1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name: Titanium etchant
Product Number: 667463
Brand: Aldrich
CAS-No.: 7664-39-3

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company: Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO  63103
USA
Telephone: +1 800-325-5832
Fax: +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone #: +1-703-527-3887 (CHEMTREC)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Acute toxicity, Oral (Category 2), H300
Acute toxicity, Inhalation (Category 2), H330
Acute toxicity, Dermal (Category 1), H310
Skin corrosion (Category 1A), H314
Serious eye damage (Category 1), H318

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word: Danger

Hazard statement(s)
H300 + H310 + H330 Fatal if swallowed, in contact with skin or if inhaled
H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.

Precautionary statement(s)
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P262 Do not get in eyes, on skin, or on clothing.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P284 Wear respiratory protection.
P301 + P310 + P330 IF SWALLOWED: Immediately call a POISON CENTER/doctor. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P362 Take off contaminated clothing and wash before reuse.
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures
Synonyms: Titanium etch

<table>
<thead>
<tr>
<th>Hazardous components</th>
</tr>
</thead>
<tbody>
<tr>
<td>Component</td>
</tr>
<tr>
<td>Hydrofluoric acid</td>
</tr>
<tr>
<td>CAS-No.</td>
</tr>
<tr>
<td>EC-No.</td>
</tr>
<tr>
<td>Index-No.</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Hydrofluoric (HF) acid burns require immediate and specialized first aid and medical treatment. Symptoms may be delayed up to 24 hours depending on the concentration of HF. After decontamination with water, further damage can occur due to penetration/absorption of the fluoride ion. Treatment should be directed toward binding the fluoride ion as well as the effects of exposure. Skin exposures can be treated with a 2.5% calcium gluconate gel repeated until burning ceases. More serious skin exposures may require subcutaneous calcium gluconate except for digital areas unless the physician is experienced in this technique, due to the potential for tissue injury from increased pressure. Absorption can readily occur through the subungual areas and should be considered when undergoing decontamination. Prevention of absorption of the fluoride ion in cases of ingestion can be obtained by giving milk, chewable calcium carbonate tablets or Milk of Magnesia to conscious victims. Conditions such as hypocalcemia, hypomagnesemia and cardiac arrhythmias should be monitored for, since they can occur after exposure. Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.
If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

5. FIREFIGHTING MEASURES
5.1 Extinguishing media
Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
No data available

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
No data available

6. ACCIDENTAL RELEASE MEASURES
6.1 Personal precautions, protective equipment and emergency procedures
Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

7. HANDLING AND STORAGE
7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Storage class (TRGS 510): Non-combustible, acute toxic Cat. 1 and 2 / very toxic hazardous materials

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION
8.1 Control parameters

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrofluoric acid</td>
<td>7664-39-3</td>
<td>TWA</td>
<td>0.500000 ppm</td>
<td>USA, ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Remarks</td>
<td>Upper Respiratory Tract irritation</td>
</tr>
<tr>
<td>Substance Name</td>
<td>TWA</td>
<td>Source</td>
<td></td>
<td></td>
</tr>
<tr>
<td>----------------------------------------------------</td>
<td>--------------</td>
<td>---------------------------------------------</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower Respiratory Tract irritation</td>
<td>3.000000 ppm</td>
<td>USA. Occupational Exposure Limits (OSHA) - Table Z-2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper Respiratory Tract irritation</td>
<td>2.500000 ppm</td>
<td>USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>2.500000 mg/m³</td>
<td>USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
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<td></td>
</tr>
<tr>
<td>CAS number varies with compound</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>3.000000 ppm</td>
<td>USA. NIOSH Recommended Exposure Limits</td>
<td></td>
<td></td>
</tr>
<tr>
<td>C</td>
<td>5.000000 ppm</td>
<td>USA. NIOSH Recommended Exposure Limits</td>
<td></td>
<td></td>
</tr>
<tr>
<td>15 minute ceiling value</td>
<td></td>
<td>See Table Z-2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>0.5 ppm</td>
<td>USA. ACGIH Threshold Limit Values (TLV)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper Respiratory Tract irritation</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower Respiratory Tract irritation</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Eye irritation</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin irritation</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fluorosis</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Substances for which there is a Biological Exposure Index or Indices (see BEI® section)</td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Danger of cutaneous absorption</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>C</td>
<td>2 ppm</td>
<td>USA. ACGIH Threshold Limit Values (TLV)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper Respiratory Tract irritation</td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower Respiratory Tract irritation</td>
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</tr>
<tr>
<td>Fluorosis</td>
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</tr>
<tr>
<td>Substances for which there is a Biological Exposure Index or Indices (see BEI® section)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Danger of cutaneous absorption</td>
<td></td>
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<td></td>
</tr>
<tr>
<td>PEL</td>
<td>0.4 ppm</td>
<td>California permissible exposure limits for chemical contaminants (Title 8, Article 107)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin</td>
<td>0.33 mg/m³</td>
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</tbody>
</table>
STEL 1 ppm 0.83 mg/m³  California permissible exposure limits for chemical contaminants (Title 8, Article 107)

