2001-2002. He founded the Advanced Additive Manufacturing research center at Kindai University, Hiroshima, in 2014 as its Director since then. He served as Vice-Dean of Faculty of Engineering during 2004-2008, Director of Research Institute of Fundamental Technology for Next Generation during 2007-2011, and Dean of Faculty of Engineering during 2008-2014 at Kindai University. He serves as the Project Leader of Technology Research Association for Future Additive Manufacturing (TRAFAM) from 2014. He has over 100 publications in peer reviewed journals. Externally, he was Vice-President of The Japan Society of Mechanical Engineers (JSME) during 2011-2012. He was the chairman of 5th JSME/ASME 2014 International Conferences on Materials and Processing (ICM&P2014).
Low-volume manufacturing, in the quantities of 1,000-10,000, of innovative and specialized products at economical pricing is needed in nearly every industry, from medical devices to defense to consumer products. The highly-interactive workshop will address the challenge of creating technologies that have a low enough initial investment and unit cost that the overall cost/unit is competitive with mass production. Attendees will establish critical areas for further R&D and federal funding and such recommendations will be rolled up into a published whitepaper for dissemination to key stakeholders.

While 3D printing is enabling high-value, personalized products in the quantities of one or tens, and traditional high-volume manufacturing of commodity products allows for low unit costs as the costs of dies and molds are amortized over hundreds of thousands or even millions of units, there are significant opportunities and challenges to economically manufacture products at volumes between these two extremes (see figure). The workshop will explore potential low-volume manufacturing technologies, including, but not limited to:

a. Technology for reconfigurable dies and molds (zero tooling cost)
b. Technology to substantially lower die and mold production cost
c. Technology to enable fully automated setup of manufacturing equipment or production lines
d. Reconfigurable manufacturing equipment (e.g., LEGO-like building blocks)
e. Novel molding, casting, or forming technologies that excel at small-lot quantities
f. Low cost and scalable manufacturing technology for emerging areas (e.g. nano-manufacturing)

After a keynote speaker and invited researchers briefly explore the current state of the technologies, attendees will participate in breakout sessions to identify critical areas for further R&D and federal funding. The recommendations of each session will be reported out to the group and consolidated into a published whitepaper available on the MForesee project website (www.mforesight.org).

Organizers/Speakers: Dan Walczyk (RP), Rich Baker (Proto Labs), Jian Cao (Northwestern), Glenn Daehn (OSU), David Hardt (MIT), Tony Schmitz (UNC Charlotte), Jose Ulloa (Boston Scientific)

To continue exploring new ideas for transforming manufacturing, research, and education, please consider also attending the “Blue Sky Competition” session on Tuesday, June 6th!
The Los Angeles Memorial Coliseum opened June of 1923; some 5 months later, on October 6th, the first football game was played in the stadium, with the University of Southern California defeating Pomona College 23-7 before a crowd of 12,836. It was a modest beginning for a venue that would later play a very prominent role in college and professional football, and become the greatest stadium in the history of America.

In addition to serving as the home field for the USC Trojans since 1923, countless historic events have taken place inside these venerable walls during nine decades of celebrated history. It is the only facility in the world to play host to two Olympiads (X and XXIII), two Super Bowls (I and VII), one World Series (1959), a Papal Mass and visits by three U.S. Presidents: John F. Kennedy, Richard M. Nixon and Ronald Reagan.

Along with the adjacent Sports Arena, the Coliseum is credited with helping to start the migration of professional sports teams to the West Coast. The complex provided a home for the Rams (from Cleveland, 1946-79 NFL), the Dodgers (from Brooklyn, 1958-61, MLB), and the Lakers (from Minneapolis, 1960-67, NBA), and has also been home to a variety of Southern California teams as well the Raiders (from Oakland, 1982-94, NFL), UCLA Football (1933-81) and was the expansion home of the Chargers (1960, NFL) the Clippers (from San Diego, 1984-99, NBA), USC Basketball (1959-2006, NCAA), UCLA Basketball (1959-65, NCAA), the Cobras (1988, Arena Football), the Ice Dogs (1995-96, IHL), the Sharks (1972-74, WHA), the Stars (1968-70, ABA) and Kings (1967, NHL).

In 1984, the State of California and the United States Government declared the Coliseum a State and Federal Historical Landmark for its contribution to the history of California, as well as to that of the United States as a whole.


The Coliseum Memorial Court of Honor
The Court of Honor, located at the Peristyle end of the Coliseum and comprised of 54 commemorative plaques at present, got a thorough refurbishment as well. Chronicling outstanding persons or events, athletic or otherwise, that have had a definite impact upon the history, glory and growth of the Coliseum, the plaques were restored to their former glory.
## PRESENTATION SCHEDULE FOR MONDAY

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<th>Joint MSEC-NAMRC-ICMP Invited Talks</th>
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<td><strong>Speaker:</strong> Dr. William C. Regli, Acting Director of the Defense Sciences Office, DARPA.</td>
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<td>MSEC 2-1-2</td>
<td>MSEC 4-8-1: Mfg. Equipment - Design, Tooling &amp; Automation - 1</td>
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<td>MSEC 4-10-1: Intelligent Machining &amp; Inspection - 1</td>
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**MSEC**
### PRESENTATION SCHEDULE FOR MONDAY

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<tr>
<th>GER 224</th>
<th>IRC 1016/1017</th>
<th>PRB MPR</th>
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<td>MSEC 2-5-1: Advantages of Manufacturing Processes -1</td>
<td>MSEC 4-4-1: Scalable Nanomanufacturing -1</td>
<td>MSEC 3-2-1: Biomedical Devices -1</td>
<td>ICMP 2-1-1; 4333, 4353, 4363 (Processing of Polymer Composites -1)</td>
<td>ICMP 2-1-2; 4371, 4368, 4383 (Processing of Polymer Composites -2)</td>
<td>ICMP 2-5-1; 4373, 4448 (Mechanics of Welding and Joining Technology)</td>
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<td>MSEC 2-2-1: Assisted/Augmented Mfg. Processes -1</td>
<td>MSEC 3-3-1: Polymer Processing -1</td>
<td>NAMRC - TRACK 2 &quot;Manufacturing Processes&quot; - Forming</td>
<td>MSEC 4-5-2: Cloud Manufacturing -2</td>
<td>MSEC 1-1-1 - Additive Mfg.: Microstructure &amp; Properties -1</td>
<td>ICMP 2-4-1; 4354, 4431 (Surface Modification Technology)</td>
<td>ICMP 2-1-3; 4379, 4348, 4345 (Processing of Polymer Composites -3)</td>
<td>ICMP 2-5-2; 4413, 4396 (Evaluation Methods for Welding &amp; Joining)</td>
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<td>MSEC 2-2-2: Assisted/Augmented Mfg. Processes -2</td>
<td>MSEC 4-9-1: Intelligent Maintenance of Mfg. Systems -1</td>
<td>MSEC 4-4-2: Advances in Machine Tools -2</td>
<td>MSEC 4-3-1: Manufacturing Digital Thread -1</td>
<td>MSEC 3-1-2: Sustainability in Smart Manufacturing -1</td>
<td>ICMP 2-4-2; 4326, 4352: (Surface Modification Technology, Wear &amp; Tribology)</td>
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NAMRC: National Advisory Manufacturing Research Council
PRB: Process Research Board
MSEC: Manufacturing Science Council
ZHS: Zero-Defect Manufacturing Symposium
HAR: Hands-on Research Symposium
GER: General Engineering Research
IRC: Integrated Research Conference
PRB MPR: Process Research Board - Manufacturing Processes Research
PRB SC: Process Research Board - Scientific Computing
ICMP: International Conference on Manufacturing Processes
ZHS 159: ZHS 159 Symposium
ZHS 252: ZHS 252 Symposium
ZHS 352: ZHS 352 Symposium
MSEC 2-2-1: Assisted/Augmented Mfg. Processes -1
MSEC 3-3-1: Polymer Processing -1
NAMRC - TRACK 2 "Manufacturing Processes" - Forming
MSEC 4-5-2: Cloud Manufacturing -2
MSEC 1-1-1 - Additive Mfg.: Microstructure & Properties -1
MSEC 3-1-2: Sustainability in Smart Manufacturing -1
ICMP 2-4-2; 4326, 4352: (Surface Modification Technology, Wear & Tribology)
8:00am – 8:15am Welcome Address by Dean Yannis Yortsos (USC)  
Ronald Tutor Campus Center Ballroom (RTCC Ballroom)

8:15am - 9:00am Keynote: Professor Jim Davis (UCLA Provost)  
“INTEGRATING OPERATIONS AND INFORMATION TECHNOLOGY (OT/IT) SYSTEMS AND THE PRACTICE OF SMART MANUFACTURING”  
Ronald Tutor Campus Center Ballroom (RTCC Ballroom)

9:15am – 10:45am Technical Parallel Session -1

NAMRC - TRACK 1 Manufacturing Systems - CNC Machine Tools 1  
Room GFS 116  
Chairman: Binil Starly

NAMRC-88 A UNIVERSAL VELOCITY LIMIT CURVE GENERATOR CONSIDERING ABNORMAL TOOL PATH GEOMETRY FOR CNC MACHINE TOOLS  
Mo Chen, Xue-Cheng Xi, Wan-Sheng Zhao, Hao Chen and Hong-Da Liu

NAMRC-161 ISO-SCALLOP TOOL PATH BUILDING ALGORITHM BASED ON TOOL PERFORMANCE METRIC” FOR GENERALIZED CUTTER AND ARBITRARY MILLING ZONES IN 3-AXIS CNC MILLING OF FREE-FORM TRIANGULAR MESHED SURFACES  
Andrey Balabokhin and Joshua Tarbutton

NAMRC-166 A MODULAR-ARCHITECTURE CONTROLLER FOR CNC SYSTEMS BASED ON OPEN-SOURCE ELECTRONICS,  
Jorge E. Correa, Nicholas Toombs and Placid M. Ferreira

NAMRC - TRACK 1 Manufacturing Systems - Flow Shop Scheduling 1  
Room VHE 217  
Chairman: Grace Guo

NAMRC-4 AN IMPROVED HEURISTIC FOR NO-WAIT FLOW SHOP TO MINIMIZE MAKESPAN  
Honghan Ye, Wei Li and Amin Abedini

NAMRC-91 OPERATIONS STATUS AND BOTTLENECK ANALYSIS AND IMPROVEMENT OF A BATCH PROCESS MANUFACTURING LINE USING DISCRETE EVENT SIMULATION  
Sriram Velumani and He Tang

NAMRC-146 MEASUREMENT OF OPERATOR-MACHINE INTERACTION ON A CHAKU-CHAKU ASSEMBLY LINE  
Matthew Krugh, Ethan McGee, Stephen McGee, Laine Mears, Andrej Ivanco, Kenneth Podd and Barbara Watkins

NAMRC - TRACK 2 "Manufacturing Processes" - Machining 1  
Room SAL 101  
Chairman: Brad Kinsey

NAMRC-12 A FUNDAMENTAL INVESTIGATION OF MODULATED TOOL PATH TURNING MECHANICS  
Ryan Copenhaver, Mark Rubeo, Steven Guzorek, Saurabh Landge, K. Scott Smith, John Ziegert and Tony Schmitz
NAMRC-74 A VIRTUAL SENSING BASED AUGMENTED PARTICLE FILTER FOR TOOL CONDITION PROGNOSIS
Jinjiang Wang, Yinghao Zheng, Peng Wang and Robert X. Gao

NAMRC-112 MACHINABILITY FOR DRY TURNING OF LASER CLADDED PARTS WITH CONVENTIONAL VS. WIPER INSERT
P.R. Zhang, Z.Q. Liu and Y.B. Guo

NAMRC - TRACK 2 "Manufacturing Processes" - Finishing Operations 1
Room SAL 126
Chairman: Tony Schmitz
NAMRC-179 EXPERIMENTAL ANALYSIS OF LASER AND SCANNER CONTROL PARAMETERS DURING LASER POLISHING OF H13 STEEL
Joshua Miller, Remus Tutunea-Fatan and Evgueni Bordatchev
NAMRC-22 EFFECT OF VIBRATION ASSISTANCE ON SURFACE RESIDUAL STRESS IN GRINDING OF Ti6Al4V ALLOY
Naresh Kumar Maroju and Xiaoliang Jin
NAMRC-53 AN ANALYTICAL CHIP THICKNESS MODEL FOR PERFORMANCE ASSESSMENT IN SILICON CARBIDE GRINDING
Sanjay Agarwal, Sanchit Kr. Khare, Ved Prakash Pandey and Manoj Patel

NAMRC - TRACK 2 Manufacturing Processes - Surface Integrity 1
Room EEB 248
Chairman: Ihab Ragai
NAMRC-181 EXPERIMENTAL INVESTIGATION OF DROPLET IMPACT ON METAL SURFACES IN REDUCED AMBIENT PRESSURE
Benjamin Mitchell, Teagan Bate, Joseph Klewicki, Yannis Korkolis and Brad Kinsey
NAMRC-108 SURFACE INTEGRITY AND CORROSION PERFORMANCE OF BIOMEDICAL MAGNESIUM-CALCIUM ALLOY PROCESSED BY HYBRID DRY CUTTING-FINISH BURNISHING
M. Salahshoor, Y.B. Guo and C. Li
NAMRC-107 BENCHMARK BURNISHING WITH ALMEN STRIP FOR SURFACE INTEGRITY
Z.Y. Liu, C.H. Fu, M.P. Sealy and Y.B. Guo

NAMRC - TRACK 6 Manufacturing Implementation - 1
Room GER 224
Chairman: John Agapiou
NAMRC-106 DEXTEROUS PRINTING AND FABRICATION OF MULTI-FUNCTIONAL PARTS: SENTIMENTS IN SCIENCE AND ENGINEERING EDUCATION
Jolie Frketic, Sean Psulkowski, Alexander Sharp and Tarik Dickens
NAMRC-24 INTEGRATED DESIGN, MANUFACTURING AND ANALYSIS OF AIRFOIL AND NOZZLE SHAPES IN AN UNDERGRADUATE COURSE
Barbara Linke, Ian Garretson, Fahad Jan and Mohamed Hafez
NAMRC-154 ENABLING NON-EXPERT SUSTAINABLE MANUFACTURING PROCESS AND SUPPLY CHAIN ANALYSIS DURING THE EARLY PRODUCT DESIGN PHASE
Kamyar Raoufi, Karl Haapala, Kathy Jackson, Kyoung-Yun Kim, Gul Kremer, and Carolyn Psenka

NAMRC - TRACK 1 Manufacturing Systems - Robot in Manufacturing
Room IRC 1016/1017
Chairman: Iqbal Shareef
NAMRC-61 HUMAN MOTION PREDICTION FOR HUMAN-ROBOT COLLABORATION
Hongyi Liu and Lihui Wang
NAMRC-19 DYNAMIC MODELING OF MANUFACTURING CAPABILITY FOR ROBOTIC DISASSEMBLY IN REMANUFACTURING
Zongqing Zheng, Wenjun Xu, Zude Zhou, Duc Truong Pham, Yongzhi Qu and Jian Zhou

NAMRC-20 MANUFACTURING CAPABILITY ASSESSMENT FOR HUMAN-ROBOT COLLABORATIVE DISASSEMBLY BASED ON MULTI-SOURCE DATA FUSION
Huiping Cheng, Wenjun Xu, Qingsong Ai, Quan Liu, Zude Zhou and Duc Truong Pham

NAMRC - TRACK 1 Manufacturing Systems - Smart Factory
Room PRB MPR
Chairman: Dazhong Wu

NAMRC-86 GENERAL MOTOR FAMILY FLEXIBILITY DESIGN BASED ON NICA-II
Wei Wei, Pingyuan Wang, Zhenyu Tian, Jun Ji and Cui Jin

NAMRC-48 OPTIMIZATION OF PROCESS PARAMETERS FOR MINIMIZATION OF SPECIFIC POWER CONSUMPTION AT TARGETED SURFACE ROUGHNESS
Nitesh Sihag and Kuldip Singh Sangwan

NAMRC-6 IOT-ENABLED SMART FACTORY VISIBILITY AND TRACEABILITY USING LASER-SCANNERS
Ray Y. Zhong, Xun Xu and Lihui Wang

MSEC 4-5-1 CLOUD MANUFACTURING I
PRB PC
Track Organizer: Mathew Kuttolamadom
Session Organizer: Xun Xu
Session Co-Organizer: Armin Lechler

MSEC2017-2639 A PERSONALIZED ATTRIBUTE DETERMINATION PROCESS IN A CLOUD-BASED ADAPTABLE PRODUCT CONFIGURATOR
Pai Zheng, Shiqiang Yu, Xun Xu

MSEC2017-2987 PRODUCT-SERVICE FAMILY ENABLED PRODUCT CONFIGURATION SYSTEM FOR CLOUD MANUFACTURING
Shiqiang Yu, Pai Zheng, Chunyang Yu, Xun Xu

MSEC2017-3038 INTEROPERABILITY IN CLOUD MANUFACTURING AND PRACTICE ON PRIVATE CLOUD STRUCTURE FOR SMES
Xi Vincent Wang, Lihui Wang

NAMRC - TRACK 3 Additive Manufacturing - Sustainability
Room PRB SCR
Chairman: Yong Chen

NAMRC-158 ENVIRONMENTAL PERFORMANCE EVALUATION OF DIRECT METAL LASER SINTERING THROUGH EXERGY ANALYSIS
Hari Prashanth Narayan Nagarajan and Karl Haapala

NAMRC-65 A FRAMEWORK FOR EVALUATING ADDITIVE MANUFACTURING FEASIBILITY: SAM-CT
Susan Smyth and Michael Grieves

NAMRC-57 A GENERIC SUSTAINABILITY ASSESSMENT MODEL TOWARDS CONSOLIDATED PARTS FABRICATED BY ADDITIVE MANUFACTURING PROCESS
Sheng Yang, Tanushree Talekar, Mohamed Aslam Sulthan and Yaoyao Fiona Zhao
NAMRC - TRACK 3 Additive Manufacturing - Jet Printing
Room HAR 101
Chairman: Xiaoyu (Rayne) Zheng

NAMRC-89 FABRICATION AND ELECTRICAL CHARACTERIZATION OF MULTI-LAYER CAPACITIVE TOUCH SENSORS ON FLEXIBLE SUBSTRATES BY ADDITIVE E-JET PRINTING
Hantang Qin, Jingyan Dong and Yuan-Shin Lee

NAMRC-160 IN-SITU DROPLET INSPECTION AND CONTROL SYSTEM FOR LIQUID METAL JET 3D PRINTING PROCESS
Tianjiao Wang, Tsz-Ho Kwok and Chi Zhou

NAMRC-73 HIGH-RESOLUTION ELECTROHYDRODYNAMIC (EHD) DIRECT PRINTING OF MOLTEN METAL
Yiwei Han and Jingyan Dong

NAMRC - TRACK 3 Additive Manufacturing – Miscellaneous
Room ZHS 159
Chairman: Jyhwen Wang

NAMRC-35 INVESTIGATION OF SINTERING SHRINKAGE IN BINDER JETTING ADDITIVE MANUFACTURING PROCESS
Yujia Wang and Yaoyao Fiona Zhao

NAMRC-3 EFFECT OF LATTICE DESIGN AND PROCESS PARAMETERS ON DIMENSIONAL AND MECHANICAL PROPERTIES OF BINDER JET ADDITIVELY MANUFACTURED STAINLESS STEEL 316 FOR BONE SCAFFOLDS
Sairam Vangapally, Kuldeep Agarwal, Alex Sheldon and Shaobiao Cai

NAMRC-33 ULTRASONIC VIBRATION-ASSISTED LASER ENGINEERED NET SHAPING OF INCONEL 718 PARTS: A FEASIBILITY STUDY
Fuda Ning, Yingbin Hu, Zhichao Liu, Weilong Cong, Yuzhou Li and Xinlin Wang

NAMRC - TRACK 2 Manufacturing Processes - Machining Composites
Room ZHS 252
Chairman: Murali Sundaram

NAMRC-131 ROTARY ULTRASONIC SURFACE MACHINING OF CFRP COMPOSITES: A COMPARISON WITH CONVENTIONAL SURFACE GRINDING
Fuda Ning, Hui Wang, Yingbin Hu, Weilong Cong, Meng Zhang and Yuzhou Li

NAMRC-173 MACHINABILITY STUDY OF UNIDIRECTIONAL CFRP LAMINATES BY SLOT MILLING
Jianbo Sui, Wenping Zhao and Changle Li

NAMRC-97 PARAMETER OPTIMIZATION ON SURFACE ROUGHNESS DURING MILLING OF WOVEN KENAF FIBER REINFORCED EPOXY COMPOSITE
Azmi Harun, Che Hassan Che Haron, Jaharah A. Ghani and Suhailly Mokhtar

NAMRC - TRACK 2 Manufacturing Processes - Miscellaneous 1
Room ZHS 352
Chairman: Hitomi Yamaguchi

NAMRC-126 NUMERICAL INVESTIGATION OF ULTRASHORT LASER INTERACTION WITH DIELECTRIC MATERIALS BASED ON A PLASMA-TEMPERATURE COMBINED MODEL
Xiao Jia and Xin Zhao

NAMRC-138 WEIGHT REDUCTION OF HEAVY DUTY TRUCK COMPONENTS THROUGH HOLLOW GEOMETRY AND INTENSIVE QUENCHING
James Lowrie, Hao Pang and Gracious Ngaille

NAMRC-134 GEOMETRIC COMPLEXITY BASED PROCESS SELECTION FOR HYBRID MANUFACTURING
Anay Joshi and Sam Anand
11:00am – 12:30pm

Student Manufacturing Design Competition
Track Organizer: Radu Pavel, Techsolve Inc, Cincinnati, OH, United States

MSEC 9-1-1 Student Manufacturing Design Competition
Room TCC 351/352
Session Organizer: Radu Pavel, Techsolve Inc, Cincinnati, OH, United States
Session Co-Organizer: Laine Mears, Clemson University, Anderson, SC, United States, Hitomi Yamaguchi, University Of Florida, Gainesville, FL, United States

MSEC2017-3163 DESIGN OF A CONTINUOUS-TENSION-COMPRESSION MACHINE FOR SHEET METAL
Oral Presentation.
Jacqueline McNally, University of New Hampshire, Rochester, NH, United States

MSEC2017-3164 INVISIBELL
Oral Presentation.
Swetha Sriram, Rensselaer Polytechnic Institute, Troy, NY, United States

MSEC2017-3165 DESIGN AND FABRICATION OF COST-EFFECTIVE FLEXIBLE THIN-FILM SOLAR CELLS USING ADDITIVE MANUFACTURING
Oral Presentation.
Rinkesh Contractor, California State University, Fullerton, CA, United States

MSEC2017-3166 THE DREAM MACHINE: A MULTI-TOOL ADDITIVE MANUFACTURING SYSTEM
Oral Presentation.
Lindsey Bass, VirginiaTech, Blacksburg, VA, United States

11:00am – 12:30pm

Joint MSEC-NAMRC-JSME Symposia: MSEC Symposium Invited Speaker Program
Track Organizer: Johnson Samuel
Track Co-Organizer: Lihui Wang, Satoshi Kishimoto

MSEC 8-3-2 Big Data Implications for Manufacturing & Design Innovation
Room SGM 123
Session Organizer: Moneer Helu
Session Co-Organizer: Thomas Hedberg
This session features a 60 min talk on the topic of big data implications for manufacturing and design innovation followed by a 30 min audience Q & A session.

MSEC2017-3171 A NEW KIND OF THINKING: REVOLUTIONIZING DESIGN AND MANUFACTURING
William Regli, Defense Advanced Research Projects Agency (DARPA), Arlington, VA, United States
11:00am – 12:30pm Technical Parallel Session - 2

**NAMRC - TRACK 1 Manufacturing Systems - CNC Machine Tools 2**
Room GFS 116
Chairman: Binil Starly

NAMRC-69 COMPLIANCE ANALYSIS OF A NOVEL TOOL HEAD WITH PARALLEL KINEMATICS CONSIDERING JOINT CLEARANCE
Guang Yu, Jun Wu, Liping Wang, Zhufeng Shao and Ying Gao

NAMRC-92 ADAPTIVE LEARNING CONTROL FOR THERMAL ERROR COMPENSATION OF 5-AXIS MACHINE TOOLS
Philip Blaser, Florentina Pavliček, Kotaro Mori, Josef Mayr, Sascha Weikert and Konrad Wegener

NAMRC-70 PARTICLE LEARNING IN ONLINE TOOL WEAR DIAGNOSIS AND PROGNOSIS
Jianlei Zhang, Binil Starly, Yi Cai, Yuan-Shin Lee and Paul Cohen

**NAMRC - TRACK 1 Manufacturing Systems - Flow Shop Scheduling 2**
Room VHE 217
Chairman: Lihui Wang

NAMRC-45 REDUCTION OF TOOL WEAR BY SYSTEMATIC DESIGN OF THE TOOL CLAMPING SITUATION
Dominik Kraus, Marc Lieberenz and Peter Groche

NAMRC-62 AN OPTIMIZATION MODEL FOR OPERATING ROOM SCHEDULING TO REDUCE BLOCKING ACROSS THE PERIOPERATIVE PROCESS
Amin Abedini, Wei Li and Honghan Ye

NAMRC-83 MAXIMIZING OPERATING ROOM PERFORMANCE USING PORTFOLIO SELECTION
Vivek Reddy Gunna, Amin Abedini and Wei Li

**NAMRC - TRACK 2 Manufacturing Processes - Machining 2**
Room SAL 101
Chairman: Shreyes Melkote

NAMRC-98 EFFECT OF VIBRATION ON SURFACE TEXTURE DURING MACHINING MULTIPHASE MICROALLOYED STEEL
Sivaraman Vijayakumaran, Vijayaraghavan L and Sankaran S

NAMRC-26 AN EXPERIMENTAL METHOD TO DETERMINE THE MINIMUM UNCUT CHIP THICKNESS (HMIN) IN ORTHOGONAL CUTTING
Reginaldo Coelho, Anselmo Diniz and Tatiani Silva

NAMRC-140 COATED TOOL PERFORMANCE IN DRY TURNING OF SUPER DUPLEX STAINLESS STEEL
Rajaguru J and Arunachalam N

**NAMRC - TRACK 2 Manufacturing Processes - Finishing Operations 2**
Room SAL 126
Chairman: Masakazu Soshi

NAMRC-72 REDUCTION OF FRICTION USING ELECTROSPUN POLYMER COMPOSITE MICROBEADS EMULSIFIED IN MINERAL OIL
Danny Wong, Jesus Resendiz, Philip Egberts and Simon Park

28
NAMRC-135 SURFACE GRINDING OF Ti-6Al-4V ALLOY WITH SIC ABRASIVE WHEEL AT VARIOUS CUTTING CONDITIONS
Rosemar Batista Da Silva, Antonio Vitor de Mello, Alisson Rocha Machado, Rogerio Valentim Gelamo, Anselmo Eduardo Diniz and Rodolfo Fischer Moreira de Oliveira

NAMRC-156 QUALITY ENHANCEMENT WITH ULTRASONIC WAVE AND PULSED CURRENT IN ELECTROCHEMICAL MACHINING
Wayne Hung, Jigar Patel, Zhujian Feng and Pedro Villanueva

NAMRC - TRACK 2 "Manufacturing Processes" - Surface Integrity 2
Room EEB 248
Chairman: Z.J. Pei

NAMRC-64 DYNAMIC DETECTION OF INSTABILITY DEFECTS IN TUBE ROTARY DRAW BENDING
Enrico Simonetto, Andrea Ghiotti, Stefania Bruschi and Roberto Gemignani

NAMRC-77 CORROSION BEHAVIOR OF TITANIUM IMPLANT WITH DIFFERENT SURFACE MORPHOLOGIES
Guisen Wang, Yi Wan and Teng Wang

NAMRC-43 ANALYSIS OF DIFFERENT SURFACE STRUCTURES OF HARD METAL GUIDING STONES IN THE HONING PROCESS
Sven Klein, Shiqi Fang and Dirk Bühre

NAMRC - TRACK 6 "Manufacturing Implementation" - 2
Room GER 224
Chairman: John Agapiou

NAMRC-16 STUDY ON THE INNOVATION INCUBATION ABILITY EVALUATION OF HIGH TECHNOLOGY INDUSTRY IN CHINA FROM THE PERSPECTIVE OF VALUE-CHAIN –
Jianlin Zhou, Guohong Wang, Shulin Lan and Chen Yang

NAMRC-13 INCORPORATING A SOCIAL IMPLEMENTATION PROGRAM INTO A MANUFACTURING EDUCATION PROGRAM IN JAPAN: CASE STUDY IN COLLABORATION WITH A MEDICAL FACILITY
Hukuzo Yagishita and Mikio Fujio

MSEC 3-1-1 Machining of Composites
Room IRC1016/1017
Session Organizer: Daniel F. Walczyk
Session Co-Organizer: Christopher Hansen, David Gill,

