



**WorleyParsons**

resources & energy

# Assuring an Adequate Safety Culture

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# Outline

- ▶ What do we mean by “Culture of Safety”
- ▶ Why do we need an improved Culture of Safety
- ▶ How do we accomplish a Culture of Safety
- ▶ How do we assess that we have an adequate Culture of Safety
- ▶ What are the roles of the Operator and the Regulator
- ▶ Conclusions and References

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# What is a Culture of Safety?

- ▶ A culture is a set of “shared values and beliefs that interact with an organization’s structures and control systems to produce behavioral norms.” B. Uttal
- ▶ In a Culture of Safety the norms promote safety
- ▶ Traits of a Good Culture of Safety (see National Academies Report):
  - Leadership communication
  - Problem identification and resolution
  - Acceptance of personal accountability
  - Planning and control of work processes
  - Continuous learning
  - Freedom to raise concerns



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# Why Do We Need an Improved Culture of Safety?

- ▶ Heinrich's Theory of Accident Prevention(1931):
  - Safety in industry is depicted as a triangle
  - Direct relationship between low consequence incidents (e.g. LTI, doctor cases, small spills) and fatalities
  - Reducing low consequence incidents reduces the number of fatalities
  - Addressing the root cause of low consequence incidents will reduce fatalities
- ▶ Industry data shows this may be true for certain types of accidents but not for others (see SPE 156847):
  - Although KPIs for low consequence incidents have declined in recent years, fatality rates have more or less stabilized
  - There is no correlation between MMS Safety Awards and future fatality rates or very, very rare/very high consequence events (e.g. Macondo)
- ▶ Both the President's Commission on Offshore Drilling and the NAE Macondo Blowout Reports
  - Sweeping reforms required for fundamental transformation of industry's **safety culture**

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# Accomplishing a Culture of Safety

- ▶ From an organizational perspective there must be:
  - **Mechanisms** Establishing Structure and Control - specify what is needed and check that it is being done
  - **Actions** Establishing Safety Norms - encourage the application of Safety Culture traits
  
- ▶ From an individual perspective there must be:
  - **Mechanisms** Establishing Competency – knowledge of the structure, control and norms, and ability to perform
  - **Actions** Establishing Motivation - showing that individuals actually act in accordance with behavioral norms



# Does Implementing a Safety and Environmental Management System (SEMS) Accomplish a Safety Culture

- ▶ A properly functioning SEMS addresses the “mechanism” elements necessary to create a culture of safety
  - Organization – a structure and system of controls
  - Individual – training and competency
- ▶ SEMS does not address the “action” elements
  - Organization – actions establishing behavioral norms
  - Individual – actions proving motivation
- ▶ SEMS is a “necessary” but not “sufficient” element in creating a culture of safety

# Setting Company Behavioral Norms and Encouraging Individual Motivation

- ▶ The job of the leadership of the company
  - Not just Board, CEO, Asset Manager, etc.
  - Leadership is every supervisor
- ▶ Does not happen by:
  - Statements from the CEO and Human Resources
  - Postings in company internal and external communications
  - Punishing or rewarding individuals for KPIs or INCs
  - Safety minutes prior to meetings
- ▶ Does happen by:
  - Thousands of individual actions by leadership at all levels

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# Assessing the Mechanism Aspects (SEMS Compliance)

- ▶ Assessing mechanism aspects is possible with a pass-fail inspection
  - Does it exist on paper
  - Does it cover all required elements
  - Does it cover the elements in sufficient detail
  - Is there proper documentation
  
- ▶ SEMS compliance assesses the mechanisms aspects but not the action aspects (norms and motivation) necessary for a culture of safety

# Assessing the Action Aspects

- ▶ Assessing Action Aspects requires an analysis of:
  - Is SEMS understood by all
  - Is it utilized as designed
  - Do the norms and motivations actually exist
  
- ▶ Requires onsite observations, knowledgeable evaluators and subjective judgment
  - It cannot be pass-fail
  - There will always be room for improvement

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# Role of the Operator

- ▶ Establish cultural norms and promote behaviors
  - SPE Technical Section on Human Factors, Summit Paper, “The Human Factor, Process Safety and Culture”, 2012
- ▶ Independent internal audits to assess where improvements can be made:
  - Risk based
  - Trained and certified auditors
  - Team with required expertise and knowledge of operations
  - Management engagement with closeout
- ▶ An audit which does not find something which can be improved concerning action aspects is not a good audit
  - Implementation of numerous and complex human actions over time is never perfect.
  - When it comes to human implementation of a safety system, no news is not good news.

# Role of BSEE - Objectives

- ▶ Issuing INCs for lack of procedures and documentation leads to attitude of “compliance equals safety” and does NOT influence behavior
  - The goal becomes, “What do I have to do to pass an inspection?”
  - Fear of punishment does not normally affect basic attitudes
- ▶ Help industry move from a “compliance attitude” toward a culture of safety
  - Utilize a pass-fail compliance and punishment mode (PINC Lists) for inspection of specific regulations (e.g. set pressures of safety devices, timing and results of specified tests)
  - Utilize a more collaborative approach in auditing SEMS to assess the level of safety culture and encourage improvements

# Role of BSEE – Holistic Approach (TRB 309)

## ▶ Inspections:

- Presence on OCS
- INCs for those items which lend themselves to pass-fail
- Observations on how SEMS is being utilized

## ▶ Audits:

- Review operators SEMS audit plans
  - Risk based
  - Qualifications of teams
  - Close out reports
- Perform BSEE initiated audits

## ▶ Whistleblower System

## ▶ Disseminate information

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# Conclusions

- ▶ Lord Cullen: “The operating staff had no commitment to working to the written procedure; and ... the procedure was knowingly and flagrantly disregarded”.
- ▶ If we are going to make a step change in safety it is NOT through increased documentation, testing and punishment
- ▶ A change in safety requires a change in attitudes and actions on the part of both management and worker
- ▶ Both the Operator and BSEE have a role to play in making this happen.

# References

- ▶ National Academy of Engineering and National Research Council, “Macondo Well Deepwater Horizon Blowout”, 2012:
  - Need for Safety Culture: Recommendation 5.5
- ▶ “National Commission on the BP Deepwater Horizon Oil Spill and Offshore Drilling, Report to the President”, 2011:
  - Need for Safety Culture: Chapter 8
- ▶ Transportation Research Board of the National Academies, Report 309, “Evaluating the Effectiveness of Offshore Safety and Environmental Management Systems”, 2012
  - Definition of Safety Culture and Role of SEMS: Chapter 2
  - Role of BSEE: Chapter 5
- ▶ SPE 156847, “Stepping Out of the Triangle and Into the Field”, 2012
  - Limitations of Heinrich Triangle
- ▶ SPE Technical Section on Human Factors, Summit Paper, “The Human Factor, Process Safety and Culture”, 2012
  - Establishing a Culture of Safety



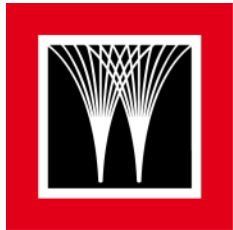
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