Recent advances of mid–infrared compact, field deployable sensors and their real world applications in the petrochemical industry, atmospheric chemistry and security

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Abstract: Development of trace gas sensors based on mid-infrared interband cascade lasers and quantum cascade lasers as well as their applications will be reported. The sensor technology will use both laser absorption and quartz enhanced photoacoustic spectroscopy.

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1. Introduction

The recent development of compact interband cascade lasers (ICLs) and quantum cascade lasers (QCLs) based trace gas sensors will permit the targeting of strong fundamental rotational-vibrational transitions in the mid-infrared which are one to two orders of magnitude more intense than transitions in the overtone and combination bands in the near-infrared. This has led to the design and fabrication of mid-infrared compact, field deployable sensors for use in the petrochemical industry, environmental monitoring, atmospheric chemistry, life sciences, medical diagnostics, defense and security. Specifically, the spectroscopic detection and monitoring of four molecular species, methane (CH₄) [1-4], ethane (C₂H₆), formaldehyde (H₂CO) [5-6] and hydrogen sulphide (H₂S) [7-8] will be described.

2. Measurement Techniques

CH₄, C₂H₆ and H₂CO can be detected using two detection techniques: mid-infrared tunable laser absorption spectroscopy (TDLAS) using a compact multi-pass gas cell and quartz enhanced photoacoustic spectroscopy (QEPAS) (Fig. 1a). Both techniques utilize state-of-the-art mid-IR, continuous wave (CW), distributed feedback (DFB) ICLs and QCLs. TDLAS was performed with an ultra-compact 54.6m effective optical path length innovative spherical multipass gas cell capable of 435 passes between two concave mirrors separated by 12.5 cm. QEPAS used a small robust absorption detection module (ADM) which consists of a quartz tuning fork (QTF), two optical windows, gas inlet/outlet ports and a low noise frequency pre-amplifier. Wavelength modulation and second harmonic detection were employed for spectral data processing.

![Fig. 1](image-url)
TDLAS and QEPAS can achieve minimum detectable absorption losses in the range from $10^{-8}$ to $10^{-11}$ cm$^{-1}$/Hz$^{1/2}$. Several recent examples of real world applications of field deployable gas sensors will be described. For example, an ICL based TDLAS sensor system is capable of detecting CH$_4$ and C$_2$H$_6$ concentration levels of 1 ppb in a 1 sec. sampling time, using an ultra-compact, robust sensor architecture. H$_2$S detection (Fig. 1b) was realized with a THz QEPAS sensor system using a custom quartz tuning fork (QTF) with a new geometry and a QCL emitting at 2.913 THz [7].

Furthermore, two new approaches aimed to achieve enhanced detection sensitivities with QEPAS based sensing can be realized. The first method will make use of a compact optical power buildup cavity (see Fig. 2), which achieves significantly lower minimum detectable trace gas concentration levels of < 10 pptv. The second approach will use custom fabricated QTFs capable of improved detection sensitivity [10].

![Fig. 2. (a) Compact intra cavity QEPAS stainless ADM module, resulting in a ~ 5000 fold power enhancement. (b) A red diode laser beam was used for alignment of the mid-IR ICL and QCL pump beams.](image)

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**4. References**