MSEC2017-2694 STUDYING THE MECHANISMS OF HIGH RATES OF TOOL WEAR IN THE MACHINING OF ARAMID HONEYCOMB COMPOSITES
David Gill, Derek Yip-Hoi, Max Meaker, Taryn Boni, Alex Brennen, Erica Eggeman, Aidan Anderson,

MSEC2017-2737 EFFECT OF CRYOGENIC CONDITIONS ON THE DRILLING PERFORMANCE OF CARBON-CARBON (C-C) COMPOSITES
Y.-Q. Wang, L.-S. Han, H.-B. Liu, K. Li, Y. Ma

MSEC2017-3052 STUDY OF CHIP MORPHOLOGY AND CHIP FORMATION MECHANISM DURING MACHINING OF MAGNESIUM-BASED METAL MATRIX COMPOSITES
Brian Davis, David Dabrow, Licheng Ju, Anhai Li, Chengying Xu, Yong Huang
MSEC 2-5-1 Forming I: Incremental Forming Processes
Room PRB MPR
Session Organizer: Ihab Ragai
Session Co-Organizer: Z.Q. Sheng

MSEC2017-3029 MATERIAL FLOW ANALYSIS FOR THE INCREMENTAL SHEET-BULK GEARING BY ROTATING TOOLS
Sebastian Wernicke, Peter Sieczkarek, Joshua Grodotzki, Soeren Gies, Nooman Ben Khalifa, A. Erman Tekkaya,

MSEC2017-3036 THE EFFECT OF MULTI-POINT ELECTRICAL PATHS ON GLOBAL SPRINGBACK ELIMINATION IN SINGLE POINTINCREMENTAL FORMING
Jacklyn Niebauer, Derek Shaffer, Ihab Ragai, John Roth,

MSEC2017-3037 THE EFFECTS OF POLARITY AND CURRENT PATH IN ELECTRICALLY ASSISTED SINGLE POINT INCREMENTAL FORMING OF 2024-T3 ALUMINUM
Tyler Grimm, Ihab Ragai, John Roth,

MSEC 4-4-1 Machining Process Controls on Multi-axis and Multi-tasking Machine Tools
Room PRB PC
Session Organizer: Keichi Shirase
Session Co-Organizer: Shreyes Melkote

MSEC2017-2777 CUTTING FORCE PREDICTION OF BALL END MILLING BASED ON FULLY VOXEL REPRESENTATION OF CUTTING EDGE AND INSTANTANEOUS WORKPIECE SHAPE
Isamu Nishida, Ryuma Okumura, Ryuta Sato, Keichi Shirase,

MSEC2017-2958 CHIP ADHESION AND TOOL WEAR IN DRIVEN ROTARY CUTTING OF STAINLESS STEEL
Hiroyuki Sasahara, Masato Goto, Wataru Takahashi, Hiromasa Yamamoto, Toshiyuki Muraki,

MSEC2017-3030 CUTTING SIMULATION IN DRILLING ON CYLINDER SURFACE IN TURNING CENTER OPERATION
Takashi Matsumura, Shoichi Tamura

MSEC 2-6-1 Scalable Nanomanufacturing
Room PRB SCR
Session Organizer: Liang Pan
Session Co-Organizer: Rajiv Malhotra

MSEC2017-2681 DESIGN AND FABRICATION OF ELECTROSTATIC MICROCOLUMN WITH VARYING APERTURES IN MASSIVELY PARALLEL ELECTRON BEAM LITHOGRAPHY
Zhidong Du, Ye Wen, Liang Pan

MSEC2017-2972 DESIGN OF A TIP BASED IN-LINE METROLOGY SYSTEM FOR ROLL-TO-ROLL MANUFACTURED FLEXIBLE ELECTRONIC DEVICES
Liam G. Connolly, Michael Cullinan

MSEC2017-3059 GRAPHENE GROWTH ON AND TRANSFER FROM PLATINUM THIN FILMS
Joon Hyong Cho, Michael Cullinan

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MSEC 5-2-1 Advances in Biomanufacturing of Tissue-Engineered Scaffolds – 1
Room HAR 101
Session Organizer: Changxue Xu
Session Co-Organizer: Ruitong Xiong

MSEC2017-2853 A METHODOLOGY FOR QUANTIFYING CELL DENSITY AND DISTRIBUTION IN MULTIDIMENSIONAL BIOPRINTED GELATIN-ALGINATE CONSTRUCTS
Houzhu Ding, Enyan Dai, Filippos Tourlomousis, Robert Chang

MSEC2017-3020 INVESTIGATION OF CELLULAR CONFINEMENT IN 3D MICROSCALE FIBROUS SUBSTRATES: FABRICATION AND METROLOGY
Filippos Tourlomousis, William Boettcher, Houzhu Ding, Robert Chang

MSEC 5-1-1 Tissue cutting
Room ZHE 159
Session Organizer: Jason Moore,
Session Co-Organizer: Roland Chen

MSEC2017-2619 DESIGN AND DEVELOPMENT OF NOVEL LUBRICANT FREE TRANSMISSION SYSTEM FOR MANUAL BONE DRILLING MACHINE
Mehdi Salehi, David Sternkopf, Eric Schilling, Ruediger Haas,

MSEC2017-2850 ASYMMETRIC FLEXURE HINGE FOR COMPLIANT VIBRATIONAL TISSUE CUTTING
Justin Jones, Yuan-Shin Lee, Jason Moore

MSEC2017-3000 AN EXPERIMENTAL METHOD OF NEEDLE DEFLECTION AND PROSTATE MOVEMENT USING THE ANATOMICALLY ACCURATE PROSTATE SIMULATOR AND THE ELECTROMAGNETIC TRACKING SYSTEM
Dian-Ru Li, Jih-Kai Yeh, Wei-Chen Lin, Jeffrey S. Montgomery, Albert Shih,

ICMP 2-1-1 Advances in Processing of Polymer based Composites 1
Room ZHS 252
Session Organizer: Ryosuke Matsuzaki
Session Co-Organizer: Satoshi Kobayashi

ICMP2017-4353 MOLECULAR ORIENTATION SIMULATION IN EXTRUSION DRAWING OF PLA BILLETS WITH THE FINITE ELEMENT METHOD
Masato SAKAGUCHI, Satoshi Kobayashi, Shinji Ogihara

ICMP2017-4363 EXAMINATION OF OPTIMIZATION OF MOLDING CONDITION ON HYBLID MOLDING
Maskai Ohishi, Akio Ohtani, Asami Nakai

ICMP2017-4333 VISCOPLASTIC BEHAVIOR IN ANGLE-PLY CFRP LAMINATES
Shinji Ogihara
ICMP 2-3-1 Processing Advanced Casting and Forming

Room ZHS 352

Session Organizer: Hisaki Watari
Session Co-Organizer: Takahiro Ohashi

ICMP2017-4308 A STUDY ON THE SAND MOLD COLLAPSIBILITY FOR MULTI-CAVITY CASTING PROCESS OF ALUMINUM
Yoshio FUKUSHIMA, Tomoaki SAKATA, Akiko SAKAMOTO, Takashi SUDA, Jun OZAWA

ICMP2017-4332 CASTING OF ALUMINUM ALLOY CLAD STRIP BY TWIN ROLL CASTER
Toshio Haga

ICMP2017-4385 HOT FORGING CHARACTERISTICS OF HIGH ALUMINUM CONTENT TRC MATERIALS
Hisaki Watari, Sueji Hirawatari, Tomohiro Kishi, Shinichi Nishida, Mayumi Suzuki, Toshio Haga
2:00pm – 3:30pm
Student Manufacturing Design Competition

MSEC 9-1-2 Student Manufacturing Design Competition
Room TCC 351/352
Session Organizer: Radu Pavel, Techsolve Inc, Cincinnati, OH, United States
Session Co-Organizer: Laine Mears, Clemson University, Anderson, SC, United States, Hitomi Yamaguchi, University Of Florida, Gainesville, FL, United States

MSEC2017-3167 MIND IN THE MACHINE
Oral Presentation.
Freddy Wang, Rensselaer Polytechnic Institute, Troy, NY, United States

MSEC2017-3168 CIRCULATOR PACKAGING ROBOT
Oral Presentation
Jamie Gravell, University of Texas at Dallas, Richardson, TX, United States

MSEC2017-3169 DESIGN AND MANUFACTURE OF A COMPLIANT JOINT FOR MITIGATING QUADRANT GLITCHES
Oral Presentation.
Xingjian Liu, University of Michigan, Ann Arbor, MI, United States

MSEC2017-3170 SURVIVAL WALLET TEAM
Oral Presentation
Sam Chiappone, Rensselaer Polytechnic Institute, Troy, NY, United States

2:00pm – 3:30pm
Joint MSEC-NAMRC-JSME Symposia: MForesight Event
Track Organizer: Johnson Samuel, Rensselaer Polytechnic Institute, Troy, NY, United States
Track Co-Organizer: Lihui Wang, KTH, Royal Institute of Technology, Sweden, Stockholm, Select State/Province, Sweden, Satoshi Kishimoto, National Institute for Materials Science, Tsukuba, Ibaraki, Japan

8-2-1 Cost-Effective Low-Volume Manufacturing - Part 1  *Part 2 will take place in SGM 124 from 3:45pm – 5:15pm*
Room SGM 124
Session Sponsor: MForesight: Alliance for Manufacturing Foresight (www.mforesight.org)
Session Organizer: Daniel F. Walczyk, Rensselaer Polytechnic Institute, Troy, NY, United States
Session Co-Organizer: Glenn Daehn, The Ohio State University, Columbus, OH, United States
Session Co-Organizer: David Hardt, Massachusetts Institute of Technology, Cambridge, MA, United States
2:00pm – 3:30pm Technical Parallel Session - 3

**MSEC 1-2-5 Enhancement of Component Design, Properties & Functionality Part2**
Room GFS 116
Session Organizer: Alessandro Ascarri
Session Co-Organizer: Alessandro Fortunato

MSEC2017-3018 OVERHANG SUPPORT STRUCTURE DESIGN FOR ELECTRON BEAM ADDITIVE MANUFACTURING
*Bo Cheng, Y. Kevin Chou*

MSEC2017-3048 DEVELOPMENT OF A NEW LASER-ASSISTED ADDITIVE MANUFACTURING TECHNOLOGY FOR HYBRID FUNCTIONALLY GRADED MATERIAL COMPOSITES
*Jung Sub Kim, Young Chang Kim, Sang Won Lee, Jeonghan Ko, Haseung Chung,*

MSEC2017-3021 EFFECTS OF POST WELD HEAT TREATMENTS (PWHT) ON FRICTION STIR WELDED AA2219-T87 JOINTS
*Mohammad Dewan, Muhammad Wahab, Khurshida Sharmin*

**MSEC 2-3-1 Additive Manufacturing**
Room VHE 217
Session Organizer: Alireza Shirazi
Session Co-Organizer: Zhichao (Charlie) Li

MSEC2017-2621 GEOMETRY-DRIVEN FINITE ELEMENT FOR FOUR-DIMENSIONAL PRINTING
*Tsz Ho Kwok*

MSEC2017-2721 INDUCTION HARDENING PROCESS WITH PREHEAT TO ELIMINATE CRACKING AND IMPROVE QUALITY OF A LARGE PART WITH VARIOUS WALL THICKNESS
*Zhichao (Charlie) Li, Blake Ferguson*

MSEC2017-2939 NUMERICAL MODELING OF METAL-BASED ADDITIVE MANUFACTURING PROCESS USING LEVEL SET METHODS
*Qian Ye, Shikui Chen*

**MSEC 4-2-1 Smart Manufacturing in Big Data Era**
Room SAL 101

MSEC2017-2695 DYNAMIC SAMPLING DESIGN FOR CHARACTERIZING SPATIOTEMPORAL PROCESSES IN MANUFACTURING
*Chenhui Shao, Jionghua (Judy) Jin, S. Jack Hu*

MSEC2017-2840 APPROACHES TO IMPLEMENT STATISTICAL PROCESS CONTROL FOR MANUFACTURING IN BIG DATA ERA
*Shing Chang*

MSEC2017-2937 SMART MANUFACTURING THROUGH A FRAMEWORK FOR A KNOWLEDGE-BASED DIAGNOSIS SYSTEM
*Michael P. Brundage, Boonserm Kulvatunyou, Toyosi Ademujimi, Badarinath Rakshith,*
MSEC 2-1-2 Process Control and Optimization
Room SAL 126
Session Organizer: Scott Miller
Session Co-Organizer: Xun Liu

MSEC2017-2692 ON-LINE DETECTION OF FRICTION STIR WELDED JOINTS BY HIGH TEMPERATURE PHASED ARRAY ULTRASONIC INSPECTION AND CONTROL OF WELD PROCESS PARAMETERS
Daniel Huggett, Muhammad Wahab, Ayman Okeil, T. W. Liao

MSEC2017-2605 OPTIMIZATION OF FRICTION STIR WELDING PROCESS PARAMETERS TO JOIN AL 5052 AND AL 6061 ALLOY PLATES USING GREY-TAGUCHI TECHNIQUE
Sandeep Renangi, Sudhakara Dara, Prasanthi G

MSEC2017-2786 INVESTIGATION OF THE CLEANING AND WELDING STEPS FROM THE FRICTION ELEMENT WELDING PROCESS
Jamie D. Skovron, Brandt Ruszkiewicz, Ankit Varma, Yuxin Li, Laine Mears, Xin Zhao, Tim Abke, Hongseok Choi

MSEC 4-8-1 Machining and Process Control -1
Room EEB 248
Session Organizer: Burak Sencer
Session Co-Organizer: Norikazu Suzuki

MSEC2017-2749 MACHINING OPERATION PROCESS PLANNING SYSTEM CONSIDERING USER STRATEGIES AND INTENTIONS
Taishi Hirai, Isamu Nishida, Ryuta Sato, Keiichi Shirase

MSEC2017-2928 DESIGN OF ANISOTROPIC BORING TOOLS WITH L/D = 10 FOR CHATTER FREE CUTTING
Wataru Takahashi, Norikazu Suzuki, Shamoto Eiji

MSEC2017-3054 CHATTER SUPPRESSION IN PARALLEL TURNING WITH UNEQUAL PITCH USING OBSERVER BASED CUTTING FORCE ESTIMATION
Shinya Sakata, Takashi Kadota, Yuki Yamada, Kenichi Nakanishi, Hayato Yoshioka, Norikazu Suzuki, Yasuhiro Kakinuma

MSEC 2-2-1 Laser Assisted Manufacturing Processes
Room GER 224
Session Organizer: Farbod Akhavan Niaki
Session Co-Organizer: Hossein Mohammadi

MSEC2017-2758 DUCTILE REGIME SCRATCHING OF A ROCK SAMPLE IN A LASER ASSISTED MACHINING TECHNIQUE
Barkin Bakir, Hossein Mohammadi, John Patten

MSEC2017-2864 DEVELOPMENT OF MULTI-AXIS LASER-ASSISTED MILLING DEVICE
Dong-Hyeon Kim, Wan-Sik Woo, Won-Shik Chu, Sung-Hoon Ahn, Choon-Man Lee

MSEC2017-3014 EFFECT OF TEMPERING TEMPERATURE ON HARDNESS AND MICROSTRUCTURE OF LASER SURFACE REMELTED AISI H13 TOOL STEEL
Debapriya Patra Karmakar, Gopinath Muvvala, Ashish Kumar Nath
INVESTIGATION OF STRUCTURE-PROPERTY RELATIONSHIPS IN THERMOPLASTIC POLYURETHANE/MULTIWALLED CARBON NANOTUBE COMPOSITES
Felicia Stan, Catalin Fetecau, Nicoleta V. Stanciu, Razvan T. Rosculet, Laurentiu I. Sandu

NEW MODEL FOR HYPER-ELASTIC MATERIALS BEHAVIOR WITH AN APPLICATION ON NATURAL RUBBER
Ahmed Korba, Mark E Barkey

DESIGNING, MANUFACTURING AND PROCESSING OF TAILORED BLANKS IN A SHEET-BULK METAL FORMING PROCESS
Robert Schulte, Philipp Hildenbrand, Michael Lechner and Marion Merklein

EXPERIMENTAL DETERMINATION OF THE EFFECTIVE VISCOSITY OF PLASTICIZED ALUMINUM ALLOY 6061-T6 DURING FRICITION STIR FORMING
Daniel Franke, Justin Morrow, Michael Zinn, Neil Duffie and Frank Pfefferkorn

THE EFFECT OF HYDRAULIC BULGE PROCESS ON THE SURFACE TOPOGRAPHY OF ANNEALED AISI 304 STAINLESS STEEL
Ayotunde Olayinka, William Emblov, Thomas Pasacreta and Scott Wagner

SOFTWARE DEFINED MANUFACTURING EXTENDS CLOUD-BASED CONTROL
Armin Lechler, Alexander Verl,

CROSS-LAYER OPTIMIZATION MODEL TOWARDS SERVICE-ORIENTED ROBOTIC MANUFACTURING SYSTEMS
Jiaqiang Zhang, Quan Liu, Wenjun Xu, Zude Zhou, Duc Truong Pham,

RAPIDLY DEPLOYABLE MTCONNECT-BASED MACHINE TOOL MONITORING SYSTEMS
Roby Lynn, Wafa Louhichi, Mahmoud Parto, Ethan Wescoat, Thomas Kurfess

INVESTIGATION OF WEAR AND CORROSION CHARACTERISTICS OF STELLITE-6 AND STELLITE-21 LAYERS DEPOSITED BY CO-AXIAL LASER CLADDING
Debapriya Patra Karmakar, Gopinath Muvvala, Soham Harmalkar, Ashish Kumar Nath,
MSEC2017-3024 DEVELOPMENT OF LASER POLISHING AS AN AUXILIARY POST-PROCESS TO IMPROVE SURFACE QUALITY IN FUSED DEPOSITION MODELING PARTS
Mario Perez-Dewey, Durul Ulutan

MSEC 3-2-1 Processing of Energy Materials
Room HAR 101
Session Organizer: Aleksandra Fortier
Session Co-Organizer: Nilesh Kumar

MSEC2017-3024 DEVELOPMENT OF LASER POLISHING AS AN AUXILIARY POST-PROCESS TO IMPROVE SURFACE QUALITY IN FUSED DEPOSITION MODELING PARTS
Mario Perez-Dewey, Durul Ulutan

MSEC2017-3024 DEVELOPMENT OF LASER POLISHING AS AN AUXILIARY POST-PROCESS TO IMPROVE SURFACE QUALITY IN FUSED DEPOSITION MODELING PARTS
Mario Perez-Dewey, Durul Ulutan

MSEC2017-2894 ULTRASONIC PELLETING AND SYNCHRONIZED TORREFACTION OF CELLULOSIC BIOMASS FOR BIOENERGY PRODUCTION
Yang Yang, Nicholas Eisenbarth, Xiaoxu Song, Meng Zhang, Donghai Wang

MSEC2017-3008 EXPERIMENTAL INVESTIGATIONS ON SURFACE ROUGHNESS, CUTTING FORCES AND TOOL WEAR IN TURNING OF SUPER DUPLEX STAINLESS STEEL WITH COATED CARBIDE INSERTS
Shirish Kadam, Rohit Khake, Sadaiah Mudigond

ICMP 2-4-1 Surface Modification Technology
Room ZHS 159
Session Organizer: Hiroki Akasaka
Session Co-Organizer: Yuko Aono

ICMP2017-4354 DRY LASER PEENING ON METAL THIN FILM USING TRANSPARENT SOLID MEDIUM
Yuko Aono, Atsushi Hirata, Hitoshi Tokura

ICMP2017-4431 NUMERICAL STUDY OF PLASMA STATE WHILE INTERNAL DEPOSITION OF DLC FILMS ONTO METAL TUBE
Ryota Takamura, Hiroki Akasaka, Naoto Ohtake

ICMP 2-1-2 Advances in Processing of Polymer based Composites 2
Room ZHS 252
Session Organizer: Norimichi Nanami
Session Co-Organizer: Satoshi Kobayashi

ICMP2017-4368 SEMI-VISCOELASTIC FE ANALYSIS OF PROCESS-INDUCED DEFORMATION IN COMPOSITE LAMINATES
Keiji Ogi, Hiroaki Matsutani, Narumichi Sato

ICMP2017-4371 SHORTENING IN RESIN IMPREGNATION TIME OF VARTM PROCESS AND INTERLAMINAR TOUGHENING FOR GFRP BY INSERTING POLYAMIDE MESH
Hayato Nakatani, Yosuke Handa, Katsuhiko Osaka
ICMP2017-4383 DATA ASSIMILATION FOR ESTIMATION OF COMPOSITE CURING PROCESS BY INTEGRATING SIMULATION AND MEASUREMENTS
Junya Ishizuka, Ryosuke Matsuzaki, Takeshi Tachikawa

ICMP 2-5-1 Mechanics of Advanced Welding and Joining Technology
Room ZHS 352
Session Organizer: Masaaki Otsu
Session Co-Organizer: Yukio Miyashita

ICMP2017-4373 JOINING CHARACTERISTICS AND RESIDUAL STRESS CHARACTERISTICS OF FRICTION WELDING BETWEEN DISSIMILAR SHAPES AND DISSIMILAR MATERIALS
Tsuyoshi Takahashi, Masaaki Kimura

ICMP2017-4448 RESEARCH ON VARIATION CHARACTERISTICS OF THE TEMPERATURE FIELD OF GALVANIZED STEEL SHEET IN THE LASER BRAZING COMBINED WITH SIMULATION AND EXPERIMENT
H.J. Liu, X.D. Zhang
3:45pm – 5:15pm
Joint MSEC-NAMRC-JSME Symposia: MForesight Event
Track Organizer: Johnson Samuel, Rensselaer Polytechnic Institute, Troy, NY, United States
Track Co-Organizer: Lihui Wang, KTH, Royal Institute of Technology, Sweden, Stockholm, Select State/Province, Sweden, Satoshi Kishimoto, National Institute for Materials Science, Tsukuba, Ibaraki, Japan

8-2-2 Cost-Effective Low-Volume Manufacturing - Part 2
Room SGM 124
Session Sponsor: MForesight: Alliance for Manufacturing Foresight, (www.mforesight.org)
Session Organizer: Daniel F. Walczyk, Rensselaer Polytechnic Institute, Troy, NY, United States
Session Co-Organizer: Glenn Daehn, The Ohio State University, Columbus, OH, United States
Session Co-Organizer: David Hardt, Massachusetts Institute of Technology, Cambridge, MA, United States

3:45pm – 5:15pm Technical Parallel Session - 4

MSEC 1-3-1 Advances in Micro- and Nano- Additive Manufacturing - 1
GFS 116
Session Organizer: Xiaoming Yu
Session Co-Organizer: Yuen-Shan Leung

MSEC2017-2731 DEVELOPMENT AND CHARACTERIZATIONS OF LIQUID BRIDGE BASED MICROSTEREOLITHOGRAPHY (LBMSL) SYSTEM
Yanfeng Lu, Sumanth Kashyap, Md Omar Faruk Emon, Jeongwoo Lee, Jae-Won Choi

MSEC2017-3031 MULTI-SCALE STEREOLITHOGRAPHY USING SHAPED BEAMS
Yong Chen, Huachao Mao, Yuen-Shan Leung, Yuanrui Li, Pan Hu, Wei Wu

MSEC2017-2788 AXIAL CONTROL OF TWO-PHOTON POLYMERIZATION WITH FEMTOSECOND BESSEL BEAM
Xiaoming Yu, Meng Zhang, Shuting Lei

MSEC 2-3-2 Manufacturing Processing I
VHE 217
Session Organizer: Zhichao (Charlie) Li
Session Co-Organizer: Alireza Shirazi

MSEC2017-2741 STUDY ON THE GENERATION AND REDISTRIBUTION MECHANISM OF RESIDUAL STRESS IN BILATERAL ROLLING CORRECTION PROCESS FOR THIN-WALLED PARTS
Laixiao Lu, Jie Sun, Kai Guo, Jianfeng Li,

MSEC2017-2878 CHARACTERIZATION OF MACHINING DISTORTION DUE TO RESIDUAL STRESSES IN QUENCHED ALUMINUM
Destiny R. Garcia, Michael R. Hill, Jan C. Aurich, Barbara S. Linke

MSEC2017-3058 EFFICIENT PREDICTION OF CONTACT BEHAVIOR IN A 6-HIGH ROLLING MILL WITH CONTINUOUSLY VARIABLE CROWN INTERMEDIATE ROLLS
Feng Zhang, Arif Malik
MSEC 4-2-2 Data-Driven Engineering Modeling in Advanced Manufacturing
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Session Organizer: Brian Weiss,
Session Co-Organizer: Qing Chang, Xiaoning Jin

MSEC2017-2771 REINFORCEMENT LEARNING BASED REAL-TIME CONTROL POLICY FOR TWO-MACHINE-ONE-BUFFER PRODUCTION SYSTEM
Wei Zheng, Yong LEI, Qing Chang

MSEC2017-2787 HIERARCHICAL DECOMPOSITION OF A MANUFACTURING WORK CELL TO PROMOTE MONITORING, DIAGNOSTICS, AND PROGNOSTICS
Brian Weiss, Guixiu Qiao

MSEC2017-2856 CO-SIMULATION RESEARCH OF THE BALANCING CONTROL OF THE MOVING BEAM OF A HEAVY HYDRAULIC PRESS DURING THE DIE FORGING PROCESS
Wenzhu Wang, Dong Du, Rendong Wu, Chaolong Yuan, Baohua Chang

MSEC 2-1-3 Experimental Studies
SAL 126
Session Organizer: Xun Liu
Session Co-Organizer: Weihong Guo

MSEC2017-2700 ANALYSIS OF FRICTION STIR RIVETING PROCESSES: A REVIEW
Haris Khan, Jingjing Li, Chenhui Shao

MSEC2017-2803 ELECTRICALLY ASSISTED FRICTION STIR SPOT WELDING OF ALUMINUM ALLOY TO ADVANCED HIGH STRENGTH STEEL
Kai Chen, Xun Liu, Jun Ni

MSEC2017-3084 INVESTIGATION ON BURR HEIGHT CONTROL AND CHIP MORPHOLOGY IN DRY DRILLING OF TITANIUM ALLOYS
Shaochun Sui, Xiaohua Li, Chao Sun

MSEC 4-10-1 Monitoring, Sensing and Control - Session 1
EEB 248
Session Organizer: Robert Landers
Session Co-Organizer: Radu Pavel

MSEC2017-2756 VIBRATION CONTROL OF COMPUTER NUMERICALLY CONTROLLED LATHE WITH CFRP PIPE FRAME
Honoka Yamada, Kazuki Sawatani, Yoshitaka Morimoto, Naohiko Suzuki, Yoshiyuki Kaneko,

MSEC2017-2773 MEASUREMENT-BASED ADAPTIVE MACHINING BY DIRECT SPATIAL DEFORMATION OF TEMPLATE CAM DATA
Zhengcai Zhao, Yucan Fu, Jiuhua Xu, Yong Chen

MSEC2017-2934 TOOL-CHIP INTERFACE TEMPERATURE MEASUREMENT IN INTERRUPTED AND CONTINUOUS OBLIQUE CUTTING
Sinan Kesriklioglu, Justin Morrow, Frank Pfefferkorn
MSEC 2-2-2 Electrical and Cryogenic Assistance in Machining
GER 224
Session Organizer: Ala Qattawi
Session Co-Organizer: Brandt Ruszkiewicz

MSEC2017-2766 AN INVESTIGATION OF ELECTROPLASTIC DRILLING OF MILD STEEL
Brandt Ruszkiewicz, Elizabeth Gendreau, Farbod Akhavan Niaki, Laine Mears

MSEC2017-2935 EXPERIMENTAL TOOL WEAR OBSERVATION OF ASSISTED HIGH PRESSURE CRYOGENIC JET IN HARD TURNING PROCESS
Dong Min Kim, Do young Kim, Hyung Wook Park, In Su Jo, Tae Jin Song, Kyung Soo Paik

MSEC2017-3046 ELECTRICALLY ASSISTED DRILLING OF USIBOR 1500 BORON STEEL AND ITS IMPLICATIONS FOR ELECTRICALLY ASSISTED MACHINING
Nived Govind Karumatt, Brandt Ruszkiewicz, Laine Mears

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Session Organizer: Zeyi Sun
Session Co-Organizer: Yong Wang

MSEC2017-2643 FEATURE SELECTION FOR HELICOPTER SWASHPLATE BEARING FAULT DIAGNOSIS
Yong Wang, Lin Li

MSEC2017-2880 A NEW REINFORCEMENT LEARNING ALGORITHM WITH FIXED EXPLORATION FOR SEMI-MARKOV CONTROL IN PREVENTIVE MAINTENANCE
Angelo Encapera, Abhijit Gosavi,

MSEC2017-2936 FRAMEWORK AND SENSITIVITY ANALYSIS OF JOINT ENERGY AND MAINTENANCE PLANNING CONSIDERING PRODUCTION THROUGHPUT REQUIREMENTS
Fadwa Dababneh, Rahul Shah, Zeyi Sun, Lin Li