### Biological occupational exposure limits

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Parameters</th>
<th>Value</th>
<th>Biological specimen</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrofluoric acid</td>
<td>7664-39-3</td>
<td>Fluoride</td>
<td>3.0000 mg/g</td>
<td>Urine</td>
<td>ACGIH - Biological Exposure Indices (BEI)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Remarks</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Prior to shift (16 hours after exposure ceases)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fluoride</td>
<td>10.0000 mg/g</td>
<td>Urine</td>
<td>ACGIH - Biological Exposure Indices (BEI)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>End of shift (As soon as possible after exposure ceases)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fluoride</td>
<td>3.0000 mg/g</td>
<td>Urine</td>
<td>ACGIH - Biological Exposure Indices (BEI)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
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<td>Prior to shift (16 hours after exposure ceases)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fluoride</td>
<td>10.0000 mg/g</td>
<td>Urine</td>
<td>ACGIH - Biological Exposure Indices (BEI)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>End of shift (As soon as possible after exposure ceases)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fluoride</td>
<td>2 mg/l</td>
<td>Urine</td>
<td>ACGIH - Biological Exposure Indices (BEI)</td>
</tr>
<tr>
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<td></td>
<td></td>
<td></td>
<td></td>
<td>Prior to shift (16 hours after exposure ceases)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fluoride</td>
<td>3 mg/l</td>
<td>Urine</td>
<td>ACGIH - Biological Exposure Indices (BEI)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>End of shift (As soon as possible after exposure ceases)</td>
</tr>
</tbody>
</table>

### 8.2 Exposure controls

**Appropriate engineering controls**
Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

**Personal protective equipment**

**Eye/face protection**
Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

**Skin protection**
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Chloroprene
Minimum layer thickness: 0.6 mm
Break through time: > 480 min
Material tested: Camapren® (KCL 722 / Aldrich Z677493, Size M)

Splash contact
Material: Nature latex/chloroprene
Minimum layer thickness: 0.6 mm
Break through time: 180 min
Material tested: Lapren® (KCL 706 / Aldrich Z677558, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

**Body Protection**
Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Respiratory protection**
Where risk assessment shows air-purifying respirators are appropriate, use a full-face respirator with multipurpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**Control of environmental exposure**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