MSEC 4-4-2 Kinematical Controls & In-Process Measurements on Multi-axis and Multi-tasking Machine Tools
PRB MPR
Session Organizer: Takashi Matsumura
Session Co-Organizer: Hiroyuki Sasahara

MSEC2017-2665 DEVELOPMENT OF POST-PROCESSING SYSTEM FOR THREE TYPES OF FIVE-AXIS MACHINE TOOLS BASED ON SOLID MODEL
Jiangang Li, Yangpeng Song, Ye Liu

MSEC2017-2711 ENERGY CONSUMPTION OF FEED-DRIVE SYSTEMS THAT DEPENDS ON THE WORKPIECE-SETTING POSITION IN A FIVE-AXIS MACHINING CENTER
Sato, Yuta Inoue, Keiichi Shirase, Akio Hayashi

MSEC2017-2689 CHARACTERIZATION MODELLING AND ANALYSIS OF LIGHT REFLECTANCE DURING IN-PROCESS SURFACE MEASUREMENTS USING WHITE LIGHT BASED 3D OPTICAL GAUGE
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PRB PC
Session Organizer: Thomas Hedberg
Session Co-Organizer: Moneer Helu, Binil Starly, Yuan-Shin Lee, Scott Lu

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Martin Hardwick

MSEC2017-3090 QIF AND THE LANDSCAPE OF DIGITAL METROLOGY
Edward Morse

MSEC2017-3093 INTEROPERABILITY FOR FEEDBACK LOOPS FROM DIMENSIONAL METROLOGY IN DIGITAL MANUFACTURING
Robert Brown

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PRB SCR
Session Co-Organizer: Jarred Heigel, Kevin Chou

MSEC2017-2843 FUNDAMENTAL STUDY OF FUSED-COATING BASED METAL ADDITIVE MANUFACTURING
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MSEC2017-2873 NUMERICAL MODELING OF GRAIN GROWTH IN LASER ENGINEERED NET SHAPING (LENS) OF AISI 316 STAINLESS STEEL
Wenda Tan, Xuxiao Li

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Session Co-Organizer: Yang Li

MSEC2017-2874 HYPOTHETICAL SUSTAINABILITY AXIOMS FOR AXIOMATIC DESIGN WITH AN APPLICATION IN GRINDING MACHINE DESIGN
Ian Garretson, Bernd Peukert, Barbara S. Linke, Eckart Uhlmann

MSEC2017-2994 NONLINEAR PARAMETER ESTIMATION IN A TYPICAL INDUSTRIAL AIR HANDLER UNIT
Lujia Feng, Pierluigi Pisu, Laine Mears, Jörg Schulte

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Anibal Faruk Abedrabbo Hazbun

ICMP2017-4352 COMBINED EFFECTS OF NANO-SIZED SILICON CARBIDE AND MOLYBDENUM DISULFIDE DISPERSED IN POLYMER OVERLAY ON FRICTION PROPERTIES OF JOURNAL BEARING
Kazuki Enomoto, Takayuki Doi, Takuma Akaoia, Hatsuhiko Usami

ICMP 2-1-3 Advances in Processing of Polymer based Composites 3
ZHS 252
Session Organizer: Hayato Nakatani
Session Co-Organizer: Satoshi Kobayashi

ICMP2017-4345 EVALUATION OF WEAK BOND IN INTERFACE OF ADHESIVE JOINTED CARBON FIBER REINFORCED PLASTICS USING ACOUSTIC EMISSION MEASUREMENT
Hiroyuki Yamada, Satoshi Kobayashi

ICMP2017-4348 NUMERICAL SIMULATION FOR LONGITUDINAL COMPRESSION OF A UNIDIRECTIONAL CARBON FIBER REINFORCED PLASTIC CONSTRUCTED BY X-RAY COMPUTED TOMOGRAPHY
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ICMP2017-4379 EFFECT OF NEEDLE PUNCHING PROCESS ON FATIGUE AND RESIDUAL PROPERTIES OF CHOPPED STRAND MAT COMPOSITES
Daiki Ichikawa, Ryo Marui, Tohru Morii, Akio Ohtani

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Session Co-Organizer: Yukio Miyashita

ICMP2017-4396 STUDY ON EVALUATION METHOD AND MECHANISM OF ADHESION BEHAVIOR AT MECHANICALLY JOINED PARTS IN CAST ALUMINUM ALLOYS
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ICMP2017-4413 EFFECTS OF ADHESIVES ON EVALUATION METHOD OF INTERFACIAL STRENGTH OF PLASMA-SPRAYED HAP COATING
Yuichi Otsuka, Yoshihisa Hiraku, Yuki Hakozaki, Yukio Miyashita, Yoshiharu Mutoh
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<td>7:30am - 6:00pm</td>
<td>Registration</td>
<td>Epstein Family Engineering Plaza</td>
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<tr>
<td>8:00am - 10:00am</td>
<td>Vendor Set up</td>
<td>Epstein Family Engineering Breezeway</td>
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<tr>
<td>10:00am - 5:00pm</td>
<td>Exhibits</td>
<td>Epstein Family Engineering Breezeway</td>
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<tr>
<td>8:00am - 9:00am</td>
<td>Breakfast</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<tr>
<td>8:00am - 8:15am</td>
<td>Welcome</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<tr>
<td>8:15am - 9:00am</td>
<td>Keynote: Prof. Fritz Prinz (Stanford University) Thin-Film Processing Beyond Semiconductor Fabrication</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<tr>
<td>9:15am - 10:45am</td>
<td>Technical Parallel Session - 5</td>
<td>VPD 105</td>
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<tr>
<td>9:15am - 12:30pm</td>
<td>Reusable Abstractions of Manufacturing Processes (RAMP) Competition Finalists Presentations</td>
<td>VPD 105</td>
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<tr>
<td>10:45am - 11:00am</td>
<td>Morning Break</td>
<td>Epstein Family Engineering Plaza</td>
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<tr>
<td>11:00am - 12:30pm</td>
<td>&quot;Blue Sky&quot; Sessions Sponsored by NSF</td>
<td>SGM 124</td>
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<tr>
<td>11:00am - 12:30pm</td>
<td>MSEC Symp. Invited Speaker: Prof. David Bourell: The Development and Prospects for Additive Manufacturing</td>
<td>SGM 123</td>
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<td>11:00am - 12:30pm</td>
<td>Technical Parallel Session - 6</td>
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<tr>
<td>12:30pm - 1:50pm</td>
<td>ASME/MSEC Awards Luncheon</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<td>12:30pm - 1:50pm</td>
<td>Luncheon-Open to All</td>
<td>Town &amp; Gown</td>
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<tr>
<td>2:00pm - 3:30pm</td>
<td>&quot;Blue Sky&quot; Sessions Sponsored by NSF</td>
<td>SGM 124</td>
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<tr>
<td>2:00pm - 5:30pm</td>
<td>Reusable Abstractions of Manufacturing Processes (RAMP) Workshop on Formalizing Manuf Processes for Structured Sustainability Assessments</td>
<td>VPD 105</td>
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<td>2:00pm - 3:30pm</td>
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<tr>
<td>3:00pm - 4:00pm</td>
<td>Poster Session Set-Up</td>
<td>Town &amp; Gown</td>
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<tr>
<td>3:30pm - 3:45pm</td>
<td>Afternoon Break</td>
<td>Epstein Family Engineering Plaza</td>
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<tr>
<td>3:45pm - 5:15pm</td>
<td>MSEC Symp. Invited Speaker: Prof. Robert Carpick : Emerging Trends in Nanotribology, and their Implications for Manufacturing</td>
<td>SGM 123</td>
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<td>3:45pm - 5:15pm</td>
<td>Technical Parallel Session - 8</td>
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<tr>
<td>5:30pm - 7:00pm</td>
<td>Laboratory Tours</td>
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<td>- M.C. Gill Composites Center VHE 406</td>
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<td>- Game Pipe Lab 746 West Adams</td>
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<td>- Center for Advanced Manuf (CAM)</td>
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<tr>
<td>7:00pm - 9:00pm</td>
<td>MSEC Poster Session</td>
<td>Town &amp; Gown</td>
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Title – “Thin-Film Processing Beyond Semiconductor Fabrication”

Speaker - Friedrich Prinz, the Finmeccanica Professor in the School of Engineering at Stanford University, Professor of Materials Science and Engineering, Professor of Mechanical Engineering and Senior Fellow at the Precourt Institute for Energy

Abstract: A number of processes developed by the Semiconductor Industry during the last few decades may enable substantial performance enhancements for renewable energy conversion devices. One example is Chemical Vapor Deposition, in particular, Atomic Layer Deposition (ALD). ALD allows for the realization of catalyst structures with unprecedented performance. Beyond catalysis, ALD coating is gaining acceptance as a protector of active cathode particles for next generation batteries. In addition, thin film deposition techniques may further enhance the performance of solar cell devices while improving their economy. This talk will outline how semiconducting processes may ultimately have a significant impact on industries, far beyond the scope of their original applications.

Biosketch:

Fritz Prinz is the Finmeccanica Professor in the School of Engineering at Stanford University, Professor of Materials Science and Engineering, Professor of Mechanical Engineering and Senior Fellow at the Precourt Institute for Energy. He also serves as the Director of the Nanoscale Prototyping Laboratory at Stanford. A solid-state physicist by training, Prinz leads a group of doctoral students who are addressing fundamental issues on energy conversion and storage at the nanoscale. In his Laboratory, prototype fuel cells, solar cells and batteries are used to test new concepts and novel material structures using atomic layer deposition, scanning tunneling microscopy and other technologies. Prinz is also interested in learning from nature, particularly understanding the electron transport chain in plant cells. The Prinz group, in collaboration with biologist Arthur Grossman, were the first to extract electrons directly from plant cells subjected to light stimulus. Before coming to Stanford in 1994, he was on the faculty at Carnegie Mellon University. Prinz earned a PhD in physics at the University of Vienna in Austria.
MSEC Symposium Invited Speaker Program

Tuesday, June 6, 2017  
11Am - 12:30Pm  
SGM 123

MSEC Session: 8-3-1 Additive Manufacturing

Title – “The Development and Prospects for Additive Manufacturing”

Speaker: Dr. David L. Bourell, Temple Foundation Professor, Mechanical Engineering Department, The University of Texas at Austin.

Abstract: Modern Additive Manufacturing (AM) is proposed to have begun in 1988 with the first transfer of a commercial AM machine, the SLA-1 by 3D Systems. However, the concept of layered additive manufacturing significantly predates the computer. The author divides developments in AM into three historical categories with illustrations that draw from US patents. Earliest is AM prehistory, dating back almost 150 years and associated with the period before the advent of computers. Second are AM precursors. Covering the period from about 1960 to 1984, these inventions embodied all the salient aspects of modern AM, but none were commercialized. It is speculated that a contributing factor was the limited knowledge and general utilization difficulty of modern distributed computing. Finally, modern AM exploded onto the commercial sector starting in the mid-1980s with most current processes being invented in a ~10-year period from 1985-1995. The presentation will close with a brief analysis of recent developments, a future outlook and identification of some current challenges to advancement of AM technologies.

Biosketch:

Dr. David L. Bourell is the Temple Foundation Professor of Mechanical Engineering at The University of Texas at Austin. He is currently Director of the Laboratory for Freeform Fabrication. Dr. Bourell's areas of research include particulate processing with emphasis on sintering kinetics and densification, and materials issues associated with Laser Sintering (LS). Professor Bourell is a leading expert in advanced materials for Laser Sintering, having worked in this area since 1988.

Dave was the lead author on the original materials patent for LS technology. Issuing in 1990, this patent has been cited by over 190 other patents, and it represents the original intellectual property for mixed and coated powders for LS, including binders. Since 1995, he has chaired the organizing committee for the Annual International Solid Freeform Fabrication Symposium – An Additive Manufacturing Conference. This meeting is a leading research conference on additive manufacturing. He holds 9 primary patents dealing with materials innovations in LS dating back to 1990 and has published over 200 papers in journals, conference proceedings and book chapters. Dr. Bourell is a Fellow of ASM International and TMS, and he is also a lifetime member of TMS. He was elected an Associate Member of the CIRP in 2013. In 2009, he received the TMS Materials Processing and Manufacturing Division Distinguished Scientist/Engineer Award. He has received two major conference career awards in additive manufacturing: the SFF Symposium FAME Award and the Portuguese VRAP Career Educator Award. He is also the 2017 recipient of the SME Albert Sargent Award for “significant accomplishments in the field of manufacturing processes, methods or systems”.

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Tuesday, June 6, 2017  3:45Pm – 5:15Pm  SGM 123

MSEC Session: 8-3-3 Nanotribology Implications for Manufacturing

Title- “Emerging Trends in Nanotribology, and their Implications for Manufacturing”

Speaker: Dr. Robert W. Carpick, John Henry Towne Professor and Department Chair, Mechanical Engineering & Applied Mechanics, University of Pennsylvania.

Abstract: Advanced manufacturing methods are continually progressing to smaller scales in multiple ways, including manufactured component feature size, finished surface roughness, and desired dimensional accuracy. At small length scales, the high surface-to-volume ratio ensures that surface interactions such as friction, adhesion, and wear, become critically important in controlling the manufacturing process, and must also be accounted for in designing small-scale devices that will function properly. Unfortunately, a lack of fundamental understanding of such tribological interactions has prevented the rational design of small-scale manufacturing processes. In this talk, I will review challenges and opportunities in micro- and nano-manufacturing, and will highlight tribology problems and the solutions that exist for addressing them which have been developed through basic research in tribology. Examples will include: the successful development of nanocrystalline diamond tool coatings to enable the dry micro-milling of aluminum; the development of nanostructured diamond atomic force microscope probes for tip-based nanomanufacturing; new insights into the fundamental origins of wear at the nanoscale enabled by in situ electron microscopy studies of contact, sliding, and wear; and a novel, early-stage nanoscale additive manufacturing process we call “nanotribological printing”.

Biosketch:

Robert Carpick is John Henry Towne Professor, Dept. of Mechanical Engineering and Applied Mechanics, University of Pennsylvania, where he has served as Department Chair since 2011. Previously, he was a faculty member at the University of Wisconsin-Madison (2000-2007). He received his B.Sc. from the University of Toronto (1991), and his Ph.D. from the University of California at Berkeley (1997), both in Physics, and was a postdoc at Sandia National Laboratory (1998-1999). He studies nanotribology, nanomechanics, and scanning probes. He is the recipient of a NSF CAREER award (2001), the ASEE Outstanding New Mechanics Educator award (2003), the ASME Newkirk award (2009), an R&D 100 Award (2009), and is a Fellow of the American Physical Society, the AVS, the Materials Research Society, and the Society of Tribologists and Lubrication Engineers. He holds 5 patents and has authored over 150 peer-reviewed journal publications.
The inaugural NAMRI/SME David Dornfeld Manufacturing Vision Award and Blue Sky Competition, funded by the National Science Foundation, will be held during the 2017 North American Manufacturing Research Conference/Manufacturing Science and Engineering Conference (NAMRC/MSEC), June 4-8, 2017, in Los Angeles.

The desired outcome of this competition is to:

- Reach beyond research papers that present completed work, toward new ideas and visions for manufacturing research and education that can catalyze new directions within the manufacturing community.
- Presentations should be open-ended, causing the community to consider the "outrageous"; presenting new challenges in new application domains requiring new approaches that are likely to stimulate significant new interest.
- Presentations should reach beyond the research activities of the speaker, providing bold visions of the future of manufacturing, and the research and education needed to achieve the vision.

To encourage truly visionary concepts of research and education, the top presentation, as determined by the program committee, will receive the inaugural NAMRI/SME Dornfeld Manufacturing Vision Award, named in honor of the late David Dornfeld, PhD, FSME, to recognize outstanding vision and leadership within the manufacturing community.

After the conference, SME will post links to abstracts and presentation slides, so that the ideas can be disseminated broadly to the manufacturing community.

Funding Acknowledgement:
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<td>Joint MSEC-NAMRC-ICMP Session</td>
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<td>MSEC 2-5-2 Forming Processes -2</td>
<td>MSEC 4-3-2: Manufacturing Digital Thread -2</td>
<td>MSEC 1-2-1: Additive Mfg.: Part Functionality -1</td>
<td>MSEC 5-4-2: Sustainability in Smart Manufacturing -2</td>
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<td>ICMP 2-1-4; 4384, 4394, 4376 (Processing of Polymer Composites -4)</td>
<td>ICMP2-9-1; 4360, 4388, 4404 (Dieless/die-free Forming)</td>
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<td>MSEC 2-5-3 Forming Processes -3</td>
<td>MSEC 4-5-3: Cloud Manufacturing -3</td>
<td>MSEC 2-6-2 + ICMP 1-6-3 (4351): Scalable Nanomanufacturing -2</td>
<td>ICMP 2-8-1 4374, 4346 (Forming)</td>
<td>MSEC 5-1-2: Biomedical Devices -2</td>
<td>ICMP1-4-2; 4381, 4409, 4436 (Measurement &amp; Monitoring)</td>
<td>ICMP 3-2-1; 4330, 4424, 4433 (Dynamic Behavior of Materials &amp; Structures -1 )</td>
</tr>
</tbody>
</table>
8:00am - 9:00am Keynote: Professor Freidrich Prinz (Stanford University)
“THIN-FILM PROCESSING BEYOND SEMICONDUCTOR FABRICATION”
Ronald Tutor Campus Center Ballroom (RTCC Ballroom)

9:15am – 10:45am
Reusable Abstractions of Manufacturing Processes (RAMP) Challenge

Track Organizer: Swee Leong, NIST, Gaithersburg, MD, United States
Track Co-Organizer: Donald Libes, NIST, Gaithersburg, MD, United States, Kevin W. Lyons, National Institute of Standards and Technology, Gaithersburg, MD, United States, Alex Brodsky, George Mason University, Fairfax, VA, United States

MSEC 10-1-1 RAMP Competition: Non-traditional Processes
Room VPD 105

Session Organizer: Swee Leong, NIST, Gaithersburg, MD, United States
Session Co-Organizer: Kevin W. Lyons, National Institute of Standards and Technology, Gaithersburg, MD, United States

MSEC2017-3174 SUSTAINABLE MANUFACTURING ANALYSIS OF ATOMIC LAYER DEPOSITION OF AL2O3 THIN FILM
Oral Presentation.
Chris Yuan, Case western reserve university, cleveland, OH, United States

MSEC2017-3175 A SYSTEM AND ARCHITECTURE OF FUSED DEPOSITION MODELING - UNIT MANUFACTURING PROCESS
Oral Presentation.
Rong Pan, Arizona State University, Tempe, AZ, United States

MSEC2017-3177 MANUAL GRINDING OPERATION
Oral Presentation.
Jayanti Das, UC Davis, Davis, CA, United States

MSEC2017-3182 MODELLING FOR FUSED FILAMENT FABRICATION ADDITIVE MANUFACTURING PROCESS
Oral Presentation.
Vittal Prabhu, Penn State University, University Park, PA, United States
9:15 am – 10:45 am Technical Parallel Session - 5

**MSEC 1-3-2 Advances in Micro- and Nano- Additive Manufacturing - 2**
GFS 116
Session Organizer: Jing Shi
Session Co-Organizer: Michael Cullinan

MSEC2017-2911 INVESTIGATION OF POROSITY AND MECHANICAL PROPERTIES OF GRAPHENE NANOPATELETS REINFORCED ALSi10MG BY SELECTIVE LASER MELTING
_Yachao Wang, Jing Shi, Shiqiang Lu, Weihan Xiao_

MSEC2017-2913 ON THE FATIGUE PERFORMANCE OF NANOPARTICLES REINFORCED IRON BY SELECTIVE LASER MELTING
_Yachao Wang, Jing Shi, Shiqiang Lu, Weihan Xiao_

MSEC2017-2975 LASER SINTERING OF COPPER NANOPARTICLES: A SIMPLIFIED MODEL FOR FLUENCE ESTIMATION AND VALIDATION
_Nilabh Roy, William Jou, Feng He, Jihoon Jeong, Yaguo Wang, Michael Cullinan_

**MSEC 4-7-1 High Performance Computing & Artificial Intelligence for Cybermanufacturing**
VPD 116
Session Organizer: Dazhong Wu
Session Co-Organizer: Janis Terpenny

MSEC2017-2679 DATA-DRIVEN PROGNOSTICS USING RANDOM FORESTS: PREDICTION OF TOOL WEAR
_Dazhong Wu, Connor Jennings, Janis Terpenny, Robert Gao, Soundar Kumara_, Towards a Robot Task Ontology Standard

MSEC2017-2783 TOWARDS A ROBOT TASK ONTOLOGY STANDARD
_Stephen Balakirsky, Craig Schlenoff, Sandro Rama Fiorini, Signe Redfield, Marcos Barreto, Hirenkumar Nakawala, Joel Luis Carbonera, Larisa Soldatova, Julita Bermejo-Alonso, Fatima Maimore, Paulo Goncalves, Elena De Momi, Veera Ragavan Sampath Kumar, Tamas Haidegger_

MSEC2017-3069 CUTTING PROCESS MONITORING SYSTEM USING AUDIBLE SOUND SIGNALS AND MACHINE LEARNING TECHNIQUES: AN APPLICATION TO END MILLING
_Achyuth Kothuru, Sai Prasad Nooka, Rui Liu_

**MSEC 2-3-3 Machining I**
VHE 217
Session Organizer: Jianfeng Ma
Session Co-Organizer: Zhichao (Charlie) Li

MSEC2017-2924 STUDYING CHIP-BREAKERS FOR FINISH TURNING OF 1035 CARBON STEEL
_Chandra Nath, Ippei Kono_

MSEC2017-2938 A STUDY OF CHIP-BREAKER GEOMETRIES FOR WIDE-RANGE DOCS WHEN TURNING 1035 CARBON STEEL
_Chandra Nath, Ippei Kono_
MSEC 3-3-2 Fabrication and Testing of Polymers and Polymer-based Composites II
SAL 101
Session Organizer: Loredana Santo,
Session Co-Organizer: Catalin Fetecau

MSEC2017-2809 THE EFFECT OF POLYETHYLENE (GLYCOL) DIACRYLATE POST-FABRICATION REST TIME ON COMPRESSIVE PROPERTIES
Ozlem Yasar, Serkan Inceoglu, Ramesh Prashad

MSEC2017-2763 FABRICATION OF MICRO-CHANNELS IN PMMA BY TIP-BASED MICROFABRICATION TECHNIQUE: DEPTH AND FRICTION ANALYSIS
Felicia Stan, Catalin Fetecau, Nicoleta V. Stanciu

MSEC2017-3039 ANALYSIS OF CRYogenically Treated SHEET NYLON 6/6
Derek Shaffer, Cody Reinstadtler, John Roth, Ihab Ragai

MSEC 4-2-3 Data Analytics in Advanced Manufacturing
SAL 126
Session Organizer: Guixiu Qiao.
Session Co-Organizer: Xiaoning Jin

MSEC2017-2782 ACCURACY DEGRADATION ANALYSIS FOR INDUSTRIAL ROBOT SYSTEMS
Guixiu Qiao, Brian Weiss

MSEC2017-2830 RESEARCH ON THE COORDINATION OF MULTIPLE AIR CIRCULATING TEMPERING FURNACES USING SYSTEM IDENTIFICATION AND PREDICTIVE CONTROL IN MANUFACTURING OF NON-COMBUSTIBLE ALUMINUM COMPOSITE PANELS
Renhe Ji, Dong Du, Baohua Chang, Li Wang, Jinle Zeng, Yuxiang Hong

MSEC2017-2926 INVESTIGATION ON DRILLING PERFORMANCE OF TITANIUM ALLOY Ti6Al4V BASED ON RESPONSE SURFACE METHOD
Zhaoju Zhu, Shaochun Sui, Jie Sun, Jianfeng Li, Kai Liu

MSEC 4-10-2 Monitoring, Sensing and Control - Session 2
EEB 248
Session Organizer: Frank Pfefferkorn
Session Co-Organizer: Christopher Martin

MSEC2017-2789 REPLACING MECHANIZED OXYFUEL CUTTING SENSORS WITH ION CURRENT SENSING
Christopher Martin

MSEC2017-2858 AUGMENTED REALITY SOLUTIONS IN MECHANICAL ENGINEERING
Philipp Klimant, Christian Kollatsch, Marco Schumann

MSEC2017-3028 MODELING OF ABSOLUTE DISTANCE METER SHIFT INSIDE A LASER TRACKER
He Li, Robert Landers, Douglas Bristow
MSEC 2-2-4 Novel Methods of Assisted / Augmented Manufacturing
GER 224
Session Organizer: Brad Kinsey,
Session Co-Organizer: Jarred Heigel

MSEC2017-3098 STATE OF THE ART: A REVIEW OF ELECTRICALLY-ASSISTED MANUFACTURING WITH EMPHASIS ON MODELING AND UNDERSTANDING OF THE ELECTROPLASTIC EFFECT
Brandt Ruszkiewicz, Tyler Grimm, Ihab Ragai, Laine Mears, John Roth

MSEC2017-3062 BENDING-ADDITIVE-MACHINING HYBRID MANUFACTURING OF SHEET METAL STRUCTURES
Ye Li, Raghavendra Kalyan Rapthadu

MSEC 5-3-1 Manufacturing Process Characterizations for System Level Sustainability Assessment
IRC 1016/1017
Session Organizer: Kevin W. Lyons
Session Co-Organizer: Karl Haapala, Barbara S. Linke

MSEC2017-3051 A DESKTOP APPLICATION FOR SUSTAINABILITY PERFORMANCE ASSESSMENT OF COMPOSED UNIT-BASED MANUFACTURING SYSTEMS
Matteo M. Smullin, Zahra Iman, Karl Haapala

MSEC2017-2970 CRADLE-TO-GRAVE LIFE CYCLE ASSESSMENT OF SOLID-STATE PEROVSKITE SOLAR CELLS
Technical Publication. MSEC2017-2970
Jingyi Zhang, Xianfeng Gao, Yelin Deng, Yuanchun Zha, Chris Yuan

MSEC2017-2734 INVESTIGATION OF RELATIONSHIP BETWEEN SUGAR YIELD AND PARTICLE SIZE IN BIOFUEL MANUFACTURING
Technical Publication. MSEC2017-2734
Rajkamal Kesharwani, Xiaoxu Song, Yang Yang, Zeyi Sun, Meng Zhang, Cihan Dagli

MSEC 2-5-2 Forming II: Modeling of forming processes
PRB MPR
Session Organizer: Z.Q. Sheng
Session Co-Organizer: Rajiv Malhotra

MSEC2017-2615 COMBINED EXTRUSION-FORGING: SIMULATION, EXPERIMENTAL AND MICROSCOPIC INVESTIGATION OF AXISYMMETRIC SINGLE COLLAR COLLET CHUCK HOLDER
Srikar Potnuru, Susanta Kumar Sahoo, Santosh Kumar Sahoo

MSEC2017-2774 ANALYSIS OF INNOVATIVE INCREMENTAL COLD FORMING PROCESS FOR THE MANUFACTURING OF AEROSPACE Rotating PARTS
Marcos Perez

MSEC2017-2956 PREDICTING SHEET FORMING LIMIT OF ALUMINUM ALLOYS FOR COLD AND WARM FORMING BY DEVELOPING A DUCTILE FAILURE CRITERION
Z.Q. Sheng, Pankaj Mallick

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MSEC 4-3-2 Enabling the Digital Thread in Manufacturing

**PRB PC**

Session Organizer: Moneer Helu
Session Co-Organizer: Thomas Hedberg, Binil Starly, Yuan-Shin Lee, Scott Lu

MSEC2017-2790 DEVELOPING A CAPABILITY-BASED SIMILARITY METRIC FOR MANUFACTURING PROCESSES

*Kevin Li, William Bernstein*

MSEC2017-2825 ON THE APPLICATION OF MODEL-BASED DEFINITION STRATEGIES TO THE DELIVERY OF TECHNICAL TRAINING

*Jorge Camba, Manuel Contero, David Pérez-López, Pedro Company*

MSEC2017-2979 TOWARDS IDENTIFYING THE ELEMENTS OF A MINIMUM INFORMATION MODEL FOR USE IN A MODEL-BASED DEFINITION

*Alexander Miller, Nathan Hartman, Thomas Hedberg, Jesse Zahner, Allison Barnard Feeney*

MSEC 1-2-1 Characterization of Material & Component Properties Part 1

**PRB SCR**

Session Organizer: Alessandro Fortunato
Session Co-Organizer: Alessandro Ascari

MSEC2017-2769 EFFECT OF DIFFERENT HEAT TREATMENTS ON MECHANICAL PROPERTIES OF LASER SINTERED ADDITIVE MANUFACTURED PARTS

*Sagar Sarkar, Siva Kumar Cheruvu, Ashish Kumar Nath*

MSEC2017-2624 ADDITIVE MANUFACTURING THERMO-MECHANICAL PROCESSING INFLUENCE ON TENSILE MECHANICAL BEHAVIOR

*Omar Fergani, Steven Liang, Torgeir Welo, Mohamed Elmansori*

MSEC2017-2835 CHARACTERIZATION OF LATTICE STRUCTURES FOR ADDITIVE MANUFACTURING OF LIGHTWEIGHT MECHANICAL COMPONENTS

*Erica Liverani, Adrian Lutey, Alessandro Fortunato, Alessandro Ascari*

MSEC 5-4-2 Sustainable Manufacturing: Performance Management

**HAR 101**

Session Organizer: Shaw C Feng
Session Co-Organizer: Michael P. Brundage, Yang Li

MSEC2017-2733 A CASE STUDY INVESTIGATING THE ENVIRONMENTAL IMPACT OF PELLETING IN CELLULOSIC BIOFUEL MANUFACTURING

*Rajkamal Kesharwani, Md Monirul Islam, Xiaoxu Song, Zeyi Sun, Meng Zhang, Cihan Dagli*

MSEC2017-2877 PROCEDURE FOR SELECTING KEY PERFORMANCE INDICATORS FOR SUSTAINABLE MANUFACTURING

*Shaw C Feng, Deogratias Kibira, Michael P. Brundage, KC Morris*

MSEC2017-2879 PERFORMANCE EVALUATION OF SUPERHARD COATINGS IN DRILLING OF TI-6AL-4V ALLOY

*Dinh Nguyen, Patrick Kwon, Vadim Voznyuk, Dae-wook Kim*
ICMP 1-1-1 Polymer and Polymer Matrix Composite
ZHS 159
Session Organizer: Shinji Oghara

ICMP2017-4335 STIFFNESS REDUCTION DUE TO MATRIX CRACKING IN ANGLE-PLY COMPOSITE LAMINATES
Shinji Oghihara, Mohammad Fikry Mohammad Jelani, Ryuta Kitamura

ICMP2017-4343 AE CHARACTERIZATION OF MICROFRACTURE PROCESS DURING BENDING TESTS OF SILICA-PARTICLE-FILLED-EPOXY RESIN
Ryosuke Fujimoto, Fumito Matsuoka, Shuichi Wakayama, Yasuo Karasawa, Naoto Kameda, Takashi Abe

ICMP2017-4334 INVESTIGATION OF THE QUALITY OF AUTOCLAVED COMPOSITE PLATES THROUGH WORKING PROCESS
Norimichi Nanami, Toshikazu Uchida, Yosuke Watanabe, Katsuyuki Hara, Koji Kuroda, Hiroyuki Hamada, Akihiko Goto, Hayato Nakatani

ICMP 2-1-4 Advances in Processing of Polymer based Composites 4
ZHS 252
Session Organizer: Satoshi Kobayashi
Session Co-Organizer: Asami Nakai

ICMP2017-4376 EFFECTS OF DIE SHAPE AND MOLDING CONDITION ON COMPOSITE PIPES BY PULTRUSION MOLDING
Asami Nakai, Kyuso Morino, Tatsuya Banno, Masaoki Yagi, Akio Ohtani

ICMP2017-4384 MECHANICAL PROPERTIES OF CFRTP FABRICATED BY FDM 3D PRINTER
Taishi Nakamura, Ryosuke Matsuzaki, Akira Todoroki, Masahito Ueda, Yoshiyasu Hirano

ICMP2017-4394 SOME SUGGESTIONS FOR IMPROVEMENT OF THE TOPOLOGY OPTIMIZATION FOR ADDITIVE MANUFACTURING OF FIBER REINFORCED COMPOSITES
Kohji Suzuki

ICMP 2-9-1 Dieless/Die Free Metal Forming Process
ZHS 352
Session Organizer: Masaaki Otsu
Session Co-Organizer: Tsuyoshi Furushima

ICMP2017-4360 WALL THICKNESS CONTROL OF MAGNESIUM ALLOY TUBES BY SEMI-DIELESS DRAWING PROCESS
Tsuyoshi Furushima, Yutaro Hirose, Ken-Ichi Manabe

ICMP2017-4388 IMPROVEMENT OF FORMING ACCURACY USING PRE-FORMED SHAPE BY FRICTION STIR INCREMENTAL FORMING
Masaaki Otsu, Hiroshi Goto, Masato Okada, Hidenori Yoshimura, Ryo Matsumoto, Takayuki Muranaka

ICMP2017-4404 LOADING HISTORY DEPENDENCE OF MNS GRAIN DEFORMATION IN FREE-CUTTING STEEL SUM23
Masaaki Itabashi
11:00am – 12:30pm

**Joint MSEC-NAMRC-JSME Symposia: MSEC Symposium Invited Speaker Program**

Track Organizer: **Johnson Samuel**
Track Co-Organizer: **Lihui Wang, Satoshi Kishimoto**

**MSEC 8-3-1 Additive Manufacturing**

Room SGM 123
Session Organizer: Kira Barton
Session Co-Organizer: Jarred Heigel, Kevin Chou

This session features a 60 min talk on the topic of additive manufacturing followed by a 30 min audience Q & A session.

**MSEC2017-3162 THE DEVELOPMENT AND PROSPECTS FOR ADDITIVE MANUFACTURING**

**Dave Bourell, Univ Of Texas Austin, Austin, TX, United States**

11:00am – 12:30pm

**Reusable Abstractions of Manufacturing Processes (RAMP) Challenge**

Track Organizer: **Swee Leong, NIST, Gaithersburg, MD, United States**
Track Co-Organizer: **Donald Libes, NIST, Gaithersburg, MD, United States, Kevin W. Lyons, National Institute of Standards and Technology, Gaithersburg, MD, United States, KC Morris, National Institute of Standards and Technology, Gaithersburg, MD, United States, Alex Brodsky, George Mason University, Fairfax, VA, United States**

**MSEC 10-1-2 RAMP Competition: Traditional Processes**

Room VPD 105
Session Organizer: **William Bernstein, NIST, Gaithersburg, MD, United States**
Session Co-Organizer: **Donald Libes, NIST, Gaithersburg, MD, United States**

**MSEC2017-3178 MILLING EFFICIENCY INVESTIGATION**

Oral Presentation.
**Evan Brooke, Stony Brook University, Glen Rock, NJ, United States**

**MSEC2017-3179 ROUGH MACHINING OF IMPELLERS UMP**

Oral Presentation.
**Zhenhua Wu, Virginia State University, Petersburg, VA, United States**

**MMSEC2017-3180 MACHINING OF PRISMATIC PARTS**

Oral Presentation.
**Dusan Sormaz, Ohio Univ, Athens, OH, United States**

**MSEC2017-3181 FUSE DIFFUSER-DRILL, MILL, TURN**

Oral Presentation.
**Liam Klein, Stony Brook University, Stony Brook, NJ, United States**
11:00am – 12:30pm
NAMRI/SME David Dornfeld Manufacturing Vision Award and Blue Sky Competition
Room SGM 124

11:00am – 12:30pm Technical Parallel Session - 6

MSEC 3-4-1 Surface and Sub-Surface Functionalization: Ceramic Materials & Grinding
GFS 116
Session Organizer: Rahul Chaudhari
Session Co-Organizer: Hitomi Yamaguchi

MSEC2017-2687 PHASE TRANSFORMATIONS DURING HIGH-SPEED, HIGH-TEMPERATURE SCRATCHING OF SILICON
Chirag Alreja, Sathyan Subbiah

MSEC2017-2980 EFFECT OF BINDER CONTENT ON HYBRID MAGNETIC TOOL BEHAVIOR
Max Stein, Hitomi Yamaguchi,

MSEC2017-2710 EXPERIMENTAL INVESTIGATIONS FOR WEAR PROPERTIES OF RAPID TOOLING WITH NANO SCALE FILLERS FOR GRINDING APPLICATIONS
Kamaljit Singh Boparai, Rupinder Singh

MSEC 2-3-4 Machining II
VHE 217
Session Organizer: Jianfeng Ma
Session Co-Organizer: Zhichao (Charlie) Li

MSEC2017-2674 CONTROLLING TOPOGRAPHY OF MACHINED SURFACE FOR ADHESIVE-SEALING
Shun Liu, Sun Jin, Xueping Zhang, Lixin Wang, Benfu Mei, Bin Hu,

MSEC2017-2712 CHATTER DETECTION IN MILLING PROCESS BASED ON TIME-FREQUENCY ANALYSIS
Meng-Kun Liu, Quang M. Tran, Yi-Wen Qui, Chunhui Chung

MSEC2017-2891 VARIABLE DAMPING PROFILES FOR LASER SHOCK PEENING SIMULATION USING MODAL ANALYSIS AND THE SEATD METHOD
Mohammad Hatamleh, Jagannathan Shankar Mahadevan, Arif Malik, Dong Qian

MSEC 3-1-2 Composites Manufacturing and Monitoring
SAL 101
Session Organizer: Konstantine Fetfatsidis
Session Co-Organizer: Daniel F. Walczyk

MSEC2017-2872 MANUFACTURING SELF-HEALING COMPOSITES WITH AUTOMATED FIBER PLACEMENT
Konstantine Fetfatsidis, Christopher Hansen, Andrew Burke
MSEC2017-2887 IN-SITU OBSERVATIONS AND PRESSURE MEASUREMENTS FOR AUTOCLAVE CO-CURE OF HONEYCOMB CORE SANDWICH STRUCTURES
Mark Anders, Daniel Zebrine, Timotei Centea, Steven Nutt

MSEC2017-2895 BOUNDARY CONTROL ON EMBEDDED HEATERS FOR COMPOSITE JOINING
Brandon Smith, Mahdi Ashrafi, Mark Tuttle, Santosh Devasia

**MSEC 5-2-2 Advances in Biomanufacturing of Tissue-Engineered Scaffolds – 2**

**SAL 126**
Session Organizer: Changxue Xu
Session Co-Organizer: Yifei Jin

MSEC2017-2742 CRIMPED FIBER PRINTING VIA E-JETTING FOR TISSUE ENGINEERING
Yang Wu, Jerry YH Fuh, Yoke San Wong

MSEC2017-2921 STUDY OF LIVING CELL DISTRIBUTION DURING INKJET PRINTING OF BIOINK
Mengyun Zhang, Srikumar Krishnamoorthy, Hongtao Song, Changxue Xu

MSEC2017-3050 STUDY OF LAYER FORMATION DURING DROPLET-BASED 3D PRINTING OF GEL STRUCTURES
Kyle Christensen, Yong Huang

**MSEC 2-4-1 Advances in Nontraditional Manufacturing Processes-1**

**EEB 248**
Session Organizer: Abishek Kamaraj
Session Co-Organizer: Xiuqing Hao

MSEC2017-2626 NON-CONTACT ULTRASONIC ABRASIVE MACHINING OF WIRE-ELECTRICAL DISCHARGE MACHINED SUS304 STEEL
Kai Liang Tan, Swee Hock Yeo

MSEC2017-2678 STUDY ON OIL ADSORPTION AND POLISHING CHARACTERISTICS BY NOVEL NANOFIBER PAD FOR ULTRA-PRECISION ABRASIVE MACHINING
Wei Wu, Lei MA, Toshiki Horigaki, Eiichi Aoyama, Morihiko Ikegaya, Takatsugu Echizenya, Hiroyoshi Sota

MSEC2017-2726 SURFACE GRINDING OF CFRP COMPOSITES USING ROTARY ULTRASONIC MACHINING: EFFECTS OF ULTRASONIC POWER
Hui Wang, Yingbin Hu, Fuda Ning, Yuzhou Li, Meng Zhang, Weilong (Ben) Cong, Samantha Smallwood

**MSEC 2-2-3 Ultrasonic- and Modulation-Assisted Machining**

**GER 224**
Session Organizer: Yujie Chen
Session Co-Organizer: Durul Ulutan

MSEC2017-2780 SURFACE GRINDING OF OPTICAL BK7/K9 GLASS USING ROTARY ULTRASONIC MACHINING: AN EXPERIMENTAL STUDY
Yingbin Hu, Hui Wang, Fuda Ning, Weilong (Ben) Cong, Yuzhou Li

MSEC2017-2863 Rotary Ultrasonic Machining: Effects of Tool End Angle on Delamination of CFRP Drilling
Palamandadige Fernando, Meng Zhang, Zhijian Pei, Weilong (Ben) Cong
MSEC2017-2886 EXPERIMENTAL EVALUATION OF CUTTING KINEMATICS AND CHIP EVACUATION IN DRILLING WITH LOW-FREQUENCY MODULATION-ASSISTED MACHINING

Yang Guo, James Mann

ICMP1-3-1 Advanced Structural/Functional Materials
IRC 1016/1017
Session Organizer: Satoshi Kishimoto
Session Co-Organizer: Yoshihiko Hangai

ICM2017-4303 ESTIMATION OF STRESS AND DISPLACEMENT AROUND NICK ZONE OF ZIPPER PULL TAB FORMED ON PAPERBOARD
Shigeru Nagasawa, Masahiro Uehara, Chiharu Matsumoto, Haruya Kambe, Weerayut Jina

IMP2017-4319 CHARACTERISTICS OF LAMINATED SPARK PLASMA SINTERED COMPACTS COMPOSED OF ALUMINA-PARTICLE-DISPERSED MAGNESIUM AND MAGNESIUM
Shigehiro Kawamori, Hiroshi Fujiwara, Yukio Kasuga

ICMP2017-4447 STRUCTURAL ANALYSIS OF AUTOMOBILE GAS FILLING PUMP NOZZLE CASTED ALUMINUM FUNCTIONAL MATERIAL
Ozdogan Karamalli

MSEC 2-5-3 Forming III: Modeling & Experiments
PRB MPR
Session Organizer: Scott Wagner
Session Co-Organizer: Brad Kinsey

MSEC2017-2644 BALL BURNISHING UNDER HIGH VELOCITIES USING A NEW ROLLING TOOL CONCEPT
Lars Hiegemann, A. Erman Tekkaya

MSEC2017-3026 BENDING MECHANISM ANALYSIS FOR LASER FORMING OF METAL FOAM
Tizian Bucher, Adelaide Young, Min Zhang, Chang Jun Chen, Y Lawrence Yao

MSEC2017-2826 ANALYTICAL AND EXPERIMENTAL EVALUATION OF FLOW CHARACTERISTICS OF ANNEALED AISI 304 STAINLESS STEEL SHEET IN MULTI-SCALE BULGE FORMING
Ayotunde Olayinka, William Emblom, Scott Wagner

MSEC 4-5-3 Cloud Manufacturing III
PRB PC
Session Organizer: Miroslav Ljubicic
Session Co-Organizer: Ray Zhong

MSEC2017-2815 CLOUD MANUFACTURING-ENABLED PRODUCTION LOGISTICS SERVICE SYSTEM IN INDUSTRIAL PARK
Kai Kang, Ting Qu, Hao Luo, Suxiu Xu, Congdong Li, George Huang

MSEC2017-2827 DISRUPTION RECOVERY MODEL FOR COMPLEX FLOW SHOP SCHEDULING WITH CONSIDERING BEHAVIOR UNDER ENVIRONMENT OF THE INTERNET OF THINGS
Bo Hongguang, Li Huanzhi, Zhang Huilin, Guo Yi, Mu Wei

MSEC2017-2839 MULTI-TASK SCHEDULING BASED ON QOS EVALUATION IN CLOUD MANUFACTURING SYSTEM
Feng Li, Lin Zhang, Yuanjun Laili
MSEC 2-6-2 & ICMP 1-6-3 Scalable Nanomanufacturing – II

PRB SCR
Session Organizer: Yong Gan
Session Co-Organizer: Rajiv Malhotra

MSEC2017-2638 ELECTROSPUN SODIUM-COBALT OXIDE CERAMIC NANOFIBER AND THE ELECTROMAGNETIC RESPONSES
Arturo Bautista, Juan Aguado, Yong Gan

MSEC2017-2739 RAPID INTENSE PULSE LIGHT SINTERING OF COPPER SULPHIDE NANOPARTICLE FILMS
Shalu Bansal, Zhongwei Gao, Chih-hung Chang, Rajiv Malhotra

ICMP2017-4351 DEVELOPMENT OF CNF/FRAME-RESISTANT MAGNESIUM ALLOY COMPOSITES
Gen Sasaki, Youqiang Yao, Kenjiro Sugio

ICMP2-8-1 Forming
HAR 101
Session Organizer: Masaaki Otsu
Session Co-Organizer: Kazuhiko Kitamura

ICMP2017-4374 DEVELOPMENT OF CHLORIDE-FREE OIL FOR COLD FORMING OF STAINLESS STEEL
Tomohiro Takaki, Kazuhiko Kitamura, Makino Takehiko, Jun-ichi Shibata

ICMP2017-4346 EFFECTS OF FRICTION WELDING CONDITIONS ON TENSILE STRENGTH OF FRICTION WELDED JOINT BETWEEN 5052 AL ALLOY AND PURE COPPER
Masaaki Kimura, Yuusuke Inui, Masahiro Kusaka, Koichi Kaizu

MSEC 5-1-2 Tissue joining
ZHS 159
Session Organizer: Roland Chen
Session Co-Organizer: Yancheng Wang

MSEC2017-2944 MEASUREMENT OF TISSUE THERMAL CONDUCTIVITY WITH VARIABLE THERMAL DOSE DURING AN ELECTROSURGICAL JOINING PROCESS
Che-Hao Yang, Samantha Kaonis, Wei Li, Roland Chen

MSEC2017-2962 PATTERNED MICROSTRUCTURE ARRAY FABRICATION BY USING A NOVEL STANDING SURFACE ACOUSTIC WAVE DEVICE
Yancheng Wang, Dai Xue, Zhaoxin Deng, Deqing Mei

MSEC2017-3091 DYNAMIC ELECTRICAL IMPEDANCE IN BIPOLAR TISSUE WELDING
Xiaoran Li, Russell Borduin, Roland Chen Wei Li,
ICMP 1-4-2 Measurement and Monitoring
ZHS 252
Session Organizer: Kentaro Takagi

ICMP2017-4381 REAL-TIME MONITORING OF BIOLOGICAL CELLS TRACTION AND MIGRATION DYNAMICS BY IONIC POLYMER METAL COMPOSITES (IPMCS) MICROPILLARS/SUBSTRATES
Abouhamed Saberi, Sharon Ashworth, Mohsen Shahinpoor

ICMP2017-4409 FABRICATION OF IRRADIATED GRID ONTO THE PHOTOCHROMIC PAINT FOR DEFORMATION MEASUREMENT
Satoshi Kishimoto

ICMP2017-4436 RECENT DEVELOPMENTS IN SMART COMPOSITES AND LAMINATES
Hiroshi Asanuma

ICMP 3-2-1 Dynamic Behavior of Materials and Structures – I
ZHS 352
Session Organizer: Hidetoshi Kobayashi
Session Co-Organizer: Masaaki Itabashi

ICMP2017-4424 EFFECT OF STRAIN RATE DEPENDENCE OF CELL WALL MATERIAL ON DYNAMIC COMPRESSIVE BEHAVIOR OF ALUMINUM FOAMS
Ken-ichi Tanigaki, Keitaro Horikawa, Hidetoshi Kobayashi, Kinya Ogawa,

ICMP2017-4433 EFFECTS OF BOUNDARY CONDITION AND CELL STRUCTURE ON DYNAMIC AXIAL CRUSHING HONEYCOMB
Tsutomu Umeda, Koji Mimura

ICMP2017-4330 MICROSTRUCTURAL EVOLUTION IN ALUMINUM ALLOYS CAUSED BY HIGH SPEED DEFORMATION
Keitaro Horikawa, Ken-ichi Tanigaki, Hidetoshi Kobayashi
Exhibit Table in Engineering Plaza
Mon, Tues, Wed

Exhibit Table in Engineering Plaza
Mon, Tues, Wed
2:00pm – 3:30pm

RAMP Workshop: Formalizing Manufacturing Processes for Structured Sustainability Assessments
Track Organizer: Swee Leong, NIST, Gaithersburg, MD, United States
Track Co-Organizer: Donald Libes, NIST, Gaithersburg, MD, United States, Kevin W. Lyons, National Institute of Standards and Technology, Gaithersburg, MD, United States, Alex Brodsky, George Mason University, Fairfax, VA, United States

MSEC 10-2-1 Formal Methods and Technologies for Characterizing Processes
Room VPD 105
Session Organizer: William Bernstein, NIST, Gaithersburg, MD, United States
Session Co-Organizer: Mohan Krishnamoorthy, George Mason University, Fairfax, VA, United States

2:00pm – 3:30pm

NAMRI/SME David Dornfeld Manufacturing Vision Award and Blue Sky Competition
Room SGM 124
2:00pm – 3:30pm Technical Parallel Session - 7

NAMRC - TRACK 1 "Manufacturing Systems" - Applications 1
GFS 116
Chairman: Ray Zhong

NAMRC-176 DATA ANALYTICS FRAMEWORK FOR SEMI-CONTINUOUS MANUFACTURING PROCESS – IMPLEMENTATION VISION WITH A USE CASE
Parikshit Mehta, Christopher Seaman and Sergio Butkewitsch-Choe

NAMRC-102 ECONOMIC EVALUATION OF LIGNOCELLULOSIC BIOFUEL MANUFACTURING CONSIDERING INTEGRATED LIGNIN WASTE CONVERSION TO HYDROCARBON FUELS
Yuntian Ge, Fadwa Dababneh and Lin Li

NAMRC-46 DEVELOPMENT OF A SMART PLASTIC INJECTION MOLD WITH CONFORMAL COOLING CHANNELS
Hong-Seok Park and Xuan-Phuong Dang

NAMRC - TRACK 5 Manufacturing Education, Workforce Development, and Outreach - 1
VHE 217
Chairman: Hitomi Yamaguchi

NAMRC-178 ERROR COMPENSATION AND ACCURACY IMPROVEMENTS IN 5-AXIS MACHINE TOOLS USING THE GLOBAL OFFSET METHOD
Jie Gu, John Agapiou and Sheri Kurgin

NAMRC-162 PERIODIC ERROR COMPENSATION IN FIBER-COUPLED HETERODYNE INTERFEROMETRY
Chao Lu, Jon Ellis, Ethan Burnam-Fay, Tony Schmitz and Joshua Tarbutton

NAMRC-60 INCORPORATION OF PHYSICS-BASED MACHINING MODELS IN REAL-TIME DECISION MAKING VIA METAMODELS
Bhisham Sharma, Rishab Harikrishnan, Stuart McCrorie, Marc Conner, Meisam Salahshoor, Abhijit Deshmukh and Michael Sangid

NAMRC - TRACK 2 "Manufacturing Processes" - Manufacturing Composites 1
SAL 101
Chairman: Dinakar Sagapuram

NAMRC-78 TOOL TEMPERATURE IN SLOTTING OF CFRP COMPOSITES
Mohamed El-Hofy, Sein Leung Soo, David Aspinwall, Wei-Ming Sim, David Pearson, Rachid M'Saoubi and Peter Harden

NAMRC-37 A FUNDAMENTAL STUDY OF NANO ELECTRODEPOSITION USING A COMBINED MOLECULAR DYNAMICS AND QUANTUM MECHANICAL ELECTRON FORCE FIELD APPROACH
Anne Brant and Murali Sundaram

NAMRC-124 AL-TiB2 NANO COMPOSITES PRODUCED BY FLUX-ASSISTED LIQUID-STATE PROCESSING
Abdolreza Javadi, Chezheng Cao and Xiaochun Li

NAMRC - TRACK 2 "Manufacturing Processes" - Joining 1
SAL 126
Chairman: Livan Fratini

NAMRC-9 INVESTIGATION INTO THE USE OF ADHESIVE FILLERS AND SOFT START CURING TO REDUCE THE DISTORTION OF A WORK-PIECE SUPPORTED BY PAAW JOINTS
Kristopher Doll, Haochen Xie and Edward De Meter
NAMRC-28 ENHANCEMENT OF MECHANICAL PROPERTIES OF FSWED AA7075 LAP JOINTS THROUGH IN-SITU FABRICATION OF MMC
Gianluca Buffa, Davide Campanella and Livan Fratini

NAMRC-157 NUMERICAL INVESTIGATION OF CP-Ti/CU110 IMPACT WELDING USING SMOOTHED PARTICLE HYDRODYNAMICS AND ARBITRARY LAGRANGIAN-EULERIAN METHODS

NAMRC - TRACK 4 "Cyber-Physical Systems in Manufacturing" – EEB 248
Chairman: Tsz Ho KWOK

NAMRC-15 AUGMENTED REALITY-ASSISTED INTELLIGENT WINDOW FOR CYBER-PHYSICAL MACHINE TOOLS
Chao Liu, Sheng Cao, Wayne Tse and Xun Xu

NAMRC-10 MACHINE LEARNING-BASED CPS FOR CLUSTERING HIGH THROUGHPUT MACHINING CYCLE CONDITIONS
Javier Diaz, Concha Bielza and Pedro Larrañaga

NAMRC-127 STREAMING MACHINE GENERATED DATA TO ENABLE A THIRD-PARTY ECOSYSTEM OF DIGITAL MANUFACTURING APPS
Shaurabh Singh, James Barkley, Yuan-Shin Lee, Paul Cohen, Binil Starly and Atin Angrish

NAMRC - TRACK 3 "Additive Manufacturing" - Material Properties 1
Chairman: Jingyan Dong

NAMRC-41 EXPERIMENTAL CHARACTERIZATION OF CLAD MICROSTRUCTURE AND ITS CORRELATION WITH RESIDUAL STRESSES
Santanu Paul, Khushahal Thool, Ramesh Singh, Indradev Samajdar and Wenyi Yan

NAMRC-149 THERMAL EFFECT ON CLAD DIMENSION FOR LASER DEPOSITED INCONEL 718
Jennifer Bennett, Sarah Wolff, Gregory Hyatt, Kornel Ehmann and Jian Cao

NAMRC-100 EXPERIMENTAL STUDY ON MECHANICAL PROPERTIES OF SINGLE- AND DUAL-MATERIAL 3D PRINTED PRODUCTS
Heechang Kim, Eunju Park, Suhyun Kim, Bumsoo Park, Namhun Kim and Seungchul Lee

NAMRC - TRACK 3 "Additive Manufacturing" - Process Optimization 1
IRC 1016/1017
Chairman: Yong Huang

NAMRC-96 GRAIN-BASED SUPPORT ARCHITECTURE DESIGN FOR ADDITIVE MANUFACTURING
Ahasan Habib and Bashir Khoda

NAMRC-120 DESIGN OPTIMIZATION OF PLASTIC INJECTION TOOLING FOR ADDITIVE MANUFACTURING
Tong Wu, Suchana Akter Jahan, Yi Zhang, Jing Zhang, Hazim El-Mounayri and Andres Tovar

NAMRC-118 THERMO-MECHANICAL DESIGN OPTIMIZATION OF CONFORMAL COOLING CHANNELS USING DESIGN OF EXPERIMENTS APPROACH
Suchana Akter Jahan, Tong Wu, Yi Zhang, Jing Zhang, Andres Tovar and Hazim El-Mounayri
NAMRC - TRACK 3 "Additive Manufacturing" - Support Structure
Chairman: Dazhong Wu

NAMRC-147 HIGHLY REMOVABLE WATER SUPPORT FOR STEREOLITHOGRAPHY
Jie Jin and Yong Chen

NAMRC-40 ELECTROHYDRODYNAMIC PRINTING MULTI-SCALE MULTI-PATTERN SCAFFOLD FOR 3D CELL CULTURE
Jie Sun

NAMRC-54 SUPPORT STRUCTURE DEVELOPMENT AND INITIAL RESULTS FOR METAL POWDER BED FUSION ADDITIVE MANUFACTURING
Dakota Morgan, Emmanuel Agba and Chris Hill

MSEC 2-3-6 Material Processing & Machining III
Session Organizer: Xueping Zhang
Session Co-Organizer: Sebastian Barth

MSEC2017-2759 MODELING OF THE GRINDING WHEEL TOPOGRAPHY DEPENDING ON THE RECIPE-DEPENDENT VOLUMETRIC COMPOSITION
Fritz Klocke, Sebastian Barth, Michael Rom, Christian Wrobel

MSEC2017-3043 FEM INVESTIGATION OF THE EFFECTS OF IMPACT SPEED AND ANGLE OF IMPACTS OF ABRASIVE IN THE VIBRATION ASSISTED NANO IMPACT MACHINING BY LOOSE ABRASIVES
Nick Duong, Jianfeng Ma, Shuting Lei,

MSEC2017-3009 EXPERIMENTAL AND NUMERICAL ANALYSIS OF BURN MARKS AND SHRINKAGE EFFECT ON INJECTION MOLDING
Saeed Beheshtian Mesgaran, Seyyed Emad Seyyed Mousavi, Farzad Elhami Nik

NAMRC - TRACK 2 "Manufacturing Processes" - Miscellaneous 2
Chairman: Fiona Zhao

NAMRC-85 CHARACTERIZATION OF WELD ATTRIBUTES IN ULTRASONIC WELDING OF SHORT CARBON FIBER REINFORCED THERMOPLASTIC COMPOSITES
Kaifeng Wang, Daniel Shriver, Yang Li, Mihaela Banu, S. Jack Hu, Guoxian Xiao, Jorge Arinez and Hua-Tzu Fan