#### 9.1 Information on basic physical and chemical properties

- **a)** Appearance  
  Form: liquid
- **b)** Odour  
  No data available
- **c)** Odour Threshold  
  No data available
- **d)** pH  
  No data available
- **e)** Melting point/freezing point  
  Melting point/range: -31 °C (-24 °F)
- **f)** Initial boiling point and boiling range  
  200 °C (392 °F) at 1,013 hPa (760 mmHg)
- **g)** Flash point  
  No data available
- **h)** Evaporation rate  
  No data available
- **i)** Flammability (solid, gas)  
  No data available
- **j)** Upper/lower flammability or explosive limits  
  No data available
- **k)** Vapour pressure  
  19 hPa (14 mmHg) at 20 °C (68 °F)
- **l)** Vapour density  
  No data available
- **m)** Relative density  
  1.020 g/cm³
- **n)** Water solubility  
  No data available
- **o)** Partition coefficient: n-octanol/water  
  No data available
- **p)** Auto-ignition temperature  
  No data available
- **q)** Decomposition temperature  
  No data available
- **r)** Viscosity  
  No data available
- **s)** Explosive properties  
  No data available
- **t)** Oxidizing properties  
  No data available

#### 9.2 Other safety information

No data available
10. STABILITY AND REACTIVITY

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
No data available

10.5 Incompatible materials
Strong bases, Alkali metals, Metals, Reacts violently with water.

10.6 Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Hydrogen fluoride
Other decomposition products - No data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available

Respiratory or skin sensitisation
No data available

Germ cell mutagenicity
No data available

Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
No data available
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information
RTECS: Not available
Fluoride ion can reduce serum calcium levels possibly causing fatal hypocalcemia., Material can cause severe burns and blistering which may not be immediately painful or visible. The full extent of tissue damage may not exhibit itself for 12-24 hours after exposure., Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., necrosis of the skin

Stomach - Irregularities - Based on Human Evidence
Stomach - Irregularities - Based on Human Evidence (Hydrofluoric acid)

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No data available

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Product
Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 1790  Class: 8 (6.1)  Packing group: II
Proper shipping name: Hydrofluoric acid
Reportable Quantity (RQ): 333 lbs

Poison Inhalation Hazard: No

IMDG
UN number: 1790  Class: 8 (6.1)  Packing group: II  EMS-No: F-A, S-B
Proper shipping name: HYDROFLUORIC ACID

IATA
UN number: 1790  Class: 8 (6.1)  Packing group: II
Proper shipping name: Hydrofluoric acid

15. REGULATORY INFORMATION

SARA 302 Components
The following components are subject to reporting levels established by SARA Title III, Section 302:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>7664-39-3</td>
<td>1993-04-24</td>
</tr>
</tbody>
</table>

SARA 313 Components
The following components are subject to reporting levels established by SARA Title III, Section 313:
Hydrofluoric acid 7664-39-3 1993-04-24

**SARA 311/312 Hazards**
Acute Health Hazard, Chronic Health Hazard

**Massachusetts Right To Know Components**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrofluoric acid</td>
<td>7664-39-3</td>
<td>1993-04-24</td>
</tr>
</tbody>
</table>

**Pennsylvania Right To Know Components**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
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</tr>
<tr>
<td>Hydrofluoric acid</td>
<td>7664-39-3</td>
<td>1993-04-24</td>
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</tbody>
</table>

**New Jersey Right To Know Components**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
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</tr>
<tr>
<td>Hydrofluoric acid</td>
<td>7664-39-3</td>
<td>1993-04-24</td>
</tr>
</tbody>
</table>

**California Prop. 65 Components**
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

---

### 16. OTHER INFORMATION

**Full text of H-Statements referred to under sections 2 and 3.**

- **Acute Tox.** Acute toxicity
- **Eye Dam.** Serious eye damage
- **H300** Fatal if swallowed.
- **H300 + H310 +** Fatal if swallowed, in contact with skin or if inhaled
- **H330** Fatal in contact with skin.
- **H314** Causes severe skin burns and eye damage.
- **H318** Causes serious eye damage.
- **H330** Fatal if inhaled.
- **Skin Corr.** Skin corrosion

**HMIS Rating**
- Health hazard: 4
- Chronic Health Hazard: *
- Flammability: 0
- Physical Hazard 0

**NFPA Rating**
- Health hazard: 4
- Fire Hazard: 0
- Reactivity Hazard: 0

**Further information**
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The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

**Preparation Information**
Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956