NAMRC-171 ON THE ANALYSIS OF METAL DROPLETS DURING COLD METAL TRANSFER
Chen Zhou, Hongliang Wang, Thomas Perry and James Schroth

NAMRC-66 OPTIMUM PROCESS PARAMETERS FOR SPRINGBACK REDUCTION OF SINGLE POINT INCREMENTALLY FORMED POLYCARBONATE
William Edwards, Tyler Grimm, Ihab Ragai and John Roth
MSEC 4-8-2 Innovative Tooling-1
HAR 101
Session Organizer: Burak Sencer
Session Co-Organizer: Yasuhiro Kakinuma

MSEC2017-2699 THE PRESSURE STRAIGHTENING TECHNOLOGY OF LINEAR GUIDE RAILS USING Dual INDENTER-DUAL CLAMP SYSTEM
Zhang Yongquan, Lu Hong, Wei Fan, Wang Shaojun, Wei Qinyu, Ling He

MSEC2017-2702 AN EFFECTIVE SPIRAL TRAJECTORY GENERATION APPROACH FOR THE TURNING OF PISTON SKIRT WITH MIDDLE-BULGED VARY-ING ELLIPSE
Lu Hong, Su Xiangang, Zhang Xinbao, Zhang Yongquan, Wei Fan, Wang Shaojun

MSEC2017-2829 DESIGN AND DEVELOPMENT OF DOUBLE SPIRAL SHAPED FLEXURAL FEED STAGE FOR MICRO-DRILLING WORKSTATION
Kiran Bhole, Megha Janbandhu, Sachin Mastud

MSEC 4-5-4 Cloud Manufacturing IV
ZHS 159
Session Organizer: Yujie Chen
Session Co-Organizer: Ray Zhong

MSEC2017-2705 HYPERGRAPH-BASED MODELING OF MANUFACTURING SERVICES IN CLOUD MANUFACTURING
Meng Yu, Wenjun Xu, Jiwei Hu, Zude Zhou, Duc Truong Pham

MSEC2017-2807 THE BEHAVIOR SIMULATION OF MANUFACTURING SERVICES IN A SERVICE-ORIENTED NETWORKED MANUFACTURING ENVIRONMENT
Jingbo Wang, Ping Lou, Xuemei Jiang, Qin Wei, Yongzhi Qu

MSEC2017-2817 AN INDIVIDUAL REQUIREMENTS-ORIENTED SERVICE SCHEDULING METHOD IN CLOUD MANUFACTURING
Longfei Zhou, Lin Zhang, Lei Ren

ICMP 1-4-1 Energy harvesting and Energy devices
ZHS 252
Session Organizer: Minoru Taya

ICMP2017-4325 DEPLOYABLE RENEWABLE ENERGY DEVICES FOR DISASTER MITIGATION WITH SMART NANOGRID
Mehrdad Ghasemi Nejad, Brenden Minei, Caton Gabrick, Matsu Thornton, Reza Ghorbani

ICMP2017-4342 ENERGY HARVESTING FROM TEMPERATURE CHANGE BY PIEZOELECTRIC/CNT-BASED POLYMER COMPOSITE LAMINATES
Marina Fox, Kotaro Mori, Fumio Narita

ICMP2017-4419 DEVELOPMENT OF CU/UNTWISTED CNT COMPOSITE WITH HIGH AMPACITY AND CONDUCTIVITY
Hiroyuki Kawada, Takahiro Sakai, Taesung Kim, Hidefumi Nikawa, Atsushi Hosoi
ICMP 3-2-2 Dynamic Behavior of Materials and Structures – II
ZHS 352
Session Organizer: Masaaki Itabashi
Session Co-Organizer: Tsutomu Umeda

ICMP2017-4418 CONSTITUTIVE RELATION OF ADHESIVE LAYER UNDER COMBINED LOADING CONDITIONS
*Norihide Abe, Yuki Yamagata, Yu Sekiguchi, Chiaki Sato*

ICMP2017-4391 ANALYSIS AND MEASUREMENT OF DYNAMIC PROPERTIES OF AN O-RING SUPPORTING A HIGH SPEED BEARING
*Tadayoshi Shoyama, Koji Fujimoto*

ICMP2017-4425 PROPAGATION BEHAVIOR OF STRESS WAVES IN TWO CONNECTED ELASTIC BODIES WITH MECHANICAL IMPEDANCE MATCHING
*Yuya Seo, Kinya Ogawa, Hidetoshi Kobayashi, Keitaro Horikawa, Ken-ichi Tanigaki*
Joint MSEC-NAMRC-JSME Symposia: MSEC Symposium Invited Speaker Program
Track Organizer: Johnson Samuel
Track Co-Organizer: Lihui Wang, Satoshi Kishimoto

MSEC 8-3-3 Nanotribology Implications for Manufacturing
Room SGM 123
Session Organizer: Mathew Kuttolamadom
Session Co-Organizer: Dinakar Sagapuram
This session features a 60 min talk, followed by a 30 min audience Q & A session.

MSEC2017-3172 EMERGING TRENDS IN NANOTRIBOLOGY, AND THEIR IMPLICATIONS FOR MANUFACTURING
Robert Carpick, Univ Of Pennsylvania, Philadelphia, PA, United States

RAMP Workshop: Formalizing Manufacturing Processes for Structured Sustainability Assessments
Track Organizer: Swee Leong, NIST, Gaithersburg, MD, United States
Track Co-Organizer: Donald Libes, NIST, Gaithersburg, MD, United States, Kevin W. Lyons, National Institute of Standards and Technology, Gaithersburg, MD, United States, Alex Brodsky, George Mason University, Fairfax, VA, United States

MSEC 10-2-2 Hands-on Session: Model Building Using JSON and JSONiq
Room VPD 105
Session Organizer: Alex Brodsky, George Mason University, Fairfax, VA, United States
Session Co-Organizer: Mohan Krishnamoorthy, George Mason University, Fairfax, VA, United States
3:45pm – 5:15pm

Technical Parallel Session - 8

**NAMRC - TRACK 1 "Manufacturing Systems" - Applications 2**

GFS 116

Chairman: Moneer Helu

NAMRC-130 VIRTUALIZATION AND DEEP RECOGNITION FOR SYSTEM FAULT CLASSIFICATION

*Peng Wang, Ananya Ananya, Ruqiang Yan and Robert Gao*

NAMRC-63 FLEXIBLE FIXTURING CONFIGURATION DESIGN OF THIN-WALLED PART BASED ON MAGNETORHEOLOGICAL EFFECT

*Yongqing Wang, Qi Luo, Haibo Liu, Xianjun Sheng and Jun Zhang*

NAMRC-39 THREE DIMENSIONAL FINITE ELEMENT SIMULATION OF CUTTING FORCES AND CUTTING TEMPERATURE IN HARD MILLING OF AISI H13 STEEL

*Qing Zhang, Song Zhang and Jianfeng Li*

**NAMRC - TRACK 5 "Manufacturing Education, Workforce Development, and Outreach" - 2**

VHE 217

Chairman: Hitomi Yamaguchi

NAMRC-ORAL TRAINING THE WORKFORCE IN ADVANCED COMPOSITES AND PROCESSES

*Joannie A. Harmon*

NAMRC-ORAL BECOMING A GLOBAL HUB OF MANUFACTURING TALENT: FLORIDA’S GREATER GAINESVILLE REGION

*Staci Bertrand*

NAMRC-109 EVALUATION OF QUENCHING METHODS FOR THE PURPOSE OF ACOUSTIC DATA COLLECTION

*Travis Roney, Samantha Muhhuku, Chetan Nikhare, Ihab Ragai and David Loker*

**NAMRC - TRACK 2 "Manufacturing Processes" - Manufacturing Composites 2**

SAL 101

Chairman: Binil Starly

NAMRC-136 EFFECT OF BOTTOM SHAPE ON ACOUSTIC STREAMING IN ULTRASONIC PROCESSING OF METAL MATRIX NANOCOMPOSITES (MMNCs)

*Saheem Absar, Pavan Pasumarthi and Hongseok Choi*

NAMRC-148 SCALABLE MANUFACTURING OF 10 NM TIC NANOPARTICLES THROUGH MOLTEN SALT REACTION

*Chezheng Cao, Weiqing Liu, Abdolreza Javadi, Haonan Ling and Xiaochun Li*

NAMRC-67 HYBRID CO2 LASER WATERJET HEAT (LWH) TREATMENT OF BINDERED BORON NITRIDE COMPOSITES WITH HARDNESS IMPROVEMENT

*Jingnan Zhao, Pranav Shrotriya and Kwang Shiong Wong*
NAMRC - TRACK 2 "Manufacturing Processes" - Joining 2
SAL 126
Chairman: Livan Fratini

NAMRC-82 THE EFFECTS OF WELDING PARAMETERS AND BACKING PLATE DIFFUSIVITY ON ENERGY CONSUMPTION IN FRICTION STIR WELDING
Woongjo Choi, Justin Morrow, Frank Pfefferkorn and Michael Zinn

NAMRC-29 THE EFFECT OF HORN KNURL GEOMETRY ON BATTERY TAB ULTRASONIC WELDING QUALITY: 2D FINITE ELEMENT SIMULATIONS
Wayne Cai

NAMRC-145 OPTIMIZATION OF STEPLOCK® ORTHOTIC KNEE JOINT DESIGN
Omar Castiblanco and Iqbal Shareef

NAMRC - TRACK 4 Cyber-Physical Systems in Manufacturing - 2
EEB 248
Chairman: Song Xuan

NAMRC-44 DATA-DRIVEN WELD NUGGET WIDTH PREDICTION WITH DECISION TREE ALGORITHM
Fahim Ahmed and Kyoung-Yun Kim

NAMRC-68 BIG DATA ANALYTICS BASED FAULT PREDICTION FOR SHOP FLOOR SCHEDULING
Wei Ji and Lihui Wang

NAMRC-137 SENSOR DATA AND INFORMATION FUSION TO CONSTRUCT DIGITAL-TWINS VIRTUAL MACHINE TOOLS FOR CYBER-PHYSICAL MANUFACTURING
Yi Cai, Binil Starly, Shaurabh Singh, Paul Cohen and Yuan-Shin Lee

NAMRC - TRACK 3 Additive Manufacturing - Material Properties 2
GER 224
Chairman: Jingyan Dong

NAMRC-142 MICRO-SCALE TEXTURE FABRICATION USING IMMERSED SURFACE ACCUMULATION
Xiangjia Li and Yong Chen

NAMRC-128 EFFECTS OF HOT ISOSTATIC PRESSING ON COPPER PARTS FABRICATED VIA BINDER JETTING
Ashwath Yegyan Kumar, Yun Bai, Anders Eklund and Christopher Williams

NAMRC-32 SIMULATION OF ELASTIC PROPERTIES OF SOLID-LATTICE HYBRID STRUCTURES FABRICATED BY ADDITIVE MANUFACTURING
Guoying Dong, Yunlong Tang and Yaoyao Fiona Zhao

NAMRC - TRACK 3 Additive Manufacturing - Process Optimization 2
IRC 1016/1017
Chairman: Stefania Bruschi

NAMRC-152 DIRECT BIO-PRINTING WITH HETEROGENEOUS TOPOLOGY DESIGN
Amm Nazmul Ahsan, Ruinan Xie and Bashir Khoda

NAMRC-36 EXPERIMENTAL OPTIMIZATION OF FUSED DEPOSITION MODELLING PROCESSING PARAMETERS: A DESIGN-FOR-MANUFACTURING APPROACH
Ala’aldin Alafaghani, Ala Qattawi, Buraaq Alrawi and Arturo Guzman
NAMRC-153 HIERARCHICAL SCANNING DATA STRUCTURE FOR ADDITIVE MANUFACTURING

Ahasan Habib and Bashir Khoda

MSEC 1-2-2 Enhancement of Component Design, Properties & Functionality Part 1

PRB MPR
Session Organizer: Alessandro Ascarì
Session Co-Organizer: Alessandro Fortunato

MSEC2017-2823 CONSTRUCTION-SCALE 3D PRINTING: SHAPE STABILITY OF FRESH PRINTING CONCRETE

Ali Kazemian, Xiao Yuan, Ryan Meier, Evan Cochran, Behrokh Khosronezhad

MSEC2017-2918 RESIDUAL STRESS ENHANCEMENT IN 3D PRINTED INCONEL 718 SUPERALLOY TREATED BY ULTRASONIC NANO-CRYSTAL SURFACE MODIFICATION

Jing Shi, Kuldeep Sidhu, Vijay Vasudevan, Seetha Mannava

MSEC2017-2978 ENHANCING MECHANICAL PROPERTIES OF THIN-WALLED STRUCTURES USING NON-PLANAR EXTRUSION BASED ADDITIVE MANUFACTURING

Abdullah Alsharhan, Timotei Centea, Satyandra Gupta

MSEC 2-3-8 Machining V

PRB PC
Session Organizer: Sebastian Barth
Session Co-Organizer: Xueping Zhang

MSEC2017-2673 PREDICTING MULTI-SCALE DIMENSIONAL ACCURACY OF ENGINE CYLINDER BY HONING

Zaoyang Zhou, Xueping Zhang, Zhenqiang Yao, Lifeng Xi

MSEC2017-2860 THERMAL LOAD DETERMINATION IN DRY MACHINING THROUGH A FIXED IDENTIFIABILITY CONJUGATE GRADIENT METHOD

Patric Figueiredo, Marc Deppermann, Reinhold Kneer

MSEC2017-3049 TURNING FORCE PREDICTION OF AISI 4130 CONSIDERING DYNAMIC RECrysTALLIZATION

Zhipeng Pan, Yixuan Feng, Xia Ji, Steven Liang

MSEC 4-11-1 Nanomanufacturing of Multi-functional Systems

PRB SCR
Session Organizer: Chunghorng Liu
Session Co-Organizer: Wenzhuo Wu, Dong Ding

MSEC2017-2680 PLASMONIC NANOFOCUSING IN DEEP AND EXTREME SUB-WAVELENGTH SCALE FOR SCALABLE NANO-LITHOGRAPHY

Zhidong Du, Chen Chen, Liang Pan

MSEC2017-2818 TRANSPORT AND INTERFACIAL PHENOMENA IN NANOSCALE CONFINED LASER CRYSTALLIZATION

Wan Shou, Heng Pan

MSEC2017-2833 RATIONAL SYNTHESIS OF NANO-STRUCTURED ELECTRODE MATERIALS FOR HIGH-PERFORMANCE SUPERCAPACITORS

CP Wong

73
MSEC 3-2-2 Properties of Energy Materials
HAR 101
Session Organizer: Nilesh Kumar
Session Co-Organizer: Aleksandra Fortier

MSEC2017-2604 RESIDUAL STRESS DISTRIBUTION AND THE CONCEPT OF TOTAL FATIGUE STRESS IN LASER AND MECHANICALLY FORMED COMMERCIALLY PURE GRADE 2 TITANIUM ALLOY PLATES
Kadephi V Mjali, Peter Madindwa Mashinini, Annelize Els-Botes

MSEC2017-2614 FATIGUE BEHAVIOR OF TWO NOTCHED CUTTING TOOL MATERIALS: M42 HSS AND WC-10COBALT
Zainul Huda, Muhammad H. Ajani, Muhammad S. Ahmed

MSEC2017-2882 UNDERSTANDING PLASTIC DEFORMATION MECHANISM(S) IN RECRYSTALLIZED ZIRCALOY-4
Nilesh Kumar, Abdullah Alomari, K. L. Murty

MSEC 4-5-5 Cloud Manufacturing V
ZHS 159
Session Organizer: Xi Vincent Wang
Session Co-Organizer: Wenjun Xu

MSEC2017-2708 DESIGN FOR ADDITIVE MANUFACTURING IN THE CLOUD PLATFORM
Yuanbin Wang, Robert Blache, Xun Xu

MSEC2017-2747 PROBABILISTIC MODEL FOR ONLINE 3D PRINTING SERVICE EVALUATION
Jin Cui, Lin Zhang, Lei Ren

MSEC2017-2889 BUSINESS PROCESS MODEL LIFE-CYCLE MANAGEMENT IN CLOUD MANUFACTURING
Miroslav Ljubicic, Nenad Ivezic, Boonserm Kulvatunyou, Scott Nieman, , Nenad Anicic, Zoran Marjanovic

ICMP 1-4-4 Sensors and Actuators
ZHS 252
Session Organizer: Junpei Sakurai

ICMP2017-4440 DESIGN OF DIELECTRIC ELASTOMER BASED ACTUATORS AND SENSORS
Kevin Kadooka, Hiroya Imamura, Sara Neidenberg, Minoru Taya

ICMP2017-4426 ARBITRARY ORDER SIMULATION WITH A SIMPLIFIED MULTI-PHYSICAL MODEL OF IPMC SENSOR
Jun Takeda, Kentaro Takagi, Zicai Zhu, Kinji Asaka

ICMP2017-4320 EFFECT OF MICROSTRUCTURE OF METAL-CORE PIEZOELECTRIC FIBER/ALUMINUM COMPOSITE ON ITS OUTPUT VOLTAGE CHARACTERISTIC
Tetsuro Yanaseko, Hiroshi Sato, Isao Kuboki, Hiroshi Asanuma
ICMP 3-3-1 Measurements and Nondestructive Evaluations-1

ZHS 352
Session Organizer: Tatsuro Kosaka
Session Co-Organizer: Yoshinao Kishimoto

ICMP2017-4309 ON THE TRANSDUCTION OF ULTRASOUND THROUGH A POLYMER FILM
   Hironori Tohmyoh

ICMP2017-4323 CHARACTERIZATION OF CONTACT CONDITION IN A FLANGE CONNECTION BY LONGITUDINAL WAVES
   Hideo Cho, Kanami Yamamoto, Kojiro Nishimiya, Hiroaki Ito, Junya Shimizu

ICMP2017-4336 MOLTEN POLYMER MONITORING DURING SOLIDIFICATION BY ULTRASONIC PULSE-ECHO METHOD USING POLYGONAL BUFFER ROD
   Masanori Abe, Ikuo Ihara
5:30 pm – 6:45 pm
USC Laboratory Tours
Viterbi Engineering Quad

M.C. Gill Composites Center (VHE 406) - Director Professor Steven Nutt

Established in 1995 and endowed with a generous gift from M.C. Gill in 2002, the mission of the Center is to address problems associated with the design, manufacture, and behavior of composites and composite structures. The scope includes the training of graduate and undergraduate students through sponsored research projects and through course instruction. Personnel within the Center provide a range of expertise that includes Postdoctoral Associates, outstanding scholars with specialized skills in mechanics, polymer science, and manufacturing technology. Center personnel work closely with industrial sponsors, and recent industrial collaborations have involved the M.C. Gill Corporation, Airbus, General Electric, Composite Technology Corporation, HRL Laboratories, Raytheon, Cytec Engineered Materials, L'Garde Corporation, Bell Helicopter, NewBasis, HyperTherm Composites, and Northrop-Grumman.

Game Pipe Lab – Director Professor Mike Zyda **BUS Transportation**

The USC GamePipe Laboratory of the University of Southern California is located in a secluded garden in Los Angeles. It was established by Director Michael Zyda and has been running for 10 years beginning in fall 2005.

GamePipe celebrated its 10th-anniversary last year and has attracted more than 1,500 students. GamePipe’s program has been the number one program in the Princeton Review for six consecutive years. GamePipe has many instructors with field experience who are still working in the business; Artem Kovalovs from Naughty Dog, programmer of Last of Us and Uncharted 4, Technology Senior Director Jose Villeta from Disney Interactive Studio, and Google Product Manager Khaled Abdel Rahman, just to name a few.

Center for Advanced Manufacturing (CAM) – Director Professor S.K. Gupta **BUS Transportation**

The University of Southern California has established a new center focused on Advanced Manufacturing. The center will support a comprehensive program in advanced manufacturing. The goals of the center are to:

- Grow manufacturing research at USC by launching new initiatives;
- Enrich educational experience of students and help in attracting high quality students to USC;
- Provide access to the latest manufacturing technology to the USC community; and
- Support manufacturing industry in the Southern California region.

Focus Areas
- The center has the following four focus areas:
  - Focus Area 1: Digital Manufacturing.
  - Focus Area 2: Additive Manufacturing.
  - Focus Area 3: Robotics and Automation.
  - Focus Area 4: Smart Manufacturing.

7:00 pm – 9:00 pm
Joint MSEC-NAMRC-JSME Poster Sessions

Town & Gown [Note: Posters must be setup between 3-4 Pm]
Exhibit Table in Engineering Plaza
Mon, Tues, Wed
<table>
<thead>
<tr>
<th>Time</th>
<th>Event</th>
<th>Location</th>
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<tbody>
<tr>
<td>7:30am</td>
<td>Registration</td>
<td>Epstein Family Engineering Plaza</td>
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<tr>
<td>8:00am</td>
<td>Vendor Set up</td>
<td>Epstein Family Engineering Breezeway</td>
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<tr>
<td>10:00am</td>
<td>Exhibits</td>
<td>Epstein Family Engineering Breezeway</td>
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<tr>
<td>8:00am-9:00am</td>
<td>Breakfast</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<td>8:00am - 8:15am</td>
<td>Welcome</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<td>8:15am - 9:00am</td>
<td>Keynote: Scott Willoughby (Northrop Grumman)</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<tr>
<td>9:15am - 10:00am</td>
<td>JSME Plenary 2- Dr. Hiroyuki Hamada: Looking at tradition, creating the future-DENTO MIRAI-</td>
<td>SGM 123</td>
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<tr>
<td>10:00am - 10:45am</td>
<td>JSME Keynote - Dr. Hiroshi Asanuma: Smart Disaster Mitigation Based on Novel Materials and Structures</td>
<td>SGM 123</td>
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<tr>
<td>9:15am - 10:45am</td>
<td>Technical Parallel Session - 9</td>
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<tr>
<td>10:45am - 11:00am</td>
<td>Morning Break</td>
<td>Epstein Family Engineering Plaza</td>
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<td>11:00am - 12:30pm</td>
<td>Technical Parallel Session - 10</td>
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<td>12:30pm - 1:40pm</td>
<td>Luncheon-open to all</td>
<td>Town and Gown</td>
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<td>12:30pm - 1:40pm</td>
<td>Luncheon - SME/NAMRI Awards</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<tr>
<td>1:40pm - 2:00pm</td>
<td>NAMRI Founders Lecture-Don Lucca</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC)</td>
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<tr>
<td>2:15pm - 3:45pm</td>
<td>Technical Parallel Session - 11</td>
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<tr>
<td>3:45pm - 4:00pm</td>
<td>Afternoon Break</td>
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<tr>
<td>4:00pm - 5:30pm</td>
<td>Technical Parallel Session - 12</td>
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</tr>
<tr>
<td>5:00pm - 8:00pm</td>
<td>Early Career Forum &amp; Student Reception - Sponsored by NSF</td>
<td>Ronald Tutor Campus Center Ballroom (RTCC-A)</td>
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<td>Breakout Panel 1 - Academia</td>
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<td>Breakout Panel 2 - Government</td>
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<td>Breakout Panel 3 - Industry</td>
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</tbody>
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Keynote Speech

Wednesday - June 7, 2017  
8:15Am – 9:00Am  
Ronald Tutor Campus Center Ballroom (RTCC)

Title - *James Webb Space Telescope Talk*

**Speaker** - Scott P. Willoughby is the vice president and program manager for the James Webb Space Telescope (JWST) program at Northrop Grumman (www.northropgrumman.com). The program is currently on contract for the design, development and delivery of the Observatory to NASA’s Goddard Space Flight Center.

**Abstract:** Northrop Grumman is proud to lead the industry team building NASA’s James Webb Space Telescope, which will unleash a new dawn of discovery when it launches in 2018! Scott Willoughby, vice president and program manager, James Webb Space Telescope, will discuss the incredible manufacturing behind this revolutionary observatory, which is the largest telescope ever built for space. The Webb Telescope is the scientific successor to the Hubble Space Telescope, and it will look back 13.5 billion years, providing images of the first galaxies formed and seeing unexplored planets around distant stars. The breakthrough technology developed for the Webb Telescope will expand our understanding of the universe, rewrite textbooks and inspire a future generation of engineers and scientists.

**Biosketch:**

Prior to serving as program manager for the James Webb Space Telescope, Scott Willoughby served as the P858 Program Manager in Advanced Concepts, Technology and Emerging Systems Division. His primary responsibilities were to drive process improvements and delivery of this critical and strategic program. He oversaw program management including financial management, capital, human resources, customer and subcontractor interfaces and all levels of contract management. Prior to that, Willoughby was the Program Manager for the Advanced Extremely High Frequency (AEHF) Program, where he led the team on early deliveries to Lockheed Martin for two AEHF payloads (Flight 1 and Flight 2) and positioned the program for a subsequent early delivery of Flight 3. In July 2009, AEHF was recognized by the Aerospace Systems President’s Award for Customer Satisfaction related to these three early deliveries. Additionally, Willoughby was responsible for the Milstar program which included payload support for a constellation of five operational satellites. He also served as the Advanced EHF Deputy Program Manager for Flight 1 Payload production and delivery. Willoughby had overall responsibility and complete authority for day-to-day technical and schedule activities associated with completing the Flight 1 AEHF Payload hardware and software manufacturing, production, testing, integration and delivery. He interfaced extensively with the in-house core process owners and external customers in this role. Willoughby joined TRW in 1989 as a member of the technical staff. He received a bachelor’s degree, summa cum laude, in Electrical Engineering from Lehigh University in 1989 and a master’s degree in Communication Systems from the University of Southern California in 1991. He is also a graduate of the UCLA Executive Program at the Anderson School.
ICM&P2017 Plenary

Wednesday, June 7, 2017 : 9:15Am – 10:00Am   SGM 123

Title – “Looking at tradition, creating the future-DENTO MIRAI”

Speaker: Dr. Hiroyuki HAMADA, Professor, Kyoto Institute of Technology

Abstract: DENTO is tradition in Japanese and Mirai is future. In Kyoto Institute of Technology DENTO MIRAI education and research institute was established in 1997. The purpose of this institute is analyzing implicit knowledge in traditional craft industry by using scientific measurement and equipment and converting to scientific knowledge, and creating a new fabrication method by using the scientific knowledge, that make bright future. We started to analyze fabrication method of KyoYumi-Kyoto Bow-, KyoKawara-Kyoto Roof Tile-, Urushi painting, KyoKabe-Kyoto Wall-, and KyoKanaami-Kyoto Metal Wire Knitting-. In the research fabrication method was divided into several steps and name of each step was considered. By using three dimensional motion analysis, eye movement analysis, force measurement the comparison of expert and non-expert was performed.

Biosketch: Professor Hiroyuki HAMADA graduated in Doctoral degree from Doshisha University, Japan in Mechanical Engineering in 1985. The professional career has started in Kyoto Institute of Technology, Japan from 1986 and promoted to Professor in 1998 and now be the professional in Future-Applied Conventional Technology Center.
ICM&P2017 Keynote

Wednesday June 7, 2017  
10:00Am – 10:45Am  
SGM 123

Smart Disaster Mitigation Based on Novel Materials and Structures

HIROSHI ASANUMA
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Department of Mechanical Engineering
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Guirong Yan, Missouri University of Science and Technology, USA
Carolyn Dry, Natural Process Design Inc., USA
Antonio Paolozzi, Sapienza University of Rome, Italy
Ferdinando Felli, Sapienza University of Rome, Italy
Cristian Vendittozzi, University of Brasilia, Brazil
Giancarlo Santilli, University of Brasilia, Brazil
Sontipee Aimmanee, King Mongkutof Brasilia, Brazilchnology Thonburi, Thailand
Chaiwat Ekkawatpanit, King MongkutBrasilia, Brazilchnology Thonburi, Thailand
Kyohichi Nakayasu, Hitachi Zosen Corporation, Japan
Gaku Tanaka, Chiba University, Japan
Kazuhiko Adachi, Chubu University, Japan
Tetsuro Yanaseko, Kogakuin University, Japan
Kazuhiro Kudo, Chiba University, Japan
Mitsunori Kubo, Chiba University, Japan
Yoshiihisa Maruyama, Chiba University, Japan
Yun Lu, Chiba University, Japan
Satoshi Kishimoto, National Institute for Materials Science, Japan
Yasubumi Furuya, Tohoku University, Japan

Abstract: The authors have been establishing the concept. Ssaster Mitigation and Sustainable Engineeringve been establishing the concept ay not occur for ion and Sustainable Engineenot occur for a long peri... It will be successfully
realized by novel structures and materials such as s and materials such as t ay not occur for ion and Sustainable E. Structures and devices for disaster mitigation consume lots oapanese earthquake and tsunami disasters on March 11, 2011, the authors have been exploring a new direction. Serious disasters may occur today, or may not occur for a long period of time. Structures and devices for disaster mitigation consume lots of money. So, they are better to be used daily and/or produce something useful such as energy for their monitoring, maintenance, corrosion suppression, self-repair, and so on. Compact and deployable structures are also very useful.

Several structures have been considered by the authors based on the above mentioned concept, that is, Smart River Banks, Multifunctional Artificial Forests, Smart Inflatable Tsunami Airbags, in conjunction with “Applications of Electroactive Polymers in Electrical Power Generation Using Ocean Waves” presented at the SPIE SS/NDE 2015 in San Diego as an invited presentation, and also, Smart Shelters, Smart Furniture, and so on. Some of them will be introduced in this presentation.

In addition, other related challenges in the world will be introduced such as the flap-gate type products (no energy, no operation Rising Seawall Ocean Wav etc.) developed by Hitachi Zosen Corporation (Hitz) in Japan, the Project MOSES in Italy, the LAYFIELD Aqua Dam in the USA, some deployable structures in Thailand, and so on. Especially, the flap-gate type products have been developed in a smart way and will be introduced in detail. Asanuma, Nakayasu et al. have been discussing how to enhance their smartness.

As for the general basic problems such as selection of materials, bonding of materials, long term durability, maintenance, repeatability, the authors have been trying in various ways. For example, in order to realize the deployable structures, lightweight materials such as aluminum alloys and carbon fiber reinforced plastics are better to be used instead of steels. To do this, relatively thick aluminum oxide layer was found to increase bonding strength and fracture toughness as well as to enhance corrosion resistance and prevent galvanic corrosion.

There exist other difficulties such as mutual understanding among mechanical engineers, civil engineers and many other people. The authors are trying to develop a research team covering variety of fields to work together by taking advantage/disadvantage of the location of Chiba University as a rt Shelters, Smart Furniture, and so on. Some of them will be introduced for Disaster Mitigation and Sustainability-Technical Section as a part of JSME (The Japan Society of Mechanical Engineers) M&P (Materials and Processing) Division to enhance Disaster Mitigation and Sustainable Engineering.

Biosketch:
Asanuma received Dr. Engineering from The University of Tokyo. After being a Research Associate at Institute of Industrial Science, The University of Tokyo and an Associate Professor at Chiba University, he became a Professor in the Department of Mechanical Engineering, Chiba University. He served as a chair of M&P Division of JSME. He started Active Material Systems-Technical Section of the division. He has been organizing sessions on Smart Materials and Structural Systems for MEJ (Mechanical Engineering Congress, Japan) as a chief organizer jointly with M&P (Materials & Processing), M&M (Materials & Mechanics), DMC (Dynamics, Measurement and Control) and Space Engineering Divisions of JSME. He also served as SPIE Conference Chair, Co-Chair, etc., and chairs/organizers of many other symposiums and workshops on Smart Materials and Structures. Recently, he proposed Disaster Mitigation and Sustainable Engineering and started System of Systems for Disaster Mitigation and Sustainability-Technical Section of the division. He has been organizing related sessions, forums and workshops. He has published over 70 journal papers, 90 conference papers, several books and patents, and has been in collaboration/cooperation with over 30 universities/institutes/companies around the world. He has delivered keynote/invited presentations about 50 times. He is a JSME Fellow and an IOP Fellow.
# Presentation Schedule for Wednesday

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<tr>
<th>Time</th>
<th>Joint MSEC-NAMRC-ICMP Invited Talks</th>
<th>GFS 116</th>
<th>VHE 217</th>
<th>SAL 101</th>
<th>SAL 126</th>
<th>EEB 248</th>
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<tr>
<td><strong>PARALLEL SESSION - 9</strong></td>
<td>ICM&amp;P Plenary: “Looking at tradition, Creating the future-DENTO MIRAI”, Dr. Hiroyuki HAMADA, Professor, Kyoto Institute of Technology. ICM&amp;P Keynote: “Smart Disaster Mitigation Based on Novel Materials and Structures”, Dr. Hiroshi Asanuma, Professor, Chiba University.</td>
<td>MSEC 3-4-2: Surface/Sub-surface Functionalization -2</td>
<td>MSEC 1-5-1: Additive Mfg.: Sensing &amp; Control - 1</td>
<td>MSEC 3-1-3: Composites Manufacturing - 3</td>
<td>MSEC 2-1-1: Joining/Assembly -1</td>
<td>MSEC 2-4-2: Non-traditional Mfg. Processes -2</td>
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<td>9:15 AM – 10:45 AM</td>
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<td>11:00 AM – 12:30 PM</td>
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<td><strong>PARALLEL SESSION - 12</strong></td>
<td>MSEC 4-8-3: Mfg. Equipment Design, Tooling &amp; Automation-3 (SOA Paper)</td>
<td>MSEC 1-4-1: Additive Mfg.: Environmental Sustainability - 1</td>
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<td>MSEC 4-2-4: Mfg. Data Analytics -4</td>
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<td>4:00 PM – 5:30 PM</td>
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**COLOR KEY:**

- Joint MSEC-NAMRC-ICMP Session
- NAMRC
- ICMP

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## PRESENTATION SCHEDULE FOR WEDNESDAY

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<th>GER 224</th>
<th>IRC 1016/10 17</th>
<th>PRB MPR</th>
<th>PRB PC</th>
<th>PRB SCR</th>
<th>HAR 101</th>
<th>ZHS 159</th>
<th>ZHS 252</th>
<th>ZHS 352</th>
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<tr>
<td>MSEC 1-5-2 - Additive Mfg.: Sensing &amp; Control - 2</td>
<td>MSEC 1-3-3 - Additive Mfg.: Micro &amp; Nano Scale - 3</td>
<td>MSEC 1-2-3 - Additive Mfg.: Part Functionality - 3</td>
<td>MSEC 2-3-9: Mfg. Process Modeling - 8</td>
<td>MSEC 2-4-4 + ICMP 2-2-1 (4347): Non-traditional Mfg. Processes -4</td>
<td>MSEC 3-2-3: Mtrs &amp; Processes for Energy Technologies -3</td>
<td>MSEC 4-5-6: Cloud Manufacturing -6</td>
<td>ICMP 3-3-5; 4317, 4369, 4372 (Measurements &amp; Non-destructive Evaluations -3)</td>
<td>ICMP 1-6-1; 4341, 4349 (Metals &amp; Matrix Composites -1)</td>
</tr>
<tr>
<td>NAMRC - TRACK 2 &quot;Manufacturing Processes&quot; - Electrochemical Operations</td>
<td>MSEC 1-3-4 - Additive Mfg.: Micro &amp; Nano Scale - 4</td>
<td>MSEC 1-2-4 - Additive Mfg.: Part Functionality - 4</td>
<td>X</td>
<td>ICMP1-4-3: 4427, 4366 (Shape Memory Alloys)</td>
<td>ICMP1-2-1; 4393, 4405, 4423 (Ceramics and Ceramic Matrix Composites -1)</td>
<td>MSEC 4-5-7: Cloud Manufacturing -7</td>
<td>ICMP 3-3-6; 4392, 4316, 4312 (Measurements &amp; Non-destructive Evaluations -2)</td>
<td>ICMP 4-1-1; 4358, 4364, 4361 (Science of Craftsman- ship - 1)</td>
</tr>
<tr>
<td>X</td>
<td>MSEC 1-3-5 - Additive Mfg.: Micro &amp; Nano Scale - 5</td>
<td>MSEC 2-5-5 + ICMP 2-6-1 (4386, #4359): Forming Processes - 5</td>
<td>MSEC 4-10-3: Intelligent Machining &amp; Inspection - 3</td>
<td>ICMP 3-3-2; 4311, 4315, 4390 (Mechanical Properties &amp; Strength)</td>
<td>ICMP1-2-2; 4414, 4411, 4441 (Ceramics and Ceramic Matrix Composites -2)</td>
<td>X</td>
<td>ICMP 4-2-1: 4380, 4430, 4439 (Smart Disaster Prevention: Novel Evaluation Method)</td>
<td>ICMP 4-1-7; 4328, 4370; 4365 (Science of Craftsman- ship - 2)</td>
</tr>
<tr>
<td>MSEC 2-4-3: Non-traditional Mfg. Processes -3</td>
<td>MSEC 1-5-3 - Additive Mfg.: Sensing &amp; Control - 3</td>
<td>ICMP1-6-2; 4321, 4304 (Metals and Metal Matrix Composites - 2)</td>
<td>MSEC 4-9-2: Intelligent Maintenance of Mfg. Systems -2</td>
<td>MSEC 5-4-3: Sustainability in Smart Manufacturing - 3</td>
<td>MSEC 5-1-3: Biomedical Devices -3</td>
<td>X</td>
<td>ICMP 4-2-2; 4389,4445, 4437, (Smart Disaster Prevention: Sensors and Devices - 1)</td>
<td>ICMP 4-1-3; 4357, 4400, 4344 (Processing - 1)</td>
</tr>
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</table>
8:00 am - 9:00am Keynote: Scott Willoughby (Northrop Grumman)
“JAMES WEBB SPACE TELESCOPE TALK”
Room: Ronald Tutor Campus Center Ballroom (RTCC Ballroom)

9:15 am - 10:00am JSME Pleanary Talk: Prof. Hiroyuki Hamada (Kyoto Institute of Technology)
“LOOKING AT TRADITION, CREATING THE FUTURE - DENTO MIRAI”
Room: SGM 123

10:00 am - 10:45am JSME Keynote: Prof. Hiroshi Asanuma (Chiba University)
“SMART DISASTER MITIGATION BASED ON NOVEL MATERIALS AND STRUCTURES”
Room: SGM 123
9:15am – 10:45am Technical Parallel Sessions - 9

**MSEC 3-4-2 Surface and Sub-Surface Functionalization: Metals**

**GFS 116**
Session Organizer: Hitomi Yamaguchi
Session Co-Organizer: Rahul Chaudhari

MSEC2017-2746 STATIC RECRYSTALLIZATION BEHAVIOR OF A NITROGEN CONTROLLED Z2CN19-10 AUSTENITIC STAINLESS STEEL
*Min Luo, Chun Xu, Bing Zhou, Yan-hui Guo, Rong-bin Li*

MSEC2017-2847 ULTRASONIC NANO-CRYSTAL SURFACE MODIFICATION ASSISTED GAS NITRIDING OF Ti6AL4V ALLOY
*Jun Liu, Zhencheng Ren, Chi Ma, Yalin Dong, Chang Ye*

**MSEC2017-3080 FABRICATION AND CHARACTERIZATION OF A BIOCOMPATIBLE COATING FORMED ON A HEAT-TREATED MAGNESIUM ALLOY USING MICRO-ARC OXIDATION**
*Hamdy Ibrahim, Mohammad Elahinia*

**MSEC 1-5-1 Measurement Science for Metal-Based Additive Manufacturing**

**VHE 217**
Session Organizer: Prahalad Rao
Session Co-Organizer: William Carter

MSEC2017-3119 MEASUREMENT SCIENCE FOR METAL-BASED ADDITIVE MANUFACTURING
*Jarred Heigel*

MSEC2017-2909 A METHODOLOGY FOR PREDICTING POROSITY FROM THERMAL IMAGING OF MELT POOLS IN ADDITIVE MANUFACTURING THIN WALL SECTIONS
*Mojtaba Khanzadeh, Sudipta Chowdhury, Linkan Bian, Mark Tschopp*

MSEC2017-2657 MONITORING OF MOLTEN POOL THERMAL HISTORY AND ITS SIGNIFICANCE IN LASER CLADDING PROCESS
*Gopinath Muvvala, Debapiya Patra Karmakar, Ashish Kumar Nath*

**MSEC 3-1-3 Composites Interlaminar Toughening**

**SAL 101**
Session Organizer: Christopher Hansen
Session Co-Organizer: Konstantine Fetfatsidis

MSEC2017-2981 INTERLAMINAR TOUGHENING OF GFRP: PART 1 ?ÇÖ IMPROVED DIFFUSION AND PRECIPITATION
*Dakai Bian, Bradley R. Beeksma, Dong-Jin Shim, Marshall Jones, Y Lawrence Yao*

MSEC2017-2982 INTERLAMINAR TOUGHENING OF GFRP: PART 2 ?ÇÖ CHARACTERIZATION AND NUMERICAL SIMULATION OF CURING KINETICS
*Dakai Bian Bradley R. Beeksma, Dong-Jin Shim, Marshall Jones, Y Lawrence Yao*
MSEC2017-2659 DEVELOPMENT OF HYBRID COMPOSITES (AL-SIC-C) THROUGH STIR CASTING: MACHINABILITY STUDIES
Satyanarayana Kosaraju, Venu Gopal Anne, Swapnil Gosavi

**MSEC 2-1-1 Numerical modeling**

Session Organizer: Wayne Cai
Session Co-Organizer: Jingjing Li

MSEC2017-3019 FINITE ELEMENT ANALYSIS OF THE FRICTION STIR FORMING PROCESS
Sladjan Lazarevic, Scott Miller, Grant Kruger, Theo van Niekerk, Blair Carlson

MSEC2017-3034 SIMULATIONS OF MICROSTRUCTURE EVOLUTION DURING FRICTION STIR BLIND RIVETING USING A CELLULAR AUTOMATON METHOD
Avik Samanta, Ninggang Shen, Haipeng Ji, Weiming Wang, Hongtao Ding, Jingjing Li

MSEC2017-3092 INVESTIGATION ON THE EFFECTS OF PROCESS PARAMETERS ON DEFECT FORMATION IN FRICTION STIR WELDED SAMPLES VIA PREDICTIVE NUMERICAL MODELING AND EXPERIMENTS
Abhishek Ajri, Yung Shin

**MSEC 2-4-2 Advances in Nontraditional Manufacturing Processes-2**

Session Organizer: Dong Lin
Session Co-Organizer: Shiv Shailendar

MSEC2017-2781 CONTROL OF PRESSING FORCE IN MAGNETIC ABRASIVE FINISHING USING PERMANENT MAGNET END-MILL TOOL
Lei Ma, Toshiki Hirogaki, Eiichi Aoyama, Furuki Tatsuya, Wei Wu

MSEC2017-2927 CORRELATION OF PROCESS PARAMETERS TO SURFACE INTEGRITY RESPONSIBLE FOR WEAR RESISTANCE OF HVOF SPRAYED WC-NI COATINGS
P.C. Du, X.P. Zhu, Y. Meng, M.K. Lei, D.M. Guo

MSEC2017-2965 STUDY ON KEY METHODS OF ON-MACHINE MICRO MILLING CUTTER CONDITION INSPECTION BASED ON MACHINE VISION
Xi ZHANG, Benzheng Zhang, Yuanyuan Shi, Bo Shang

**MSEC 1-5-2 Strategies for Geometry and Dimensional Control in Additive Manufacturing**

Session Organizer: Olga Wodo
Session Co-Organizer: Linkan Bian

MSEC2017-2794 ASSESSING THE GEOMETRIC INTEGRITY OF ADDITIVE MANUFACTURED PARTS FROM POINT CLOUD DATA USING SPECTRAL GRAPH THEORETIC SPARSE REPRESENTATION-BASED CLASSIFICATION
M. Samie Tootooni, Prahalad Rao, Ashley Dsoouza, Ryan Donovan, Zhenyu (James) Kong, Peter Borgesen

MSEC2017-2892 ACCELERATED GEOMETRY ACCURACY OPTIMIZATION OF ADDITIVE MANUFACTURING PARTS
Amir M. Aboutaleb, Linkan Bian, Prahalad Rao, Mark Tschopp

MSEC2017-2991 VISION-BASED REAL-TIME LAYER ERROR QUANTIFICATION FOR ADDITIVE MANUFACTURING
Haedong Jeong, Minsub Kim, Bumsoo Park, Seungchul Lee
MSEC 1-3-3 Advances in Micro- and Nano- Additive Manufacturing – 3
IRC 1016/1017
Session Organizer: Paul R. Chiarot
Session Co-Organizer: Ping Guo

MSEC2017-2893 DEPOSITION OF BEAD ARRAYS WITH VARIABLE DIAMETER BY SELF-FOCUSING OF ELECTROHYDRODYNAMIC JETS
Nicolas Martinez-Prieto, Gabriela Fratta, Jian Cao, Kornel Ehmann

MSEC2017-2960 STUDY OF MICROSCALE THREE-DIMENSIONAL PRINTING USING NEAR-FIELD MELT ELECTROSPINNING
Xiangyu You, Chengcong Ye, Ping Guo

MSEC2017-3032 STRUCTURE OF ELECTROSPRAY PRINTED DEPOSITS FOR SHORT SPRAY TIMES
Nicholas Brown, Yaqun Zhu, Ao Li, Mingfei Zhao, Xin Yong, Paul R. Chiarot

MSEC 1-2-3 Modeling, Optimization & Process Development Part1
PRB MPR
Session Organizer: Alessandro Fortunato
Session Co-Organizer: Alessandro Ascarì

MSEC2017-2663 EFFICIENT PROCESS PLANNING STRATEGIES FOR ADDITIVE MANUFACTURING
Uppili Srinivasan Venkatesan, Sanjay S. Pande

MSEC2017-2796 MULTI-OBJECTIVE BUILD ORIENTATION OPTIMIZATION FOR POWDER BED FUSION BY LASER
Salah Eddine Brika, Yaoyao Fiona Zhao, Mathieu Brochu, Justin Mezzetta

MSEC2017-2951 PROCESS DEVELOPMENT FOR A ROBOTIZED LASER WIRE ADDITIVE MANUFACTURING
Meysam Akbari, Yaoyu Ding, Radovan Kovacevic

MSEC 2-3-9 Advanced Milling Process Modeling
PRB PC
Session Organizer: Zhipeng Pan,
Session Co-Organizer: Xiaohong Lu, Yixuan Feng,

MSEC2017-2906 DISCRETE ELEMENT SIMULATION OF THE STRESS WAVE IN HIGH SPEED MILLING
Yifei Jiang, Jun Zhang, Yong He, Hongguang Liu, Afaque R. Memon, Wanhua Zhao

MSEC2017-2997 EFFECTS OF TOOL NOSE CORNER RADIUS AND MAIN CUTTING-EDGE RADIUS ON CUTTING TEMPERATURE IN MICRO-MILLING INCONEL 718 PROCESS
Xiaohong Lu, Hua Wang, Zhenyuan Jia, Likun Si, Steven Liang

MSEC2017-2999 A NEW METHOD FOR THE PREDICTION OF MICRO-MILLING TOOL BREAKAGE
Xiaohong Lu, Haixing Zhang, Zhenyuan Jia, Yixuan Feng, Steven Liang
MSEC 2-4-4 & ICMP 2-2-1 Advances in Nontraditional Manufacturing Processes-4
PRB SCR
Session Organizer: Zhigang Wang
Session Co-Organizer: Pedram Parandoush, Murali Sundaram

MSEC2017-2723 INVESTIGATION OF THE WATER GUIDED LASER MICRO-JET MACHINING OF AERO ENGINE COMPONENTS
Zhigang Wang

ICMP2017-4347 ORIENTATION BEHAVIOR OF PLATE-LIKE CERAMIC PARTICLES BY DIFFERENTIAL SPEED POWDER ROLLING
Kazunari Shinagawa, Qi Feng

MSEC 3-2-3 Integration and Measurements in Energy Applications
HAR 101
Session Organizer: Nilesh Kumar,
Session Co-Organizer: Aleksandra Fortier

MSEC2017-2735 ENERGY EFFICIENCY STATE IDENTIFICATION IN MILLING PROCESSING BASED ON IMPROVED HMM
Yun Cai, Hua Shao

MSEC2017-2834 IMPROVING THE ENERGY EFFICIENCY OF ADSORPTION CHILLERS BY INTENSIFYING THERMAL MANAGEMENT SYSTEMS IN SORBENT BEDS
Brian K. Paul, Kijoon Lee, Hailei Wang

MSEC 4-5-6 Cloud Manufacturing VI
ZHS 159
Session Organizer: Yujie Chen
Session Co-Organizer: Benjamin Gernhardt

MSEC2017-2720 ORDER DATASET RELEASE SCHEME BASED ON SAFE K-ANONYMIZATION FOR PRIVACY PROTECTION IN CLOUD MANUFACTURING
Hui Xiu, Xuemei Jiang, Xiaomei Zhang

MSEC2017-2904 RESEARCH ON DATA GENERATION METHOD IN CLOUD MANUFACTURING SIMULATION PLATFORM
Lin Zhang, Chun Zhao

MSEC2017-3006 IMPLEMENTATION OF A KNOWLEDGE-BASED PRODUCTION PLANNING INCLUDING A DIRECT MANIPULATIVE PROCESS EDITOR AND A MEDIATOR ARCHITECTURE
Benjamin Gernhardt, Matthias Hemmje, Tobias Vogel, Lihui Wang
ICMP 3-3-5 Measurements and Nondestructive Evaluations-3

ZHS 252
Session Organizer: Hideo Cho
Session Co-Organizer: Ikuo Ihara

Heiya Yamasaki, Tatsuro Kosaka, Kazuhiro Kusukawa

ICMP2017-4317 EVALUATION OF LOCAL STRAIN FLUCTUATION OF STRUCTURES BY SENSING LAYERS WITH BUILT-IN RAYLEIGH SCATTERING-BASED DISTRIBUTED FIBER-OPTIC SENSORS
Tatsuro Kosaka, Yuki Handa, Kazuhiro Kusukawa, Masayuki Kitamura

ICMP2017-4369 FEM SIMULATION AND EXPERIMENTAL EVALUATIONS USING AN FBG SENSOR OF PROCESS-INDUCED STRAIN OF REINFORCEMENTS OF FRP
Heiya Yamasaki, Tatsuro Kosaka, Kazuhiro Kusukawa

ICMP2017-4372 IDENTIFICATION OF DAMAGE TYPES IN COMPOSITES BASED ON REMOTE AE MEASUREMENT WITH A FIBER-OPTIC SENSOR
Yoji Okabe, Fengming Yu, Naoki Shigeta

ICMP 1-6-1 Metals and Metal Matrix Composites I

ZHS 352
Session Organizer: Tetsuro Yanaseko,
Session Co-Organizer: Takahiro Ohashi

ICMP2017-4341 MICROSTRUCTURES AND MECHANICAL PROPERTY OF INTERMETALLIC COMPOUNDS REINFORCED COMPOSITES
Yongbum Choi, Zhefeng Xu, Kazuhiro Matsugi, Kenjiro Sugio, Gen Sasaki

ICMP2017-4349 EVALUATION OF SPATIAL DISTRIBUTION OF SECOND PHASE IN PARTICLE DISPERSED COMPOSITES WITH MACHINE LEARNING TECHNIQUE
Kenjiro Sugio, Yosuke Ohtani, Yongbum Choi, Gen Sasaki
11:00am – 12:30pm Technical Parallel Session - 10

NAMRC - TRACK 2 Manufacturing Processes - Incremental Operations
GFS 116
Chairman: Steven Schmid

NAMRC-99 PREDICTION OF FORMING FORCES IN SINGLE POINT INCREMENTAL FORMING
Ankush Bansal, Rakesh Lingam, Sateesh Kumar Yadav and N Venkata Reddy

NAMRC-121 A NOVEL MODIFICATION TO THE INCREMENTAL FORMING PROCESS, PART 1: MULTI-DIRECTIONAL TOOLING
Tyler Grimm, Ihab Ragai and John Roth

NAMRC-122 A NOVEL MODIFICATION TO THE INCREMENTAL FORMING PROCESS, PART 2: VALIDATION OF THE MULTI-DIRECTIONAL TOOLING METHOD
Tyler Grimm, Ihab Ragai and John Roth

NAMRC - TRACK 3 Additive Manufacturing - Advanced Materials 1
VHE 217
Chairman: Meisam Salahshoor

NAMRC-115 MANUFACTURING OF SMART COMPOSITES WITH HYPERELASTIC PROPERTY GRADIENTS AND SHAPE MEMORY USING FUSED DEPOSITION
Kevin Estelle, Dylan Blair, Kent Evans and Arda Gozen

NAMRC-95 FABRICATION OF FUNCTIONALLY GRADED POROUS POLYMER STRUCTURES USING THERMAL BONDING LAMINATION TECHNIQUES
Ying Zhang and Jyhwen Wang

NAMRC-163 PHASE TRANSFORMATION AND SHOCK SENSOR RESPONSE OF ADDITIVELY MANUFACTURED PIEZOELECTRIC PVDF
Joshua Tarbutton, Tue Le, Greg Helfrich and Max Kirkpatrick

NAMRC - TRACK 2 Manufacturing Processes - Machining 3
SAL 101
Chairman: Chandra Nath

NAMRC-101 DEVELOPMENT OF NOVEL CBN CUTTING TOOL FOR HIGH SPEED MACHINING OF INCONEL 718 FOCUSING ON COOLANT BEHAVIORS
Tatsuya Sugihara, Haruki Tanaka and Toshiyuki Enomoto

NAMRC-129 EXPERIMENTAL EVALUATION OF DIRECT LASER ASSISTED TURNING THROUGH A SAPPHIRE TOOL
Yuan Wei, Chaneel Park and Simon Park

NAMRC-132 AN INVESTIGATION OF SIDE FLOW DURING CHIP FORMATION IN ORTHOGONAL CUTTING
Rui Liu, Elijah Eaton, Mendy Yu and Jason Kuang

91
NAMRC - TRACK 2 Manufacturing Processes - Finishing Operations 3
SAL 126
Chairman: Masakazu Soshi

NAMRC-42 UNDERSTANDING FLEXIBLE ABRASIVE BRUSH BEHAVIOUR FOR DOUBLE DISK MAGNETIC ABRASIVE FINISHING BASED ON FORCE SIGNATURE
Prateek Kala, Varun Sharma, Girish Verma and Pulak Pandey

NAMRC-94 INVESTIGATION ON GRINDABILITY OF MEDICAL IMPLANT MATERIAL USING VITREOUS BOND SILICON CARBIDE GRINDING WHEEL
Suya Prem Anand P, Arunachalam N and Vijayaraghavan L

NAMRC-174 THERMO-PHYSICAL MODELLING OF TRACK WIDTH DURING LASER POLISHING OF H13 TOOL STEEL
Shirzad Mohajerani, Joshua D. Miller, O. Remus Tutunea-Fatan and Evgueni Bordatchev

NAMRC - TRACK 2 Manufacturing Processes - Milling 1
EEB 248
Chairman: Wayne Cai

NAMRC-76 AMPLITUDE RATIO: A NEW METRIC FOR MILLING STABILITY IDENTIFICATION
Mark Rubeo and Tony Schmitz

NAMRC-114 EFFECT OF ROBOT DYNAMICS ON THE MACHINING FORCES IN ROBOTIC MILLING
Lejun Cen and Shreyes Melkote

NAMRC-144 INVESTIGATION OF CHIP THICKNESS AND FORCE MODELLING OF TROCHOIDAL MILLING
Abram Pleta, Farbod Akhavan Niaki and Laine Mears

NAMRC - TRACK 2 "Manufacturing Processes" - Electrochemical Operations
GER 224
Chairman: Bruce L. Tai

NAMRC-110 EXPERIMENTAL STUDY ON THE POROSITY OF ELECTROCHEMICAL NICKEL DEPOSITS
Abishek B. Kamaraj, Hirdayesh Shrestha, Emily Speck and Murali Sundaram

NAMRC-150 SOLID STATE ELECTROCHEMICAL DIRECT WRITING OF COPPER NANOSTRUCTURES ON AN ION CONDUCTIVE PHOSPHATE GLASS USING ATOMIC FORCE MICROSCOPY
Shama Barna, Arun Ramanathan, Kyle Jacobs, Glennys Mensing, Daniel Shoemaker and Placid Ferreira

NAMRC-31 A COMPARATIVE STUDY ON MICRO-ELECTRO-DISCHARGE-MACHINED SURFACE CHARACTERISTICS OF Ni-Ti AND Ti-6AL-4V WITH RESPECT TO BIOCOMPATIBILITY
Muhammad Jahan, Pegah Kakavand and Farshid Alavi

MSEC 1-3-4 ADVANCES IN MICRO- AND NANO- ADDITIVE MANUFACTURING – 4
IRC 1016/1017
Session Organizer: Michael Cullinan
Session Co-Organizer: Xuan Song

MSEC2017-2811 EFFECT OF PARTICLE SHAPE ON NECK GROWTH AND SHRINKAGE OF NANOPARTICLES
Elham Mirkoohi, Rajiv Malhotra
MSEC2017-3075 POLARIZATION EFFECT ON OUT OF PLANE CONFIGURED NANOPARTICLE PACKING
Anil Yuksel, Michael Cullinan, Jayathi Murthy

MSEC2017-3074 INVESTIGATION OF THE CORRELATION BETWEEN MICRO-SCALE PARTICLE DISTRIBUTION IN 3D PRINTING AND MACROSCOPIC COMPOSITE PERFORMANCE
Lu Lu, Erina Baynojir Joyee, Yayue Pan

MSEC 1-2-4 Characterization of Material & Component Properties Part 2
PRB MPR
Session Organizer: Alessandro Ascari
Session Co-Organizer: Alessandro Fortunato

MSEC2017-2949 CHARACTERIZATION OF MATERIAL BEHAVIOR OF THE FUSED DEPOSITION MODELING PROCESSED PARTS
Madhukar Somireddy, Aleksander Czekanski,

MSEC2017-3015 PROCESS EFFECT ON PART SURFACE ROUGHNESS IN POWDER-BED ELECTRON BEAM ADDITIVE MANUFACTURING
Subin Shrestha, Y. Kevin Chou

MSEC2017-3061 DYNAMIC RESPONSE OF 3D-PRINTED BI-MATERIAL STRUCTURE USING DROP WEIGHT IMPACT TEST
Anish Ravindra Amin, Yi-Tang Kao, Bruce Tai, Jyhwen Wang

ICMP 1-4-3 Shape memory alloys and magnetostrictive alloys
PRB SCR
Session Organizer: Fumio Narita

ICMP2017-4366 HIGH THROUGHPUT CHARACTERIZATION METHOD FOR GLASS TRANSITION OF TI-NI-ZR HIGH FORMABLE SHAPE MEMORY ALLOYS BY MEASURING ELECTRICAL RESISTIVITY
Junpei Sakurai, Motoki Murakami, Mizue Mizoshiri, Seiichi Hata

ICMP2017-4427 MAGNETIC AND MAGNETOSTRICTIVE PROPERTIES IN HEAT-TREATED CO-FE WIRE FOR DESIGN OF SMART MATERIAL/DEVICE
Takahiro Yamazaki, Takahisa Yamamoto, Yasubumi Furuya, Wataru Nakao

ICMP 1-2-1 Ceramics and Ceramic Matrix Composites I
HAR 101
Session Organizer: Yasuo Kogo
Session Co-Organizer: Shuichi Wakayama

ICMP2017-4393 EXPERIMENTAL CHARACTERIZATION OF THERMAL SHOCK FRACTURE IN CERAMICS UNDER VARIOUS STRESS CONDITIONS
Shuichi Wakayama, Daiki Chiba, Fumito Matsuoka, Katsumi Yoshida, Takenobu Sakai

ICMP2017-4405 MICROCRACK OBSERVATIONS OF SiC FIBER/SiC COMPOSITE UNDER TENSILE LOADING USING DIGITAL IMAGE CORRELATION
Masashi Sato, Tatsuya Kikuta, Takuya Aoki, Toshio Ogawara

ICMP2017-4423 MECHANICAL PROPERTIES AND OXIDATION RESISTANCE OF SI-ALLOY MELT-INFILTRATED TYRANNO ZMI FIBER COMPOSITES
Takuya Aoki, Toru Tsunoura, Katsumi Yoshida, Toyohiko Yano, Toshio Ogawara
MSEC2017-2719 MULTI-TENANT ACCESS CONTROL MODEL FOR CLOUD MANUFACTURING
Qianwen Chen, Zude Zhou, Xiaomei Zhang, Xuemei Jiang

MSEC2017-2752 PRICING METHOD FOR SERVICE-ORIENTED MANUFACTURING WITH SUPPORT VECTOR MACHINE
Qiunan Meng, Jian Lou, Xun Xu, Shiqiang Yu

MSEC2017-3003 DATA-DRIVEN THERMAL COMFORT PREDICTION WITH SUPPORT VECTOR MACHINE
Bo Peng, Sheng-Jen hsieh

ICMP2017-4312 THE MEASURING TECHNIQUE OF THE TEMPERATURE IN A SPECIMEN DURING THE ROTATING BENDING FATIGUE TEST
Taizoh Yamamoto, Benning Lian, Koji Gotoh

ICMP2017-4392 NONDESTRUCTIVE TESTING METHOD FOR CONCRETE STRUCTURES BY USING WATER JET
Kazuya Mori, Saeko Tokuomi

ICMP2017-4316 IN SITU ESTIMATION OF SUPPORT REACTION ON THIN SHEETSUBJECTED TO LOCAL COMPRESSION USING DATA ASSIMILATION
Yoshino Kishimoto, Yukiyoshi Kobayashi, Toshihisa Ohtsuka, Shin Yamagata

ICMP2017-4358 INVESTIGATION FOR TACIT KNOWLEDGE ON THE BENDING TECHNIQUE OF FLORAL MATERIALS IN IKEBANA
Akihiko Goto, Yuki Ikenobo, Norihito Yamaguchi, Hiroyuki Hamada, Norimichi Nanami, Hayato Nakatani

ICMP2017-4364 SKILL ANALYSIS OF AN EXPERT IN KIOKE PRODUCTION
Asami Nakai, Mayuko Toyooka, Takeshi Ueshiba, Shinya Mori, Ken Imanishi, Syuhei Yasuda, Hayato Nakatani, Norimichi Nanami, Hiroyuki Hamada, Akihiko Goto

ICMP2017-4361 THE SELECTION METHOD FOR EXCELLENT KYOTO BOWS BASED ON THE BOW FORCE DRAW CURVE
Norimichi Nanami, Kanjuro Shibata, Syuhei Yasuda, Kazuki Yamashiro, Shinji Nojima, Ken Imanishi, Shinya Mori, Hiroyuki Hamada, Akihiko Goto, Hayato Nakatani
2:15pm – 3:45pm Technical Parallel Session - 11

NAMRC - TRACK 2 Manufacturing processes - Incremental Operations 2
GFS 116
Chairman: Yuebin Guo

NAMRC-151 STUDY OF ULTRASONICALLY PROCESSED POLYMER-NANOPARTICLE SOLUTIONS FOR ELECTROSPINNING
Stephanie Hulsey, Saheem Absar and Hongseok Choi

NAMRC-47 CONTROLLING PRODUCT STIFFNESS BY AN INCREMENTAL SHEET METAL FORMING PROCESS
Daniel Hesse, Florian Hoppe and Peter Groche

NAMRC-93 ON THE FRACTURE CHARACTERIZATION IN DOUBLE-SIDED INCREMENTAL FORMING OF Ti6Al4V SHEETS AT ELEVATED TEMPERATURES
Beatrice Valoppi, Zixuan Zhang, Muyang Deng, Andrea Ghiotti, Stefania Bruschi, Kornel F. Ehamnn and Jian Cao

NAMRC - TRACK 3 Additive Manufacturing - Advanced Materials 2
VHE 217
Chairman: Meisam Salahshoor

NAMRC-84 SELECTIVE LASER SINTERING OF PHASE CHANGE MATERIALS FOR THERMAL ENERGY STORAGE APPLICATIONS
Malek Nofal, Yayue Pan and Said Al-Halalj

NAMRC-119 FEASIBILITY EXPLORATION OF SUPERALLOYS FOR AISI 4140 STEEL REPAIR USING LASER ENGINEERED NET SHAPING
Zhichao Liu, Weilong Cong, Hoyeol Kim, Fuda Ning, Qiuhong Jiang, Tao Li, Hong-Chao Zhang and Yingge Zhou

NAMRC - TRACK 2 Manufacturing Processes- Machining 4
SAL 101
Chairman: Iqbal Shareef

NAMRC-87 THIN-SLOTS MACHINING OF COMPLIANT NEEDLES FOR VIBRATION-ASSISTED MEDICAL INSERTION
Yuan-Shin Lee, Yi Cai and Jason Moore

NAMRC-125 3D FINITE ELEMENT MODELING BASED INVESTIGATIONS OF MICRO-TEXTURED TOOL DESIGNS IN MACHINING TITANIUM ALLOY Ti-6Al-4V
Alaa Olleak and Tugrul Ozel

NAMRC-71 FINISH TURNING OF Ti-6Al-4V WITH THE ATOMIZATION-BASED CUTTING FLUID (ACF) SPRAY SYSTEM
Chandra Nath, Shiv Kapoor and Anil Srivastava
NAMRC - TRACK 2 Manufacturing Processes - Finishing Operations 4
SAL 126
Chairman: Jian Cao

NAMRC-8 ANALYSIS OF SURFACE FINISH IMPROVEMENT DURING ULTRASONIC ASSISTED MAGNETIC ABRASIVE FINISHING ON CHEMICALLY TREATED TUNGSTEN SUBSTRATE
Nitesh Sihag, Prateek Kala and Pulak Mohan Pandey

NAMRC-27 SURFACE FINISH OF A HARDENED STAINLESS STEEL USING A NEW BURNISHING TOOL
Fang-Jung Shiou, Shih-Ju Huang, Albert Shih, Jiang Zhu and Masahiko Yoshino

NAMRC-180 LONGITUDINAL MILLING AND FINE ABRASIVE FINISHING OPERATIONS TO IMPROVE SURFACE INTEGRITY OF METAL AM COMPONENTS
Ashif Iquebal, Skander Amri, Sanjay Shrestha, Guha Manoharan, Satish Bukkapatnam and Zimo Wang

NAMRC - TRACK 2 "Manufacturing Processes" - Milling 2
EEB 248
Chairman: Ed Smith

NAMRC-23 A Study of Milling Surface Quality during Period-2 Bifurcations
Andrew Honeycutt and Tony Schmitz

NAMRC-182 Time-averaged and instantaneous mechanistic models using artificial force synthesis in helical end milling
Raja Kountanya, Changsheng Guo and Daniel Viens

MSEC 1-3-5 Advances in Micro- and Nano-Additive Manufacturing – 5
IRC 1016/1017
Session Organizer: Chi Zhou
Session Co-Organizer: Heng Pan

MSEC2017-2684 TOOL PATH PLANNING FOR DIRECTIONAL FREEZING BASED 3D NANO PRINTING PROCESS
Guanglei Zhao, Chi Zhou, Dong Lin

MSEC2017-2779 ACTIVE MIXING NOZZLE FOR MULTI-MATERIAL AND MULTI-SCALE 3D PRINTING
Hongbo Lan

MSEC2017-2900 POWDER-BASED ADDITIVE MANUFACTURING OF LI-ION BATTERIES AND MICROPowDER MIXING CHARACTERISTICS
Brandon Ludwig, Jin Liu, Zhangfeng Zheng, Yan Wang, Heng Pan

MSEC 2-5-5 & ICMP 2-6-1 Forming Processes V: Modeling & Experiments
PRB MPR
Session Organizer: Rajiv Malhotra, Oregon State University, Corvallis, OR, United States
Session Co-Organizer: Ziqiang Sheng, GM, Warren, MI, United States, Katsuyoshi Kondoh, Osaka University, Suita, Osaka, Japan

MSEC2017-2797 IMPACT OF NON-ISOTHERMAL WARM ROLLING ON MICROSTRUCTURE, TEXTURE AND MECHANICAL PROPERTIES
Chun Xu, Xing-zhou AN, Xiao-hua RAO, Ya-nan Li

ICMP2017-4386 COLD FORMING CHARACTERISTICS OF WROUGHT MAGNESIUM ALLOYS
Hisaki Watari, Hayatto Aso, Kazuhito Tsuruoka

96
ICMP2017-4359 FABRICATION OF FUNCTIONALLY GRADED ALUMINUM FOAM AND ITS COMpressive PROPERTIES
Yoshihiko Hangai, Takao Utsunomiya, Tomoaki Morita, Osamu Kuwazuru

MSEC 4-10-3 Monitoring, Sensing and Control - Session 3
PRB PC
Session Organizer: Radu Pavel
Session Co-Organizer: Mathew Kuttolamadom

MSEC2017-2641 DESIGN OF HARDWARE TCP/IP STACK FOR SENSING SYSTEMS INTENDED FOR MONITORING OF MECHANICAL EQUIPMENT
Zhengying Li, Zhiqiang Xu, Quan Liu

MSEC2017-3027 EMPIRICAL MODELING OF MATERIAL REMOVAL CONSIDERING TOOL CONDITION IN CHEMICAL MECHANICAL PLANARIZATION PROCESS
Zhenhua Wu

MSEC2017-3022 DEVELOPMENT OF AN INTEGRATED MELT MODULATION SYSTEM TO MANIPULATE COLD-RUNNER INJECTION MOLDING PROCESSING PARAMETERS AND THEIR EFFECTS ON FINAL PRODUCT PHYSICAL AND OPTICAL PROPERTIES
Majed Alsarheed

ICMP 3-3-2 Mechanical Properties and Strength
PRB SCR
Session Organizer: Masaaki Itabashi
Session Co-Organizer: Kazuya Mori

ICMP2017-4311 EFFECT OF CRACK CLOSURE ON SMALL CRACK PROPAGATION IN A POLycrystalline Ni-BASE SUPERALLOy UNDER TMF CONDITION
Yasuhiro Yamazaki

ICMP2017-4315 DEVELOPMENT OF CLAMP FORCE DETECTION WRENCH FOR BOLT/NUT ASSEMBLIES
Shinji Hashimura, Yujiro Sekido, Kyoichi Komatsu

ICMP2017-4390 MECHANICAL PROPERTIES MEASUREMENT OF MICRO BORON CARBIDE SAMPLES SIMULATING THE FUEL DEBRIS
Moriyasu Kanari, Naoki Iitsuka, Keita Tominaga

ICMP 1-2-2 Ceramics and Ceramic Matrix Composites II
HAR 101
Session Organizer: Shuichi Wakayama
Session Co-Organizer: Yasuo Kogo

ICMP2017-4411 FRACTGRAPHIC ANALYSIS ON COMPETITION BETWEEN CRACK PROPAGATION AND SELF-HEALING IN SELF-HEALING CERAMICS AT HIGH TEMPERATURE
Wataro Nakao, Lee Jang-Won

ICMP2017-4414 INVESTIGATION OF SELF-HEALING ABILITY OF AL4SiC4 AS HEALING AGENT
Natsuko Kimura, Wataru Nakao

ICMP2017-4441 MECHANICAL PROPERTIES OF SI-BASED BOND COAT MATERIALS IN ENVIRONMENTAL BARRIER COATING SYSTEM: EFFECT OF HEAT TREATMENT
Ryo Inoue, Yuki Fujii, Syou Usami, Kazuma Chikamoto, Yasuo Kogo
ICMP 4-2-1 Novel Evaluation Method
ZHS 252
Session Organizer: Kyoichi Nakayasu

ICMP2017-4380 DYNAMICS OF SMART INFLATABLE TSUNAMI AIRBAGS (TABS) FOR TSUNAMI DISASTER MITIGATION
Mohsen Shahinpoor, Hiroshi Asanuma

ICMP2017-4430 RECENT ADVANCES IN DISASTER MITIGATION AND SUSTAINABLE ENGINEERING
Hiroshi Asanuma

ICMP2017-4439 DAMAGE DETECTION METHOD FOR THE STRUCTURAL PARTS OF THE LARGE CONSTRUCTIONS BY MOIRÄ© METHOD
Satoshi Kishimoto

ICMP 4-1-7 Science of Craftsmanship II
ZHS 352
Session Organizer: Norimichi Nanami
Session Co-Organizer: Hiroyuki Hamada

ICMP2017-4328 TECHNOLOGY EVALUATION ON PAPER TUBES MANUFACTURE BY COMPARING BETWEEN EXPERT AND NON-EXPERT
Mitsunori Suda, Takanori Kitamura, Zhiyuan Zhang, Hiroyuki Hamada

Reiko Furoi, Shodai Kawakatsu, Kiyoko Kiso, Hiroyuki Hamada, Hayato Nakatani, Norimichi Nanami, Akihiko Goto

ICMP2017-4365 THE DEVELOPMENT IN THE MAKING PROCESS OF SILK-SCREEN PRINTED JAPANESE TILES
Hayato Nakatani, Masaki Sakata, Yoshito Nakano, Tomoko Ota, Masahisa Asada, Hiroyuki Hamada, Norimichi Nanami, Akihiko Goto
4:00 pm – 5:30 pm Technical Parallel Session - 12

MSEC 4-8-3 Machining & Process Control -2
GFS 116
Session Organizer: Burak Sencer
Session Co-Organizer: Durul Ulutan

MSEC2017-2611 ADAPTING WAREHOUSE MANAGEMENT SYSTEMS TO THE REQUIREMENTS OF THE EVOLVING ERA OF INDUSTRY 4.0
Cyril Alias, Udo Salewski, Viviana Elizabeth Ortiz Ruiz, Frank Eduardo Alarcón Olalla, José do Egito Neirão Reymão, Bernd Noche

MSEC2017-3104 PROCESS AND OPERATIONS CONTROL IN MODERN MANUFACTURING (STATE OF THE ART PAPER)
Dragan Djurdjanovic, Lin Li, Laine Mears, Farbod Akhavan Niaki, Asad Ul Haq

MSEC 1-4-1 Environmental Sustainability of Additive Manufacturing -1
VHE 217
Session Organizer: William Bernstein
Session Co-Organizer: Lin Li

MSEC2017-2871 MEASURING THE COMPLEXITY OF ADDITIVE MANUFACTURING SUPPLY CHAINS
Ardeshir Raihanian Mashhadi, Sara Behdad

MSEC2017-2957 EVALUATION OF ENVIRONMENTAL SUSTAINABILITY FOR ADDITIVE MANUFACTURING BATCH PRODUCTION
Yiran Yang, Lin Li

MSEC2017-3007 CHARACTERIZATION OF PARTICLE EMISSION FROM FUSE DEPOSITION MODELING PRINTERS
Timothy Simon, Giovanny Aguilera, Fu Zhao

MSEC 5-2-3 Advances in Biomanufacturing of Tissue-Engineered Scaffolds – 3
SAL 126
Session Organizer: Jun Yin
Session Co-Organizer: Changxue Xu

MSEC2017-2898 BINGHAM FLUID-ASSISTED FABRICATION OF 3D VASCULAR-LIKE CONSTRUCTS OF INTERPENETRATING NETWORK HYDROGEL
Srikumar Krishnamoorthy, Mengyun Zhang, Hongtao Song, Changxue Xu

MSEC2017-2725 INVESTIGATING DIELECTRIC IMPEDANCE SPECTROSCOPY AS A NON-DESTRUCTIVE QUALITY ASSESSMENT TOOL FOR 3D CELLULAR CONSTRUCTS
Lokesh Karthik Narayanan, Trevor L. Thompson, Aditya Bhat, Binil Starly, Rohan A. Shirwaiker
MSEC 4-2-4 Data-Driven Optimization for Manufacturing Decision-Making
EEB 248
Session Organizer: Tangbin Xia
Session Co-Organizer: Weihong Guo

MSEC2017-2940 JOINT PRODUCTION AND MAINTENANCE DECISION-MAKING IN MIXED-MODEL ASSEMBLY SYSTEMS
Xi Gu, Weihong Guo

MSEC2017-3065 A MODIFIED DYNAMIC PROGRAMMING MODEL IN CONDITION-BASED MAINTENANCE OPTIMIZATION
Mengkai Xu, Md. Noor E Alam, Sagar Kamarthi

MSEC 2-4-3 Advances in Nontraditional Manufacturing Processes-3
GER 224
Session Organizer: Ning He
Session Co-Organizer: Sagil James

MSEC2017-2993 EFFECT OF ARC-CURRENT AND PARTICLE MORPHOLOGY ON FRACTURE TOUGHNESS OF PLASMA SPRAYED ALUMINIUM OXIDE COATING
Simanchal Kar, Partha Pratim Bandyopadhyay, Soumitra Paul

MSEC2017-3035 LASER SURFACE ENGINEERING OF HIERARCHY HYDROXYAPATITE AEROgel FOR BONE TISSUE ENGINEERING
Pedram Parandoush, Hanxiong Fan, Xiaolei Song, Dong Lin

MSEC2017-3072 TRIBOLOGICAL PROPERTIES OF TEXTURED CEMENTED CARBIDE SURFACES OF DIFFERENT WETTABILITY PRODUCED BY PULSE LASER
Xiuqing Hao, Xiaolu Song, Liang Li, Ning He

MSEC 1-5-3 Process Monitoring in Additive Manufacturing I
IRC 1016/1017
Session Organizer: Chi Zhou
Session Co-Organizer: Jarred Heigel

MSEC2017-2947 ADDITIVE MANUFACTURING (AM) OF FLEXIBLE ELECTRONIC DEVICES: ONLINE MONITORING OF 3D LINE TOPOLOGY IN AEROSOL JET PRINTING PROCESS USING SHAPE-FROM-SHADING (SFS) IMAGE ANALYSIS
Roozbeh Salary, Jack P Lombardi, Prahalad Rao, Mark Poliks

MSEC2017-3016 PRELIMINARY TESTING OF TEMPERATURE MEASUREMENTS IN SELECTIVE LASER MELTING
Bo Cheng, Stephen Cooke, Y. Kevin Chou

MSEC2017-2942 MEASUREMENT OF THE MELT POOL LENGTH DURING SINGLE SCAN TRACKS IN A COMMERCIAL LASER POWDER BED FUSION PROCESS
Jarred Heigel, Brandon Lane
ICMP 1-6-2 Metals and Metal Matrix Composites II
PRB MPR
Session Organizer: Kenjiro Sugio,
Session Co-Organizer: Yongbum Choi

ICMP2017-4304 MECHANICAL BEHAVIOR AND FAILURE OF EASILY-DECOMPOSABLE DISSIMILAR-MATERIALS-JOINT FABRICATED BY FRICTION STIR FORMING
Takahiro Ohashi, Hamed Mofidi Tabatabaei, Tadashi Nishihara

ICMP2017-4321 FABRICATION OF METAL MATRIX PIEZOELECTRIC COMPOSITE USING SURFACE OXIDIZED METAL FIBER AS INTERNAL ELECTRODE
Kazuki Horikiri, Tetsuro Yanaseko, Isao Kuboki, Hiroshi Sato, Hiroshi Asanuma

MSEC 4-9-2 Intelligent Maintenance Decision Making of Manufacturing Systems-2
PRB PC
Session Organizer: Yong Wang
Session Co-Organizer: Zeyi Sun

MSEC2017-2736 A DATA-DRIVEN APPROACH TO DETECT MECHANICAL FAULTS IN WIND TURBINE GEARBOX
Ruoyu Li, Zeyi Sun,

MSEC2017-2765 REMAINING USEFUL LIFE ESTIMATION BASED ON A SEGMENTAL HIDDEN MARKOV MODEL WITH CONTINUOUS OBSERVATIONS
Zhen Chen, Tangbin Xia, Ershun Pan

MSEC 5-4-3 Sustainable Manufacturing: Scheduling and Control I
PRB SCR
Session Organizer: Qing Chang
Session Co-Organizer: Jing Zou

MSEC2017-2630 FLEXIBLE JOB-SHOP SCHEDULING FOR REDUCED MANUFACTURING CARBON FOOTPRINT
Qiong Liu, Youquan Tian, John Sutherland, Chao Wang, Freddy O. Chekem

MSEC2017-2854 GANTRY SCHEDULING FOR TWO-MACHINE ONE-BUFFER COMPOSITE WORK CELL BY REINFORCEMENT LEARNING
Jorge Arinez, Xinyan Ou, Qing Chang

MSEC2017-2907 SIMULATION OPTIMIZATION FOR COMPUTER MODELS WITH MULTIVARIATE OUTPUT
Raed Kontar, Shiyu Zhou, John Horst

MSEC 5-1-3 Design and Fabrication of Medical Devices
HAR 101
Session Organizer: Scott Miller
Session Co-Organizer: Roland Chen

MSEC2017-2814 DESIGN AND ANALYSIS OF SOFT GRIPPERS FOR HAND REHABILITATION
Hongying Zhang, Yiqiang Wang, Michael Wang, Jerry YH Fuh, A Senthil Kumar
THE DEVELOPMENT OF A NOVEL POSITIONING SYSTEM TO IMPROVE PULMONARY OUTCOMES IN CRITICALLY ILL PATIENTS
Kalie Hennigan, Scott Miller, Prakash Kabbur, Russell Woo

MANUFACTURING AND COMPUTATIONAL FLUID DYNAMICS MODELING OF A PATIENT-SPECIFIC FISTULA MODEL
Yang Liu, Yihao Zheng, John Pitre, William Weitzel, Joseph Bull, Albert Shih

ICMP 4-2-2 Sensors and Devices 1
ZHS 252
Session Organizer: Mohsen Shahinpoor

THE DEVELOPMENT OF THE FLAP GATE TYPE LAND LOCK
Kyoichi Nakayasu, Yuichiro Kimura, Toshiaki Morii, Yoshita Yamakawa

OPTIMIZATION OF FBG SENSOR SENSITIVITY FOR DISASTER PREVENTION IN PIPELINES
Antonio Paolozzi, Ferdinando Felli, Cristian Vendittozzi, Claudio Paris, Hiroshi Asanuma

DEVELOPMENT OF THERMOELECTRIC DEVICE UTILIZING SELECTIVE DIRECT BONDING TECHNOLOGY UTILIZING ANODIC OXIDE FILM ON ALUMINUM SURFACE
Hiroshi Sato, Tetsuro Yanaseko, Hiroshi Asanuma, Hatune Kawanishi

ICMP 4-1-3 Processing I
ZHS 352
Session Organizer: Hiroyuki Hamada
Session Co-Organizer: Hayato Nakatani

LAP JOINING OF DISSIMILAR GRADE ALUMINUM ALLOYS BY FRICTION STIR FORMING PROCESS: A STUDY ON THE EFFECT OF TOOL PLUNGE DEPTH ON SHEAR STRENGTH OF THE JOINTS
Tinu P. Saju, R. Ganesh Narayanan

EXPERIMENTAL AND NUMERICAL CHARACTERIZATION OF NANOFLUID MINIMUM QUANTITY LUBRICATION END-MILLING PROCESS ACCORDING TO MIST SPRAYING CONDITION
Jin Woo Kim, Young Chang Kim, Jung Sub Kim, Sangwon Lee

THERMAL TREATMENT AND MICROSTRUCTURE OBSERVATION FOR JAPANESE SEWING SCISSORS MADE BY THE “SO-HIZUKURI” FORGING PROCESS
Hayato Nakatani, Yasuko Kitajima, Takuya Sugimoto, Akihiko Goto, Hiroyuki Hamada
5:00pm – 8:00pm

Research Professions in Academia, Industry & National Laboratories: An Early Career Forum

Room: Ronald Tutor Campus Center (RTCC-A)

Organized by:  ASME/MED, NAMRI/SME, and JSME

Sponsored by: National Science Foundation

Purpose:  The goal of this forum is to provide current students at all levels of graduate and undergraduate programs as well as recent graduates with better information/knowledge of various research positions in industry, academia, and national laboratories.  The forum will further discuss how to be successful professionally in the various research settings.

Agenda (Wednesday, June 7, 2017)

5:00 – 5:15:  Opening Remarks and Welcome
5:15 – 6:00:  5-minute spoken introduction by each panelist
6:00 – 6:15:  Pizza and beverages served
6:15 – 7:30:  Breakout panel discussions
   •  Panel 1: Academia
   •  Panel 2: Government
   •  Panel 3: Industry
7:30 - 8:00: Wrap-up discussion, open questions and answers

Forum Format:

1.  Each panelist will introduce themselves in approximately 5 minutes each.  They have experience conducting research in academia, industry, and government labs.
2.  Round-table discussions (parallel) will follow: one for academia, one for government and the other for industry.  The round-table discussions will each have 3 panelists from diverse background/positions. Panelists will discuss such topics as how to search for a job, career management, funding for research, etc.
3.  Food and beverages will be served during the forum.
4.  After the forum participants are encouraged to engage in conversations/discussions related to their particular/personal interests.

Fee:  Free for registered conference participants

Attendance:

Open to all registered conference participants

Mandatory for NSF Travel Grant* student applicants

Early Career Forum Chair:

Dr. Frank Pfefferkorn,  University of Wisconsin-Madison
Phone: 608-263-2668  Email: frank.pfefferkorn@wisc.edu
Panelists:

Dr. Kira Barton, University of Michigan Ann Arbor

Kira Barton is an Assistant Professor in the Department of Mechanical Engineering at the University of Michigan. She received her B.Sc. in Mechanical Engineering from the University of Colorado at Boulder in 2001. Following her B.Sc, Kira worked as a well control engineer for British Petroleum in Alaska, and then as an Engineer I for the Woods Hole Oceanographic Institution in Massachusetts. In 2004, she continued her education in mechanical engineering at the University of Illinois at Urbana-Champaign and completed her M.Sc. and Ph.D. degrees in 2006 and 2010, respectively. She held a postdoctoral research position at the University of Illinois from Fall 2010 until Fall 2011, at which point she joined the Mechanical Engineering Department at the University of Michigan at Ann Arbor. Kira conducts research in modeling, sensing, and control for applications in advanced manufacturing and robotics, with a specialization in Iterative Learning Control and micro-additive manufacturing. Kira is the recipient of an NSF CAREER Award in 2014, 2015 SME Outstanding Young Manufacturing Engineer Award, the 2015 University of Illinois, Department of Mechanical Science and Engineering Outstanding Young Alumni Award, and the 2016 University of Michigan, Department of Mechanical Engineering Department Achievement Award.

Dr. Wayne Cai, General Motors Global R&D

Dr. Wayne Cai is a Staff Researcher at General Motors Global R&D Center in Warren, Michigan, USA. His research area is advanced manufacturing technology, where mechanics, materials, and mathematics (statistics) are used to optimize manufacturing processes and systems for improved quality, reliability and reduced cost. He is well-recognized for his innovation in automotive technologies, particularly li-ion battery design and manufacturing technologies, with over thirty US and international patents (or patent pending) and a number of GM trade-secrets inventions. He authored over seventy peer-reviewed research papers, one book on li-ion battery manufacturing, and is a frequently invited speaker at a variety of industrial and academic forums.

Dr. Cai is currently Chair of SAE Hybrid Electric Vehicle Committee, Vice Chair of ASME Manufacturing Process Technical Committee, Associated Chair of North American Manufacturing Research Institute. He also serves as an Associate Editor for ASME Journal of Manufacturing Science and Engineering and SME Journal of Manufacturing Processes. Dr. Cai received his Ph.D. degree from The University of Michigan.

Dr. Moneer Helu, National Institute of Standards and Technology

Moneer Helu is a mechanical engineer and associate project leader in the Engineering Laboratory at the National Institute of Standards and Technology (NIST). He is also the Co-Leader of the NIST Smart Manufacturing Systems Test Bed. Moneer’s current research focus is in the areas of monitoring, diagnostics, prognostics, and control for smart manufacturing systems. He is a member of the Technical Steering Committee and Technical Advisory Group for MTConnect, the Manufacturing Engineering Division of ASME, and the Scientific Committee of the SME North American Manufacturing Research Institute. He is also a Corporate Member of the International Academy for Production Engineering (CIRP). Prior to joining NIST in 2014, Moneer was the Associate Director of the Laboratory for Manufacturing and Sustainability (2014) and a Lecturer and Postdoctoral Researcher (2013-2014) in the Department of Mechanical Engineering at UC Berkeley. He received his Ph.D. (2013) and M.S. (2009) in Mechanical Engineering from UC Berkeley and S.B. (2007) in Mechanical Engineering from MIT. He has been recognized by SME in the 2014 list of the “30 Under 30: Future Leaders of Manufacturing.”

Dr. Arif Malik, University of Texas Dallas

Arif Malik has been an Associate Professor of Mechanical Engineering at The University of Texas at Dallas since 2015. Prior to joining UT Dallas, Malik was an Assistant Professor of Aerospace and Mechanical Engineering at Saint Louis University. He received his PhD from Wright State in 2007, and prior to this he held several positions in industry, including 2 years as an industrial ventilation applications engineer for Lur Industries, 5 years as a process control engineer for ARMCO/AK Steel, and 5 years in a start-up company that he co-founded to supply process control software for the metals manufacturing industry. Malik is a recipient of NSF’s CAREER Award, and his research involves uncertainty-based computational mechanics to address interdisciplinary problems including metal forming, laser processing of metals, and adaptive structures for micro air vehicles. Besides research contributions in these fields, Malik and his graduate students run Engineering Brighter Futures for Autism events in Dallas, in which teens with autism gain valuable social collaboration skills while competing in manufacturing-related design-build-test 3D printing competitions.
Dr. Laine Mears, Clemson University

Laine Mears is the BMW SmartState Endowed Chair of Automotive Manufacturing, Professor and founding faculty member in the Automotive Engineering department at Clemson University. He teaches and conducts projects at the Clemson University International Center for Automotive Research. Teaching covers modeling and analysis of automotive manufacturing processes, quality systems and quality tools; research is in manufacturing quality estimation, Intelligent Machining Systems, manufacturing process design and control, and manufacturing equipment diagnostics. He has published over 100 peer-reviewed articles, and is the recipient of the NSF CAREER award, SAE Ralph Teetor Educational Award, the South Carolina Governor’s Young Researcher Award for Excellence in Scientific Research and the IMECHE George Stephenson Gold Medal.

Dr. Mears has over 10 years’ industry experience, holding positions with Hitachi Automotive and SKF Bearings both as Manufacturing Engineer and Engineering Manager in a high-volume precision manufacturing environment. Applicable work in industry includes leading quality implementation teams for QS-9000 and ISO-TS-16949 quality systems, power optimization of hard machining processes, and startup of a new bulk deformation rolling process. Dr. Mears has a B.S. in mechanical engineering from Virginia Tech (1993) and M.S. (2001) and Ph.D. (2006) degrees in mechanical engineering from Georgia Tech. He is a Fellow of the American Society of Mechanical Engineers and a Senior Member of both the Society of Manufacturing Engineers and the American Society for Quality. He is an ASQ Certified Quality Engineer (CQE), BMW Lean Six Sigma Black Belt, and a licensed Professional Engineer.

Dr. Sangkee Min, University of Wisconsin-Madison

Sangkee Min earned his Ph.D. at UC Berkeley with manufacturing major in 2001. His Ph.D. work focused on very practical industrial problems like burr minimization from various machining processes and the outcome of his research was tested and implemented at the automotive and aerospace industry. After his Ph.D., he went to Japan as a special assistant professor at Keio University where he expanded his industrial connection to many Japanese industries; automotive, machine tool, tool makers, oil refinery, etc. with his environmental machining research.

He returned to the US for a venture opportunity that was to fabricate a customized knee surgery assistive device in 2005. He was working as a manufacturing director where he developed a traceable manufacturing system for high mix low volume medical device production. He left the company for another challenge, ultra-precision nano-machining that he considered as emerging and enabling technology. He joined DTL Corporation (Mori Seiki’s US R&D) in 2009 where his team developed an ultra-precision 5-axis nano machine and machining technology.

He started his personal consulting on various subjects on manufacturing from technical process level consulting to global manufacturing strategy and manufacturing policy-making. With strong passion toward manufacturing and growing attention to US manufacturing, he started working for Lawrence Berkeley National Laboratory to assist its manufacturing strategy as a consultant and finally joined as a staff scientist in 2012. At LBNL, he has been working to establish the advanced manufacturing center integrating existing manufacturing excellence and developing new manufacturing technology with an emphasis on ultra-precision machining technology.

From a long history of his manufacturing experience at several countries (US, Japan, Germany, and Korea), he learned that one of key contributors of economic success of one country is keeping manufacturing excellence in the country while maintaining healthy manufacturing ecosystem and proper level of social respect toward manufacturing. He is working to contribute his knowledge and experience to revival of US manufacturing and keeping it sustainable as an assistant professor of Department of Mechanical Engineering at University of Wisconsin-Madison with three major research topics; UPM (Ultra-Precision Machining), SSM (Smart Sustainable Manufacturing), and MFD (Manufacturing for Design).

Dr. Shawn Moylan, National Institute of Standards and Technology

Since 2006, Shawn Moylan has researched measurement science and metrology for advanced manufacturing processes at the National Institute of Standards and Technology (NIST). Currently Shawn is the project leader for Qualification for Additive Manufacturing Materials, Processes, and Parts focusing on developing test methods and reference data to reduce the high costs associated with qualifying critical components for aerospace, medical, and other applications. Prior to working in metals additive manufacturing and 3D printing, Shawn worked in 5-axis machine tool metrology, on-machine measurement of part geometry, smart machine tools, and micro/meso-scale manufacturing.

Shawn received his B.S. in mechanical engineering from the University of Notre Dame and Ph.D. from Purdue University. Shawn is currently on detail assignment in the Advanced Manufacturing National Program Office located at NIST.
Shawn is a leader and active member of the additive manufacturing and advanced manufacturing communities.

- Chair of Executive Committee for ASME Manufacturing Engineering Division (2016-2017, member since 2012)
- Member of Technical Roadmap Advisory Group for America Makes -- the national additive manufacturing innovation institute (2014 - present)
- Member of ASME Technical Advisory Panel on Additive Manufacturing and 3D printing (2016 – present)
- Co-chair of ASPE Spring Topical Meeting -- Achieving Precision Tolerances in Additive Manufacturing (2015, 2016)
- Member of Program Committee for ASME AM3D conference (2016)
- Member of Advisory Committee for SME MicroManufacturing Conference (2008-2011)

Dr. Ihab Ragai, Penn State University

Dr. Ihab Ragai is Assistant Professor of Engineering at the Penn State University, Erie, PA. Prior to joining academia, he was the Senior Engineering Manager at Hitachi Truck in Canada, overseeing all projects related to product/process optimization, truck dynamics, fatigue analysis, structural and drive system components design, material selection, and manufacturing processes including casting, forging, welding, and sheet forming. For over 20 years, he has held several positions in industry as Design Engineer, Manufacturing Researcher, Project Engineer, and Project Manager. Dr. Ragai worked on several projects with ABB Germany, McDonnell Douglas Aerospace USA, Pratt & Whitney Canada, Canada Network of Centres of Excellence (AUTO21), and The Canadian Institute of Aerospace Research. His areas of expertise include advanced manufacturing processes, finite element simulation, material constituent modeling, stress analysis, and design of aerospace and automotive components & systems.

Dr. Ragai attended universities in Egypt, Germany, the US and Canada, where he earned a Bachelor’s degree in Manufacturing Engineering (1994), a Master’s degree in Mechanical Design (1999), and a Ph.D. degree in Mechanical Engineering (2006). He is a registered Professional Engineer in the province of Ontario, Canada. He is currently serving as a Director in the board of the North American Manufacturing Research Institution (NAMRI/SME) and as an Associate Editor of the Journal of Manufacturing Research. Previously, he served as the Technical Program Chair of the 2014 Manufacturing Science and Engineering Conference (MSEC2014). He is a recipient of several national and international awards in the field of mechanical engineering.

Dr. Masakazu Soshi, University of California Davis

Dr. Masakazu Soshi is an assistant professor at University of California Davis (UC Davis) since November 2012. He obtained his Ph.D. degree from UC Davis in 2009 with his dissertation entitled “A study on the development of a multi-purpose spindle for quality productive machining”. In this study, he developed a unique dual motor spindle system for heavy duty CNC machining. In 2008, while still being a student, he was employed as an engineer by DMG MORI Co., Ltd., one of the largest CNC machine tool manufacturers in the world. He worked for the company as a spindle designer for the first half of his career in the company and then transferred to the production technology department to focus on improving productivity of machine tool manufacturing by developing a method of hard milling of cast iron for structural machine tool components. Since his new appointment at UC Davis in 2012, he established the Advanced Research for Manufacturing System (ARMS) Laboratory with emphasis on machining processes and machine tool design. His research lab currently puts focus on unique applications and processes development using a hybrid CNC machine tool which combines traditional cutting and direct energy deposition (DED). He received the CIRP F.W. Taylor medal award in 2010. He published a total of 10 journals and some conference proceedings and patents after his appointment at UC Davis. Dr. Soshi serves as chairperson of Machine Tool Technologies Research Foundation (MTTRF) since 2013 where he has contributed to organize and lead the annual conferences.

Dr. Hitomi Yamaguchi Greenslet, University of Florida

Hitomi Yamaguchi Greenslet is currently an associate professor in the Department of Mechanical and Aerospace Engineering at the University of Florida. The path that led her to UF includes positions in industry, national laboratories, and academia both inside and outside her native Japan. When she was studying for her master’s degree, she interned for three months at the Paul Scherrer Institut in Switzerland. This experience and a previous supervisor inspired her to explore academia. In 1996, she received her doctorate from Utsunomiya University, Japan, and started her professional career as research associate at the University of Tokyo. She soon realized that industrial experience was necessary to effectively teach Manufacturing Engineering, and she left the university in 1997 and worked as research engineer at Extrude Hone Corporation in Pennsylvania. After gaining some industrial experience, she returned to her alma mater where she was research associate and later associate professor. In 2002-2003, she spent her sabbatical working as a researcher abroad at NASA Glenn Research Center in Ohio, and she left Utsunomiya University in 2007 and moved to UF.

Her research interests have evolved throughout her career and now include ultra-precision finishing (such as magnetic field-assisted finishing), surface functionalization, and medical-device development. Her work has
been published in over 80 refereed journal papers, and she has been granted 8 patents. She has received several awards, including Outstanding Young Engineer awards from JSME in 1995, SME in 2000, and JSAT in 2003. She is currently the secretary of the Scientific Technical Committee for Abrasive Processes (STC-G) of CIRP (the International Academy for Production Engineering). She also serves as the secretary of the North American Manufacturing Research Institute of SME. In recognition of her contributions, she has been elected as a fellow of both ASME (American Society of Mechanical Engineers) and SME. In addition to her research, she is passionate about working in the areas of Manufacturing Education and Workforce Development. She is the faculty advisor of the UF chapter of Pi Tau Sigma. She hosts students (from K-12 to university) in her laboratory every summer and has hosted events where professionals can share their experiences of engineering education and career development.
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<th>Time</th>
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<td>9:00am - 11:00am</td>
<td>Information Desk</td>
<td>Epstein Family Engineering Plaza</td>
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<td>9:15am – 10:45am</td>
<td>Technical Parallel Session - 13</td>
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<td>12:00pm - 1:00pm</td>
<td>Box Lunch</td>
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<td>1:00pm</td>
<td>Tour Depart</td>
<td>Haas Automation (Oxnard)</td>
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<tr>
<td>1:00pm – 6:00pm</td>
<td>ASME Workshop-Monitoring, Diagnostic, &amp; Prognostic Guidelines to Support Health Management &amp; Control Manuf Systems</td>
<td>Radisson 1880 Room</td>
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Haas Automation

Haas Automation Plant Tour, Oxnard
Tour Date: Thursday, June 8, 2017
Bus leaves from Engineering Plaza at 1:00 PM and returns around 6PM.

Cost: $20

Haas Automation is the largest machine tool builder in the western world, manufacturing a complete line of CNC vertical machining centers, horizontal machining centers, CNC lathes and rotary products. The company also builds a variety of specialty machines, including 5-axis machining centers, mold making machining centers, tool room machines, and gantry routers. Haas machine tools and rotary products are built to the exacting specifications of Gene Haas to deliver higher accuracy, repeatability, and durability than any other machine tools on the market.

Gene Haas founded Haas Automation, Inc., in 1983 to manufacture economical and reliable machine tools. The company entered the machine tool industry with the first-ever, fully automatic, programmable collet indexer – a device used to position parts for machining with very high accuracy. The Haas 5C collet indexer was a huge success, and over the next four years, the company expanded its product line to include a wide selection of fully programmable rotary tables, rotary indexers, and machine tool accessories.

In 1987, Haas Automation began developing its first vertical machining center (VMC), a machine designed to perform such machining operations as milling, drilling, tapping, and boring. This machine, the VF-1, was introduced at a cost that was competitive with machine tools from offshore manufacturers. Employing the latest equipment and procedures for close-tolerance manufacturing, the first VF-1 prototypes were completed in 1988 and introduced at the International Machine Tool Show (IMTS '88) in Chicago, Illinois.

At that time, industry scholars and members of the trade press were skeptical that an American-made machining center could be sold for less than $50,000. Haas not only delivered on the price, but delivered the product as well, something other manufacturers often were unable to do. Today, the Haas VF-1 still sells for less than $50,000, and in most instances, a customer's machine can be delivered within just a few weeks of the initial order.

To ensure accuracy, Haas produces all critical components in-house using dedicated state-of-the-art CNC machine tools. The company’s 1-million-square-foot facility makes extensive use the latest lean manufacturing methods and just-in-time production practices to streamline production capabilities and reduce costs. This, combined with highly trained teams for electronics and mechanical assembly, allows Haas to control quality, cost, reliability, and availability.
The resulting savings and increased quality are passed on to the customer in the form of lower prices and better products.

Of the nearly 300 chip-making machine tools in the Haas machine shop, more than two-thirds are Haas machines – proof positive that the company believes in its own products. To increase production capacity and capability, new manufacturing equipment is added constantly, allowing Haas to produce more parts more efficiently, and further reduce the cost of Haas products to the end user.

Today, Haas manufactures four major product lines: vertical machining centers (VMCs), horizontal machining centers (HMCs), CNC lathes and rotary tables, as well as a number of large five-axis and specialty machines. All Haas products are manufactured at the company’s expansive facility in Oxnard, California – the largest, most modern machine tool manufacturing operation in the United States.
# PRESENTATION SCHEDULE FOR THURSDAY

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<th>Joint MSEC-NAMRC-ICMP Invited Talks</th>
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**COLOR KEY:**
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## PRESENTATION SCHEDULE FOR THURSDAY

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<th>IRC 1016/1017</th>
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<td>MSEC 2-3-7: Mfg. Process Modeling - 6</td>
<td>MSEC 5-4-4: Sustainability in Smart Manufacturing - 4</td>
<td>MSEC 5-1-4: Biomedical Devices -4</td>
<td>MSEC 4-5-8: Cloud Manufacturing -8</td>
<td>ICMP 4-2-3: 4327; 4435, 4406, (Smart Disaster Prevention: Sensors and Devices - 2)</td>
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9:15 am– 10:45am Technical Parallel Session - 13

**MSEC 3-5-1 Tribological aspects of machining and surface deformation processes**

**GFS 116**
Session Organizer: Dinakar Sagapuram
Session Co-Organizer: Mathew Kuttolamadom

MSEC2017-2915 SUBSURFACE MICROSTRUCTURE AND CRYSTALLOGRAPHIC TEXTURE IN SURFACE SEVERE PLASTIC DEFORMATION PROCESSES

Zhiyu Wang, Saurabh Basu, Christopher Saldana

MSEC2017-3060 COOLANT CHANNEL AND FLOW CHARACTERISTICS OF MQL DRILL BITS: EXPERIMENTAL AND NUMERICAL ANALYSES

Yi-Tang Kao, Behrouz Takabi, Mozheng Hu, Bruce Tai

MSEC2017-3147 WEAR OF CUTTING TOOLS IN MODULATION-ASSISTED MACHINING OF STRUCTURAL METALS

James Mann

**MSEC 1-4-2 & 1-5-1 Additive Manufacturing: Processing & Materials**

**VHE 217**
Session Organizer: Fu Zhao
Session Co-Organizer: Lin Li, Fadwa Dababneh, Satoshi Kishimoto

MSEC2017-2983 DIMENSIONAL PERFORMANCE OF AS-BUILT ASSEMBLIES IN POLYJET ADDITIVE MANUFACTURING PROCESS

Azadeh Haghighi, Yiran Yang, Lin Li

ICMP2017-4421 FABRICATION OF THE LONG LENGTH AND SMALL DIAMETER HOLE ARRAY BY A 3D PRINTER

Satoshi Kishimoto

ICMP2017-4401 SUPPORT STRUCTURE DISTRIBUTION AND DEFORMATION OF NI-BASE ALLOY FABRICATED BY SELECTIVE LASER MELTING

Toshi-Taka Ikeshoji, Masahiro Araki, Makiko Yonehara, Kazuya Nakamura, Ryo Akamatsu, Hideki Kyogoku

**NAMRC - TRACK 2 Manufacturing Processes - Machining**

**VPD 105**
Chairman: Tugrul Ozel

NAMRC-56 MULTI-OBJECTIVE OPTIMIZATION IN MICROTURNING OF TITANIUM ALLOY USING PARTICLE SWARM TECHNIQUE

Gopikrishnan A and Kanthababu Mani

NAMRC-58 VARIABILITY OF THE MACHINABILITY ALONG THE CROSS SECTION OF DUCTILE IRON PRODUCED BY CONTINUOUS CASTING

Aécio De Sousa, Álisson Machado, Rosemar Da Silva and Wilson Gurrser

NAMRC-103 QUASISTATIC ERROR MODELING AND MODEL TESTING FOR A 5-AXIS MACHINE

Hua-Wei Ko, Patrick Bazzoli, J. Nisbet, Le Ma, Douglas Bristow, Robert Landers, Yujie Chen, Shiv Kapoor and Placid Ferreira
MSEC 3-3-3 Production of Smart Composite Structures
SAL 126
Session Organizer: Felicia Stan
Session Co-Organizer: Ozlem Yasar

MSEC2017-2775 CONCEPTUAL DESIGN OF AN EXPERIMENT FOR THE INTERNATIONAL SPACE STATION ABOUT COSMIC RAY SHIELDING MATERIALS
Fabrizio Quadrini, Loredana Santo

MSEC2017-2776 CONCEPTUAL DESIGN OF AN EXPERIMENT FOR THE INTERNATIONAL SPACE STATION ABOUT SHAPE MEMORY COMPOSITE IN SPACE ENVIRONMENT
Loredana Santo, Denise Bellisario, Giovanni Matteo Tedde, Fabrizio Quadrini

MSEC2017-2973 EXPERIMENTAL CHARACTERIZATION OF THE INTERACTION BETWEEN CARBON FIBER COMPOSITE PREPREGS DURING THE PRE-FORMING PROCESS
Weizhao Zhang, Zixuan Zhang, Jie Lu, Qian Wang, Xuming Su, Danielle Zeng, Mansour Mirdamadi, Jian Cao

NAMRC - TRACK 2 Manufacturing Processes - Micromilling
EEB 248
Chairman: Stefania Bruschi

NAMRC-21 EFFECT OF LUBRICATION ON MACHINING RESPONSE AND DYNAMIC INSTABILITY IN HIGH-SPEED MICROMILLING OF Ti-6Al-4V
Rinku Mittal, Saili S. Kulkarni and Ramesh Singh

NAMRC-117 MICRO-MILLING MACHINABILITY OF DED ADDITIVE TITANIUM Ti-6Al-4V
Giuseppe Bonaiti, Paolo Parenti, Massimiliano Annoni and Shiv Kapoor

NAMRC-165 MICROMILLING OF POLY(METHYL METHACRYLATE, PMMA) USING SINGLE-CRYSTAL DIAMOND TOOLS
Emrullah Korkmaz, Recep Onler and Burak Ozdoganlar

MSEC 2-2-5 Competitive Manufacturing & Assisted/Augmented Processes
GER 224
Session Organizer: Mohamed A. Gadalla
Session Co-Organizer: Durul Ulutan

MSEC2017-2654 INVESTIGATIONS ON THE APPLICATION OF MINIMUM QUANTITY SOLID LUBRICATION IN TURNING
Mayurkumar Makhesana, Kaushik Patel

MSEC2017-2691 ASSESSMENT OF OPTICAL PERFORMANCE OF ASPHERIC GERMANIUM LENS MANUFACTURED USING SINGLE POINT DIAMOND TURNING
Shivam Yadav, Raju S. Pawade, Haseen Shaikh

MSEC2017-2755 INTEGRATIVE TECHNOLOGY AND INSPECTION PLANNING: A CASE STUDY IN MEDICAL INDUSTRY
Fritz Klocke, Johannes Müller, Patrick Mattfeld, Jan Kukulies, Robert H. Schmitt
MSEC 4-1-1 Advances in Cyber Physical Systems and Robotics in Advanced Manufacturing
IRC 1016/1017
Session Organizer: Zhenhua Wu
Session Co-Organizer: Prahalad Rao, Vukica Jovanovic, Mathew Kuttolamadom, Parikshit (Perry) Mehta

MSEC2017-2888 USING STANDARDS IN A COMPETITION TO MEASURE AND SOLVE INDUSTRIAL ROBOTICS AGILITY CHALLENGES
Anthony Downs, William Harrison, Craig Schlenoff

MSEC2017-2955 SIMULATION BASED ON-LINE EVALUATION OF SINGULATION PLANS TO HANDLE PERCEPTION UNCERTAINTY IN ROBOTIC BIN PICKING
Nithyananda Kumbla, Shantanu Thakar, Krishnanand Kaipa, Jeremy Marvel, Satyandra Gupta

MSEC2017-3001 SIMULATION MODEL OF AUTOMATED HVAC SYSTEM CONTROL STRATEGY WITH THERMAL COMFORT AND OCCUPANCY CONSIDERATIONS
Bo Peng, Sheng-Jen hsieh

MSEC 2-5-4 Forming IV: Process Characterization
PRB MPR
Session Organizer: Yannis Korkolis
Session Co-Organizer: Rajiv Malhotra

MSEC2017-2715 MECHANICAL PROPERTIES AND MICROSTRUCTURES OF A356 ALLOY PREPARED BY CASTING COMBINED WITH FORGING
Liang Zhenglong, Qi Zhang

MSEC2017-2690 INFLUENCE OF DISLOCATION DENSITY AND SOLUTE ATOMS CONCENTRATION ON THE ELECTROPLASTIC EFFECT OF AL-CU ALLOY
Weichao Wu, Chun Xu, Chaorun Si, Tian Xue

MSEC2017-3045 EXPERIMENTAL INVESTIGATION OF KEY PROCESS PARAMETERS DURING CONTINUOUS-BENDING-UNDER-TENSION OF AA6022-T4
Timothy Roemer, Brad Kinsey, Yannis Korkolis, Edward Momanyi

MSEC 2-3-7 Machining IV
PRB PC
Session Organizer: Xueping Zhang
Session Co-Organizer: Sebastian Barth

MSEC2017-2798 INVESTIGATION OF THE EFFECTS OF MICROGROOVED CUTTING TOOL IN HIGH SPEED MACHINING OF AISI 1045 STEEL
Xingbang Chen, Nick Duong, Jianfeng Ma, Shuting Lei

MSEC2017-2932 CEL FEM INVESTIGATION OF EFFECTS OF MICROGROOVED CUTTING TOOLS IN HIGH SPEED MACHINING OF AISI 1045 STEEL
Han Wu, Nick Duong, Jianfeng Ma, Shuting Lei

MSEC 5-4-4 Sustainable Manufacturing: Scheduling and Control II
PRB SCR
Session Organizer: Michael P. Brundage
Session Co-Organizer: Thurston Sexton

MSEC2017-2930 DYNAMIC MANUFACTURING SCHEDULING UNDER REAL-TIME ELECTRICITY PRICING BASED ON MILP AND ARIMA
Yuxin Zhai, Haiyan Wang, Fu Zhao, John Sutherland

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MSEC2017-2941 REAL-TIME RESILIENT CONTROL FOR STOCHASTIC PRODUCTION SYSTEM ENERGY EFFICIENCY
Jorge Arinez, Jing Zou, Qing Chang, Yong Lei

MSEC2017-2985 AN ENERGY SAVING SCHEDULING METHOD FOR JUST IN TIME MATERIAL HANDLING IN MIXED-MODEL ASSEMBLY LINE
Limao Hu, Binghai Zhou, Yang Li

**MSEC 5-1-4 3D printing & scaffolds**

**HAR 101**
Session Organizer: Mei He
Session Co-Organizer: Bruce Tai

MSEC2017-2778 3D PRINTING OF MICROFLUIDICS FOR POINT OF CARE DIAGNOSIS
John Sibbitt, Mei He

MSEC2017-2954 PARAMETRIC TOPOLOGY OPTIMIZATION TOWARD RATIONAL DESIGN AND EFFICIENT PREFABRICATION FOR ADDITIVE MANUFACTURING
Long Jiang, Hang Ye, Chi Zhou, Shikui Chen, Wenyao Xu

MSEC2017-2989 EFFECT OF NEEDLE DIAMETER ON SCAFFOLD MORPHOLOGY AND STRENGTH IN E-JETTED POLYCAPROLACTONE SCAFFOLDS
Aishwarya Bhargav, Wen Feng Lu, Vinicius Rosa, Jerry YH Fuh

**MSEC 4-5-8 Cloud Manufacturing VIII : Cyber Physical Systems**

**ZHS 159**
Session Organizer: Nenad Ivezic
Session Co-Organizer: Lin Zhang

MSEC2017-2704 DYNAMIC MANUFACTURING CAPABILITY ASSESSMENT OF INDUSTRIAL ROBOTS BASED ON FEEDBACK INFORMATION IN CLOUD MANUFACTURING
Zeyu Zhang, Wenjun Xu, Quan Liu, Zude Zhou, Duc Truong Pham

MSEC2017-2952 ENTERPRISES IN CLOUD MANUFACTURING: A PRELIMINARY EXPLORATION
Yongkui Liu, Xun Xu, Ananth Srinivasan, Lin Zhang

MSEC2017-2896 SMART PRODUCTION LINE: COMMON FACTORS AND DATA-DRIVEN IMPLEMENTATION METHOD
Yongping Zhang, Ying Cheng, Fei Tao

**ICMP 4-2-3 Sensors and Devices 2**

**ZHS 252**
Session Organizer: Satoshi Kishimoto
Session Co-Organizer: Tetsuro Yanaseko

ICMP2017-4327 NIGHT TIME SENSORS FOR RAPID DETECTION OF AREAS IMPACTED BY DISASTERS
Cristian Vendittozzi,, Giancarlo Santilli, Paolo Gessini

ICMP2017-4406 OUTPUT VOLTAGE CHARACTERISTIC IN LARGE STRAIN OF METAL MATRIX PIEZOELECTRIC COMPOSITE
Tetsuro Yanaseko, Yuki Hirayama, Hiroshi Sato, Hiroshi Asanuma

ICMP2017-4435 FUNDAMENTAL STUDIES ON SMART WAVE/FLOOD MITIGATION STRUCTURES
Hiroshi Asanuma
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<th>Time</th>
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<tr>
<td>8:00am - 3:00pm</td>
<td>ASME Workshop-Monitoring, Diagnostic, &amp; Prognostic Guidelines to Support Health Management &amp; Control Manuf Sys-</td>
<td>Radisson 1880 Room</td>
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